

INSTALL INSTRUCTIONS



If YOU can IMAGINE it... WE can BUILD it

LEGEND SERIES

WARNING!

The safe installation and use of commercial tenting products can vary from site to site and during varying climactic conditions. Careful consideration should be paid to any installation during windy conditions and shall be monitored throughout the duration of the installation. Periodic maintenance and monitoring of the installation by the installer is required. Techniques other than those specified in this document may be required during these types of conditions.

Users and installers shall indemnify and hold harmless Aztec Tent for any claim resulting from the improper installation and/or maintenance of this unit.

Soil conditions also vary from site to site. The included anchoring package for this tent may need to be supplemented with alternate anchoring during windy conditions and in areas with questionable soil holding power. Full product engineering may be available.

NOTICE

This tent product is not intended to be used as a shelter from severe weather. Aztec assumes no liability for such use. An evacuation plan for the area covered within this tented space is imperative and shall be thoroughly posted for all users and potential occupants of the tent. Severe weather including electrical storm systems, moderate to severe wind, heavy rains, snow, or any condition that raises any doubt to the structural integrity of the tent are immediate signs that an evacuation is necessary. Severe bodily injury and/or death can occur.

The installation of electrical, plumbing, lighting, appliances and/or HVAC equipment are not covered within this manual. Users/Installers shall follow local code requirements for the installation of these items using certified personnel. Aztec Tents shall be indemnified and held harmless from any such use or injury resulting from its use.

IMPORTANT SAFETY INFORMATION

Proper personnel safety equipment should be worn at all times during the installation of any tenting products.

Hard Hat

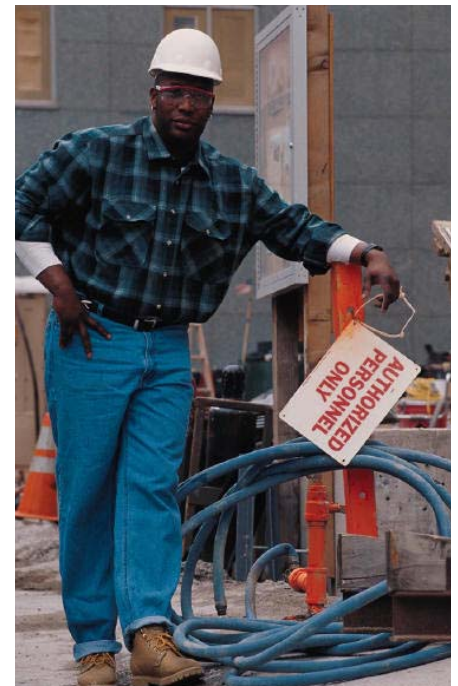
Safety Glasses

Work Gloves

Long Pants

Steel Toe Boots

OSHA Approved Harness and restraint system (for off ground activities)



Thank you for your recent purchase from Aztec Tents. The following procedures will help you through your installation. If you ever run into problems with the installation of your Aztec Tent give one of our sales/service professionals a call. A complete listing of sales, service, and operational support is always available on our website at www.aztectents.com.

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Questions? Call us.

Aztec Tents

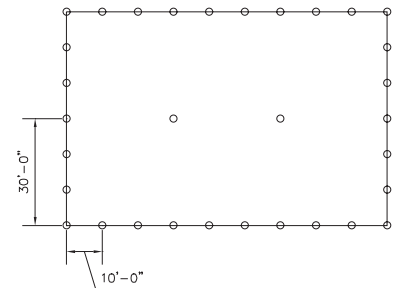
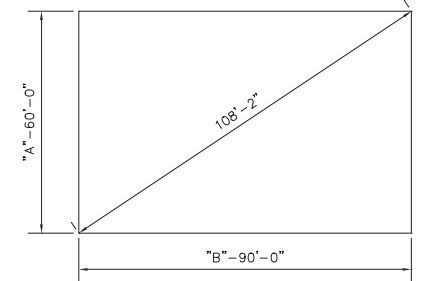
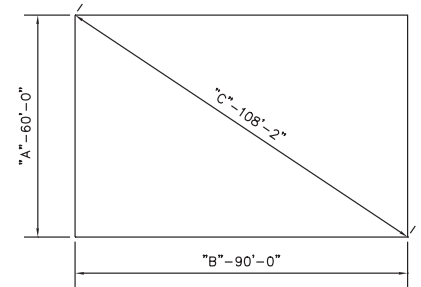
2665 Columbia Street
Torrance, CA 90503 USA
Direct (310) 347-3010
Toll Free (800) 228-3687
Fax (310) 381-0722

Installation-

Step 1:

Square the tent area. Use the below squaring diagram to determine the diagonal or "C" Dimension your tent installation. To calculate your own squaring dimension for your width/length combination use the formula $A^2+B^2=C^2$.

	WIDTH- "A"						
	20'	30'	40'	50'	60'	80'	100'
LENGTH- "B"	20	28'3"	36'1"	44'9"	53'10"	63'3"	82'6"
	30	36'1"	42'5"	50'	58'4"	67'1"	85'5"
	40	44'9"	50'	56'7"	64'	72'1"	89'5"
	50	53'10"	58'4"	64'	70'9"	78'1"	94'4"
	60	63'3"	67'1"	72'1"	78'1"	84'10"	100'
	70	72'10"	76'2"	80'7"	86'	92'2"	106'4"
	80	82'6"	85'5"	89'5"	94'4"	100'	113'2"
	90	92'2"	94'10"	98'6"	102'11"	108'2"	120'5"
	100	102'	104'5"	107'8"	111'10"	116'7"	128'1"
	120	121'8"	123'8"	126'6"	130'	134'2"	144'3"
	130	131'6"	133'5"	136'	139'3"	143'2"	152'8"
	140	141'5"	143'2"	145'7"	148'8"	152'4"	161'3"
	150	151'4"	153'	155'3"	158'1"	161'7"	170'
	160	161'3"	162'9"	164'11"	167'7"	170'11"	178'11"
	170	171'2"	172'8"	174'8"	177'2"	180'3"	187'11"
	180	181'1"	182'6"	184'5"	186'10"	189'9"	197'
	190	191'1"	192'4"	194'2"	196'6"	199'3"	206'2"
	200	201'	202'3"	204'	206'2"	208'10"	215'5"

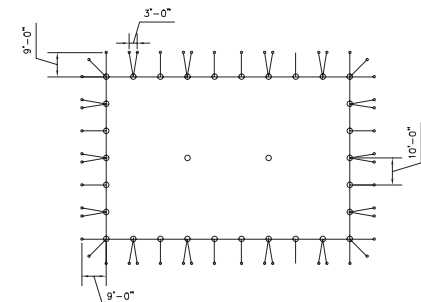


Step 2:

Mark on the ground with chalk or spray paint the location of the leg and center poles. These locations are identified on the drawing to the right. All legs are spaced 10' on center around the perimeter of the tent. Refer to the diagrams included with this manual for the pole locations for the various sizes.

Step 3:

Mark on the ground the location of each staking bar. The dimensions shown indicate the center of each bar. Each bar is placed equal distance away from each leg as the height of the leg. Note: refer to the included diagrams for proper anchoring recommendations.



Step 4:

Drive the anchoring stakes. Place the staking ratchet under the center hole of the staking bar and insert the 1" x 42" double headed stake through both holes. Drive the stake with a sledge hammer, air hammer, or gas powered hammer completely into the ground until it makes contact with the staking bar. Continue driving the outer two stakes through the staking bar into the ground. Continue with all stakes.

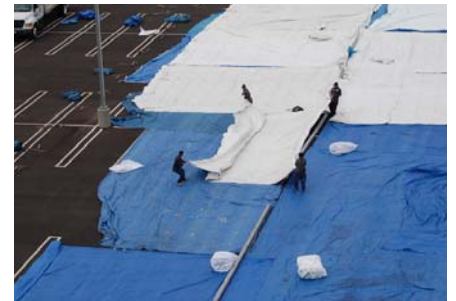


The final anchored product will look like the picture shown to the right.



Step 5:

Layout a ground cloth over the ground in the tent area. This will protect the tent top fabric. Position all of the centerpoles on top of the ground cloth so that the pin of the centerpole lays directly above the mark you made on the ground for the centerpole location. The centerpoles should all lay in the same direction so that the bottom points toward the end of the tent. Begin laying out the tent fabric per the layout diagram on pages 21-23. The tent pieces are labeled with a metal tag according to their location on the tent



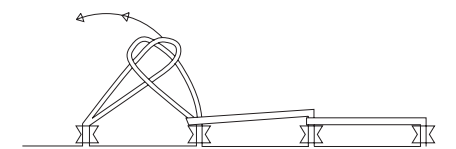
Step 6:

Install the 4" round ring located at the top of each tent fabric piece over the top of the centerpole. You should use a small piece of rope to tie the four rings to the centerpole top pin to prevent them from sliding off during installation and lifting of the centerpoles in step 17.



Step 7:

Begin lacing the tent sections together. See to illustration to the right for proper lacing technique. On valley lace lines you start lacing from the middle of the laceline toward the pole pins. On all eave to peak lacelines, you start lacing at the centerpole pin and work down to the eave or perimeter of the tent top.



Step 8:

Proper lacing technique shown to the right, using both hands to push the lace of the under panel through the grommet of the upper panel and pulling down to the next set of grommet and lace.



Step 9:

When you come to the end of the lace line the lace is terminated with a double knot as shown to the right.



Step 10:

Now seal the rain flap over the lace connection. Be sure to lay the velcro flap flat and smoothly join the velcro connection so that there are not bumps and that the velcro has full strength to join to the other section.



Step 11:

On all twin and tripple pole models a web strap and hook from the top middle (section 2-2) is connected to a ring on the side middles (sections 2-1 and 2-3). This connection is not used on the single pole models and therefore the rings on the side middles are not used.



Step 12:

Begin installing the legs of the tent. First insert the pin of the corner leg pole through the ring on the corner of the tent. Attach three (3) web guys to the leader rings on the corner connection and apply enough tension with the ratchet to make the leg almost vertical.



Step 13:

Continue down the length of the tent installing legs and lightly tensioning the web guys. Continue with the other long side of the tent, starting at the corner and working down the tent.



Step 14:

Proper tensioning technique shown with socket wrench (not included) to apply enough tension to the leg pole to keep it from falling over.



Step 15:

Photo showing all of the leg poles installed and moderately tensioned.



Step 16:

Starting with the first centerpole on the end of the tent slide a 1" x 42" stake through the hole approximately 36" up from the bottom of the centerpole and set stake on the forks of a forklift as shown. Laborers will need to access the top of the centerpole by pushing up the fabric and walking toward the top of the centerpole. Using manpower the top of the centerpole is lifted vertically as the forklift gently moves forward. Once the pole is supported by the lift and the tension of the fabric is holding it off the ground the laborers should move away from the centerpole as the lift continues to slowly move forward.



CAUTION: The top of the centerpole is surrounded by an excess of fabric when low to the ground. Be very careful that the fabric on the outside of the tent does not catch on the centerpole pin. A spotter is highly recommended to solely watch the pin and fabric from the outside and make any adjustments necessary to free the caught fabric.



Step 17:

Use the lift to position the bottom of the centerpole directly on the mark on the ground that you previously made. As you raise the first centerpole the next centerpole will lift slightly off the ground from tension of the tent fabric. Be sure as the adjoining centerpoles begin to raise they do not fall out of the rings.



Photo to the right shows “spotter” watching and assisting the positioning of the centerpoles from the outside. Be certain to wear proper harness and restraint system.



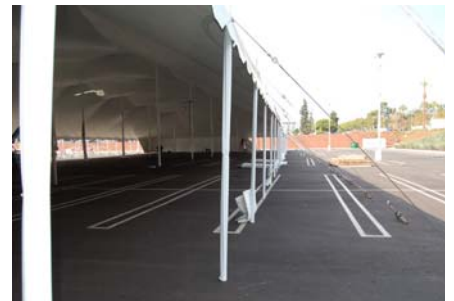
Step 18:

As the centerpoles are raised you might need to loosen some of the perimeter web guys to avoid overly straining the top fabric during the installation of the centerpoles. To release tension on the ratchet depress the gold colored toggle on the top of the ratchet mechanism with your boot or by gently tapping it with a stake.



Step 19:

Once all the centerpoles are installed you can begin to straighten all of the legs and tensioning all of the ratchet straps. Start with the four (4) corner legs first, make sure they are positioned on the ground mark and then re-tension the web guys so that the leg is plumb. Continue working down both sides of the tent to straighten the legs and tensioning to plumb.



Step 20:

Photo of the fully tensioned Legend Tension Tent.

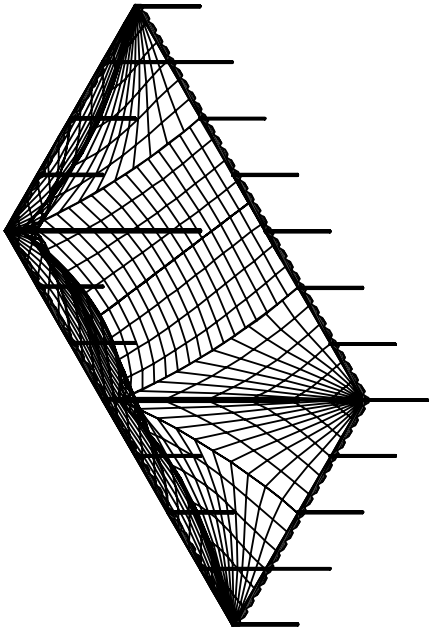


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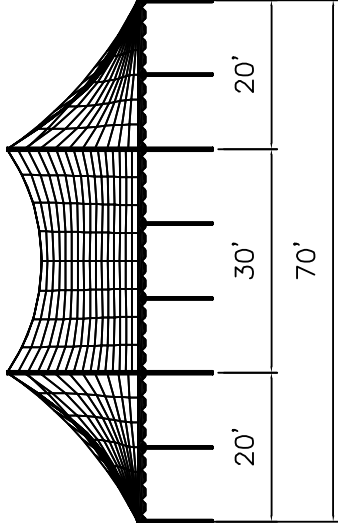
Soil conditions also vary from site to site. The included anchoring package for this tent may need to be supplemented with alternate anchoring during windy conditions and in areas with questionable soil holding power. Full product engineering is available, but not included, by the manufacturer including structural engineering and site specific soil engineering.

Questions pertaining to the proper procedure for the installation of this and any tent product manufactured by Aztec Tents should be directed to our design staff at (800) 228-3687.

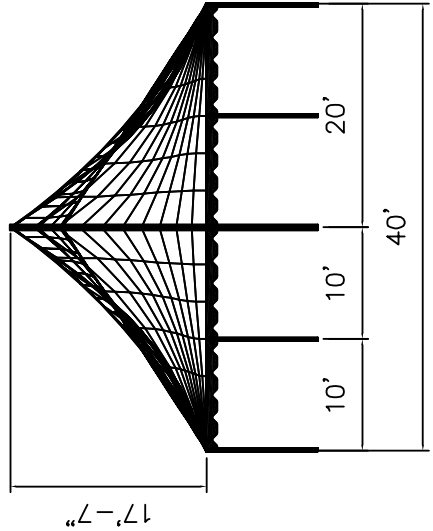
40' x 70' Expandable Pole Tent



ISOMETRIC VIEW



SIDE VIEW



END VIEW

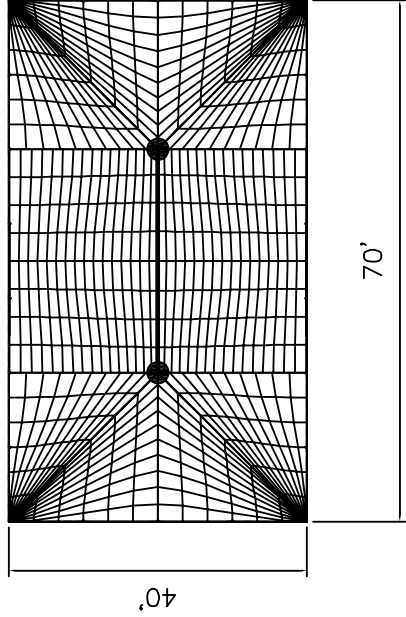
40x70 LEGEND POLE

PIPE: 2 1/2"

(22) 6'-8"/9'-4" SIDE POLE (LEG)

(2) CENTER POLES

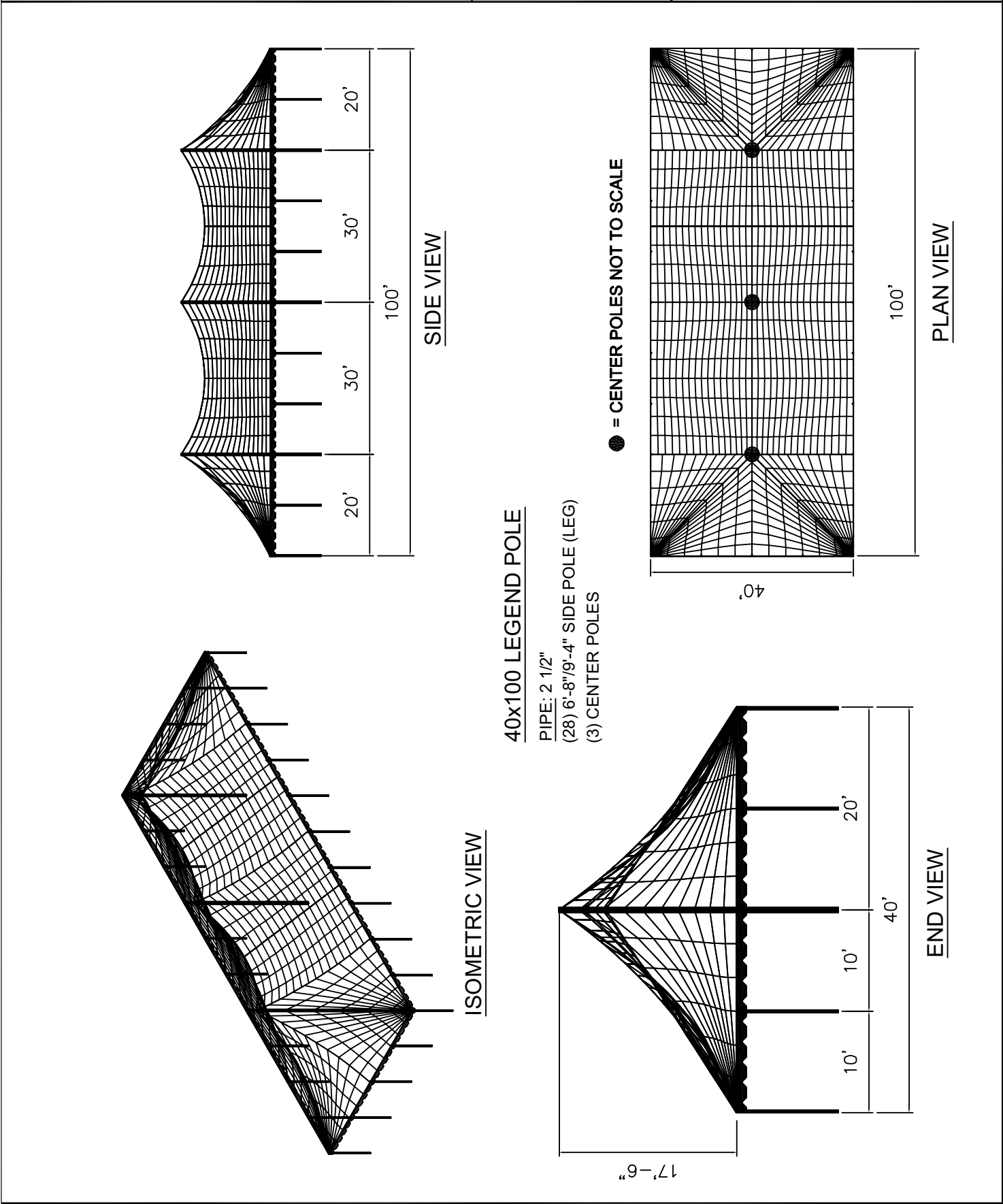
● = CENTER POLES NOT TO SCALE



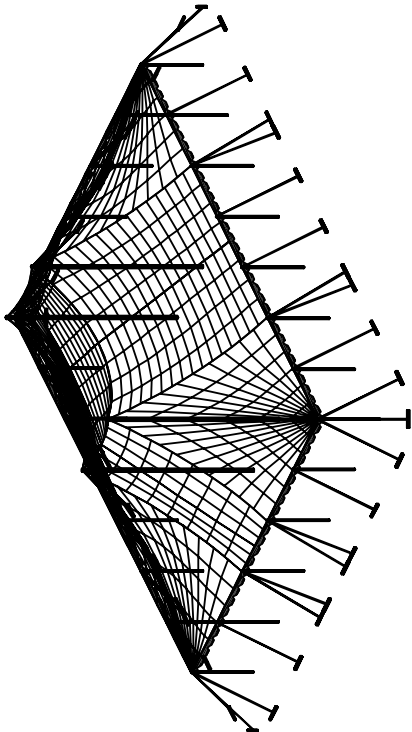
PLAN VIEW

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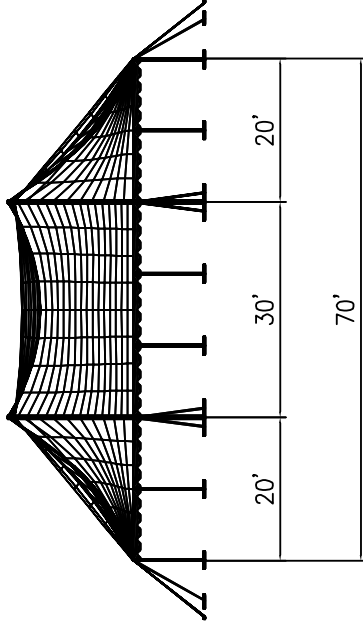
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2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722				PART DESCRIPTION		CODE		SIZE		DRAWING NUMBER	
40-50-60 LEGEND POLE TENT/ STANDARD				40'W X 100'L X 10' BAYS							
AZ-40 X 100 X 10- LEGEND POLE TENT				I		P		T		REV	
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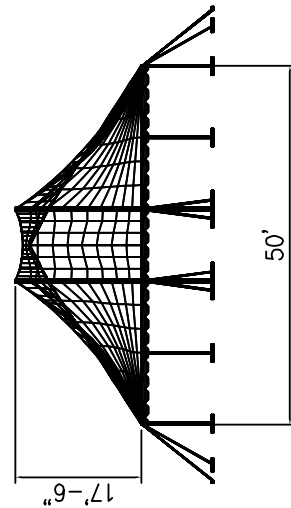
50' x 70' Expandable Pole Tent



ISOMETRIC ELEVATION

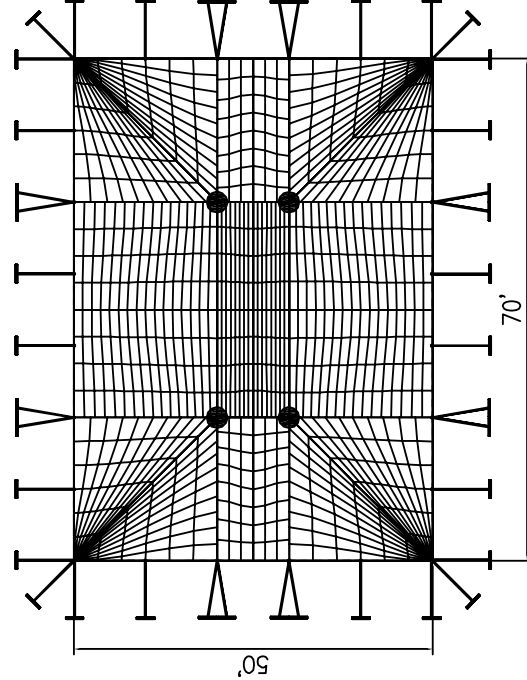


SIDE ELEVATION



FRONT ELEVATION

● = CENTER POLES NOT TO SCALE



PLAN ELEVATION

50x110 LEGEND POLE

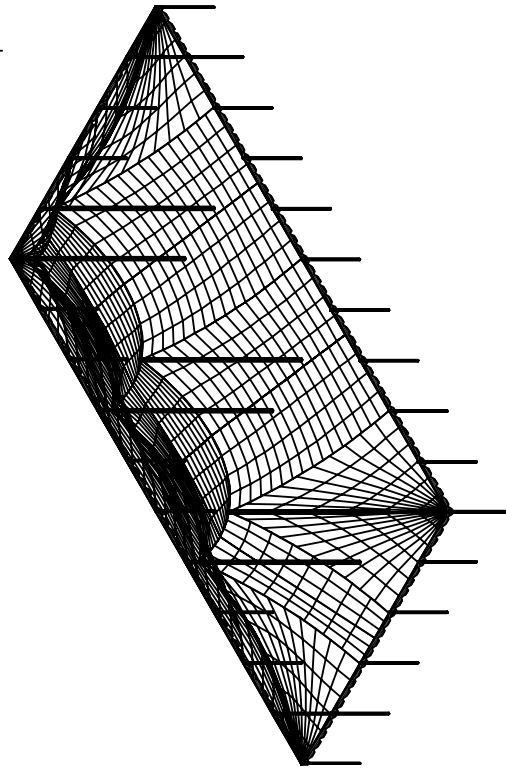
PIPE: 2 1/2"

(32) 6'-8"/9'-4" SIDE POLE (LEG)

(8) CENTER POLES

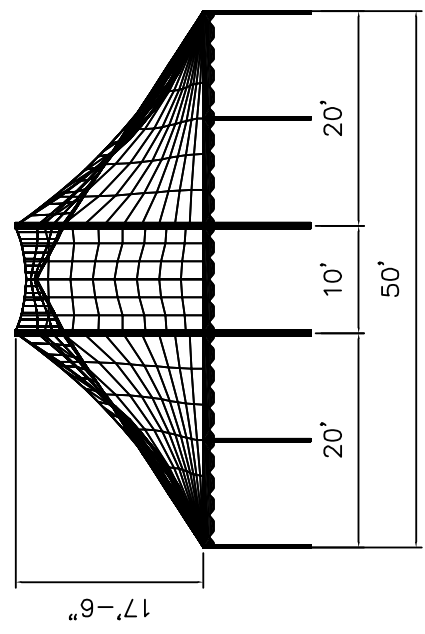
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STANDARD		LEGEND 40-50-60 / STANDARD		PART DESCRIPTION		CODE		SIZE	
REV		DRAWING NUMBER		LEGEND		AZ-50 X 70 X 10- LEGEND		0	

50' x 100' Expandable Pole Tent

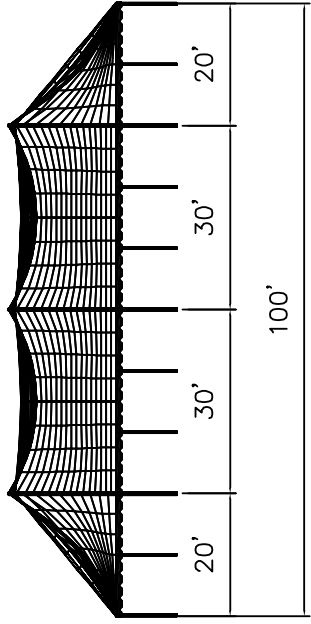


ISOMETRIC VIEW

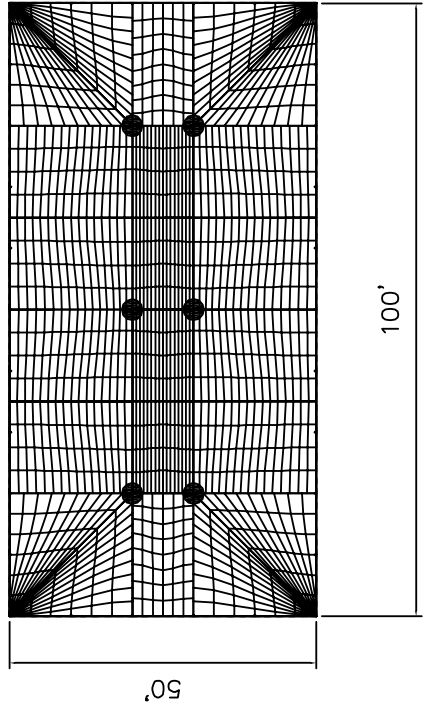
50x100 LEGEND POLE
PIPE: 2 1/2"
(30) 6'-8"/9'-4" SIDE POLE (LEG)
(6) CENTER POLES



END VIEW



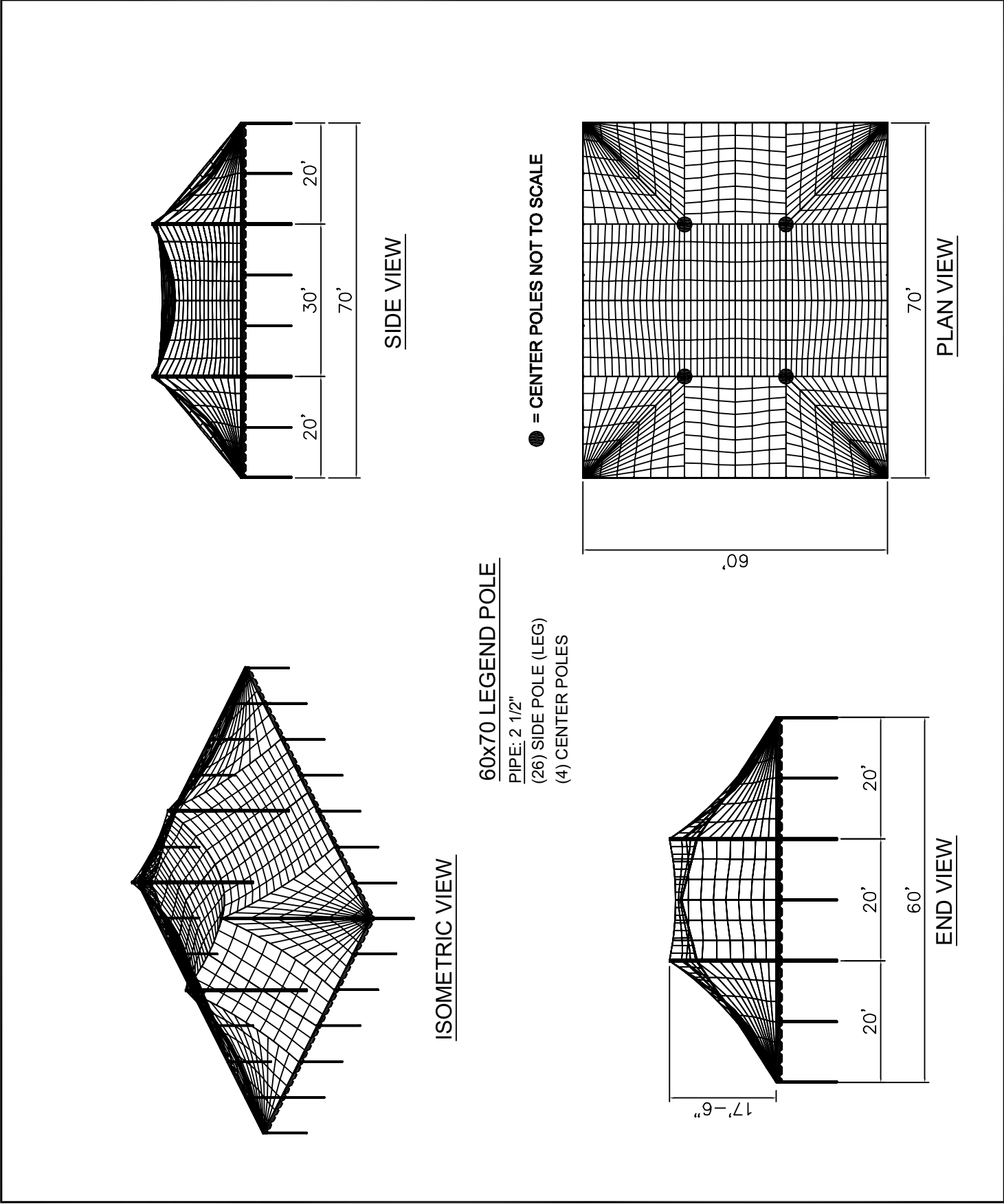
SIDE VIEW



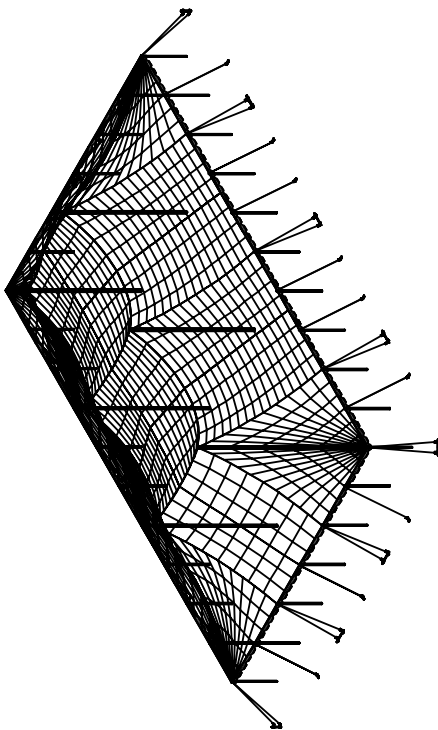
PLAN VIEW

AZT\40120\XXXXX		000000	TIME	06-28-2006		CM	TR	AZTEC		40-50-60 LEGEND POLE TENT/ STANDARD	
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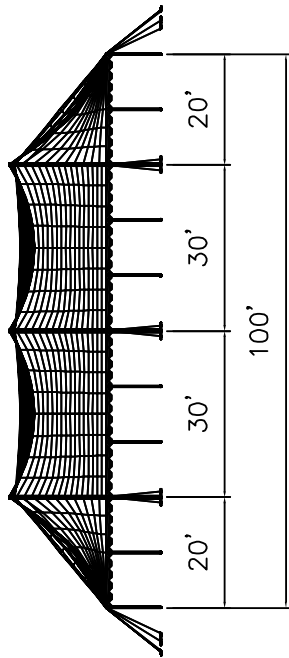
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FESTIVAL/60/60X100										000000		TIME		CHECKED -		DATE 12-15-2006		LEGEND		AZ-60 X 100- LEGEND POLE		REV 0	
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AZTEC										STANDARD													



ISOMETRIC VIEW



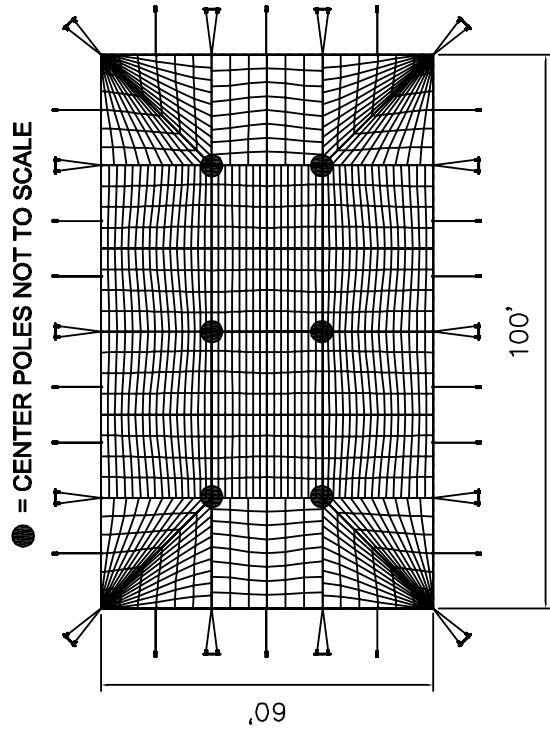
SIDE VIEW

60x100 LEGEND POLE

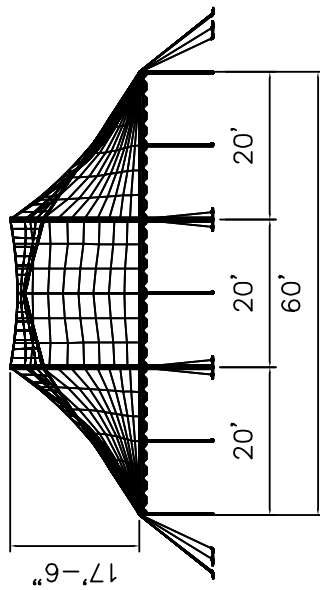
PIPE: 2 1/2"

(32) SIDE POLE (LEG)

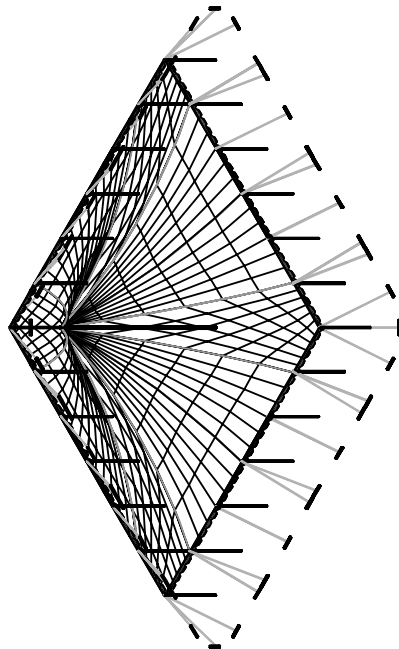
(6) CENTER POLES



PLAN VIEW



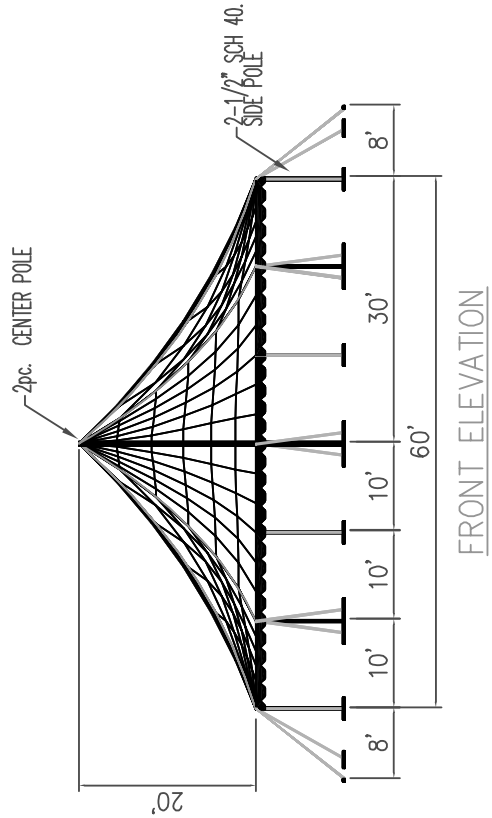
END VIEW



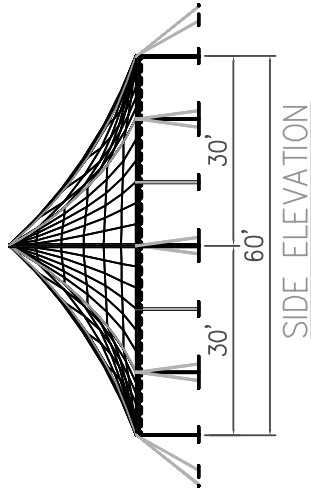
ISOMETRIC ELEVATION

LEGEND 60-80-100-120
60' x 60' MIDDLE COMPLETE, 3PC.

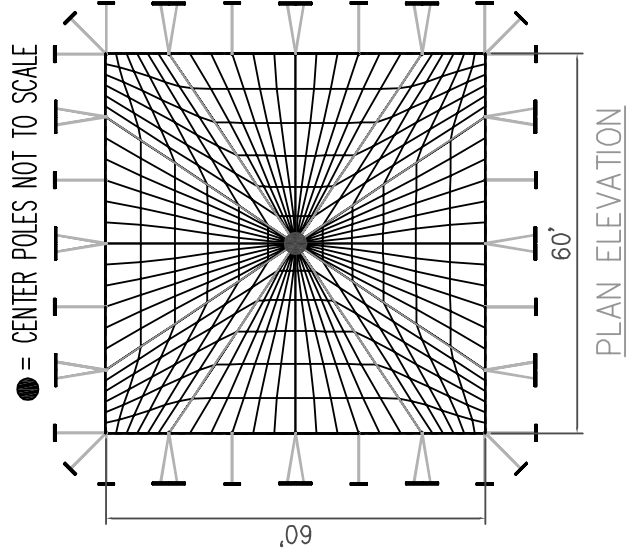
- (2) 60'x60' ENDS, 6PC.
- (1) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (24) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (44) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (132) DBL. HEADED STAKES



FRONT ELEVATION



SIDE ELEVATION



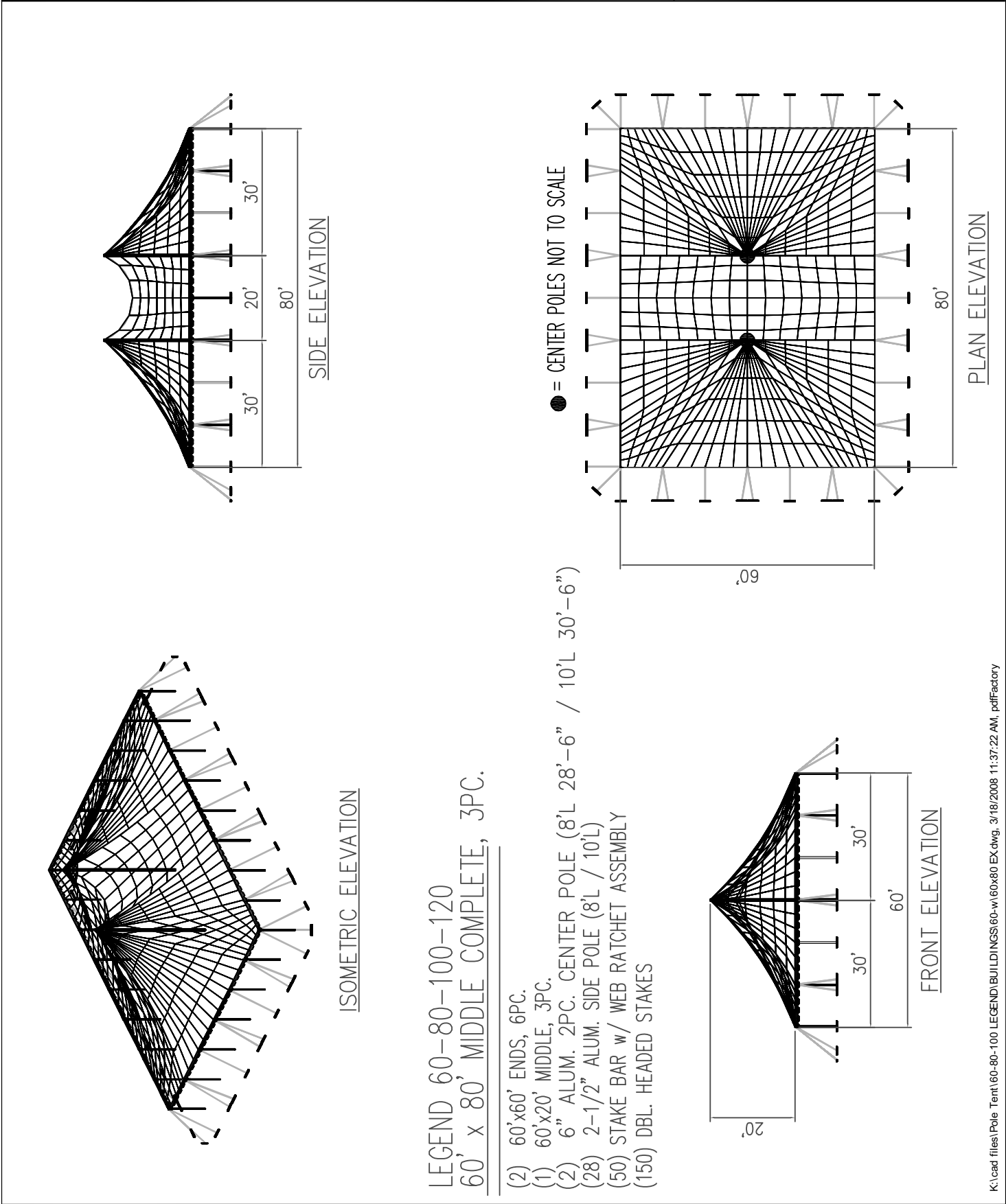
PLAN ELEVATION

AZT\40120\XXXX		000000 TIME		CHECKED -		DATE 05-16-2006	
ENGINEER CM		DRAWN TTR		2665 COLUMBIA ST. TORRANCE, CA. 90503		(800) 228-3687 - FAX (310) 381-0722	
LEGEND 60-80-100 / STANDARD		PART DESCRIPTION		CODE		SIZE	
AZ-60 X 60 - LEGEND		REV		DRAWING NUMBER		0	

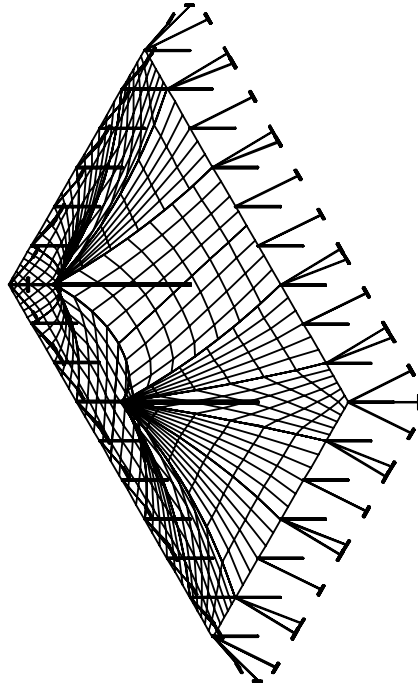
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AZT\40120\XXXX		000000	TIME	-		05-16-2006	DATE
ENGINEER		CM	DESIGN	TTR		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722	
PART DESCRIPTION		CODE	SIZE	DRAWING NUMBER		REV	
LEGEND 60-80-100 / STANDARD				60' W X 80' L		0	
LEGEND		AZ-60 X 80 - LEGEND					

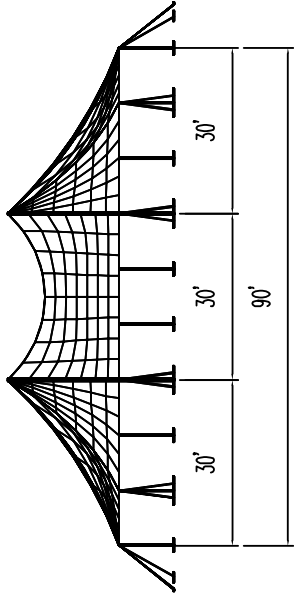
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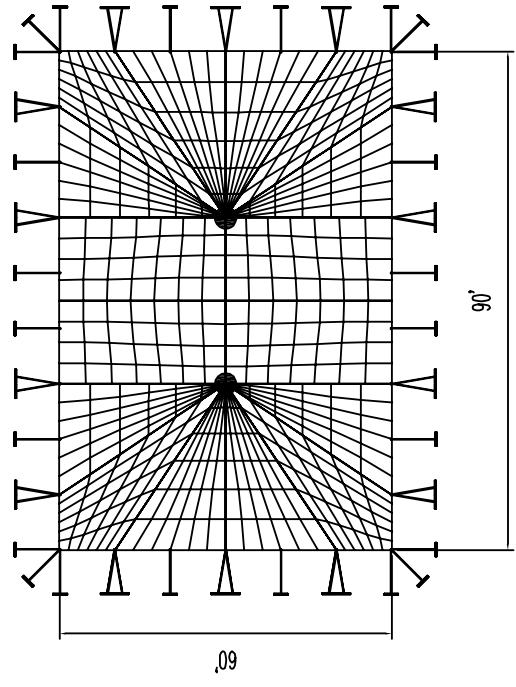
AZT\40120\XXXX		000000	TIME	CHECKED -		DATE 09/14/05	LPT		AZ-60X90-60-80-100	0
ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED THEREIN IS HELD IN CONFIDENCE AND IN TRUST, AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS. EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.		ENGINEER CM		DRAWN TTR		PART DESCRIPTION		SIZE		REV
2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		STANDARD		60'W X 90'L X 10'B		STANDARD LEGEND POLE TENT				



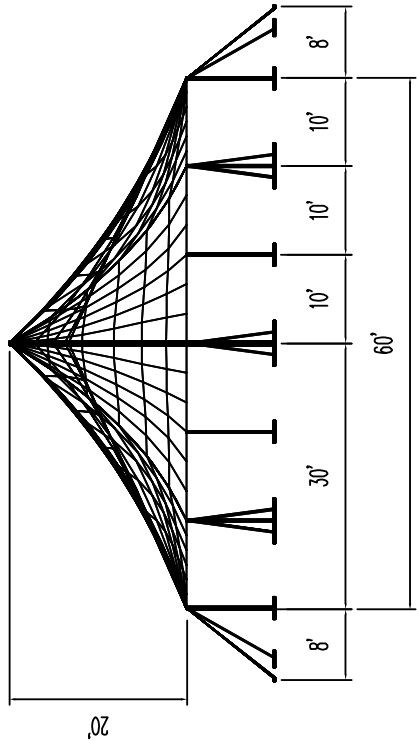
ISOMETRIC ELEVATION



SIDE ELEVATION



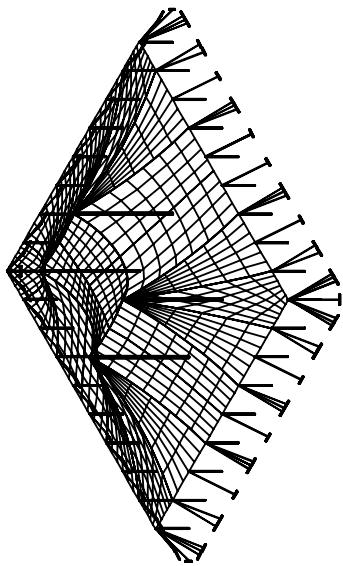
PLAN ELEVATION



FRONT ELEVATION

LEGEND 60-80-100-120
60' x 90' MIDDLE COMPLETE, 3PC.

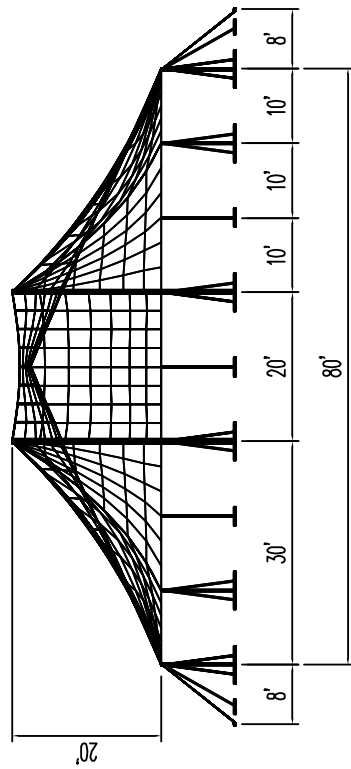
- (2) 60'x60' ENDS, 6PC.
- (1) 60'x30' MIDDLE, 3PC.
- (2) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (30) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (52) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (156) DBL. HEADED STAKES



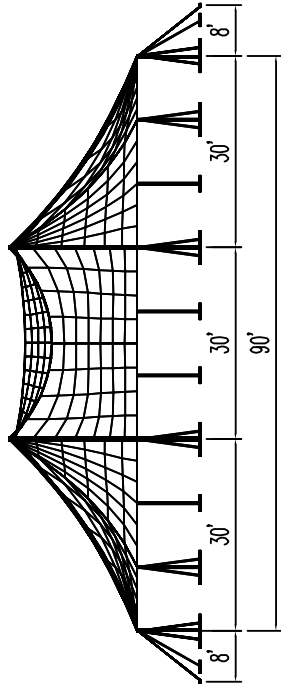
ISOMETRIC ELEVATION

LEGEND 60-80-100-120
80' x 90' MIDDLE COMPLETE, 3PC.

- (2) 80'x60' ENDS, 6PC.
- (1) 80'x30' MIDDLES, 3PC.
- (4) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (34) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (82) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (246) DBL. HEADED STAKES

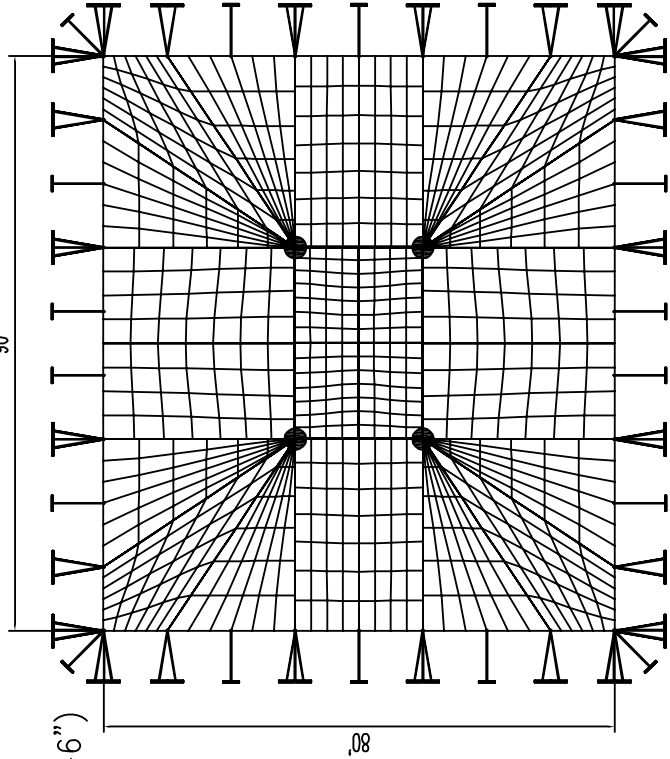


FRONT ELEVATION



SIDE ELEVATION

● = CENTER POLES NOT TO SCALE



PLAN ELEVATION

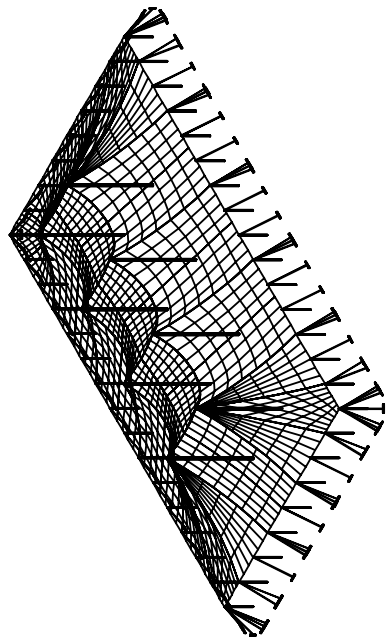
STANDARD				LEGEND 60-80-100 / STANDARD 80'W X 90'L X 10' LEGS		PART DESCRIPTION CODE		SIZE		DRAWING NUMBER		REV		0	
AZTEC				2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		DRAWN TTR		DATE 04-16-2006		ENGINEER CM		CHECKED		TIME	
AZTEC				2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		DRAWN TTR		DATE 04-16-2006		ENGINEER CM		CHECKED		TIME	
AZTEC				2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		DRAWN TTR		DATE 04-16-2006		ENGINEER CM		CHECKED		TIME	
AZTEC				2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		DRAWN TTR		DATE 04-16-2006		ENGINEER CM		CHECKED		TIME	

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AZT\40120\XXXX

60-80-100\BUILDINGS\80x		022805 1445	CHECKED	-	DATE	09/16/05
60-80-100		AZ-8015010-LEGEND POLE	60-80-100	CM	TTR	09/16/05
STANDARD		STANDARD LEGEND POLE TENT	80'W x 150'L x 10'H 30' MIDDLES	2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722 AZTEC		
REV		DRAWING NUMBER	SIZE	CODE	PART DESCRIPTION	
1						

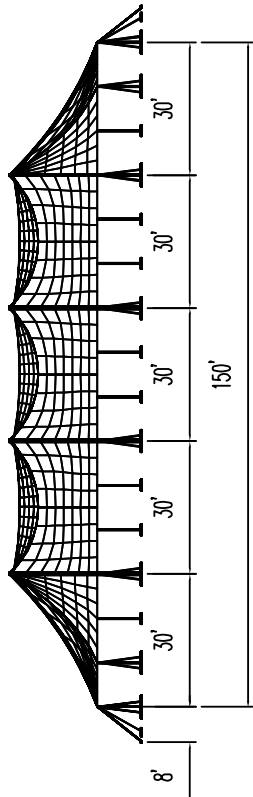
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ISOMETRIC ELEVATION

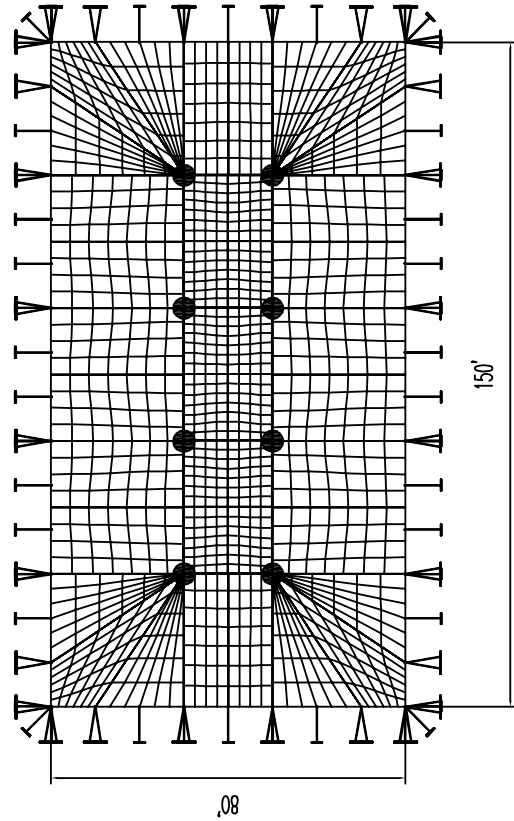
LEGEND 60-80-100-120
80' x 150' MIDDLE COMPLETE, 3PC.

- (2) 80'x60' ENDS, 6PC.
- (3) 80'x30' MIDDLES, 3PC.
- (8) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (46) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (102) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (306) DBL. HEADED STAKES

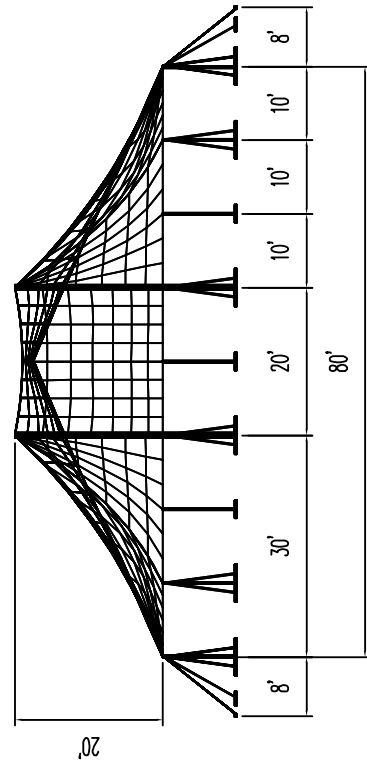


SIDE ELEVATION

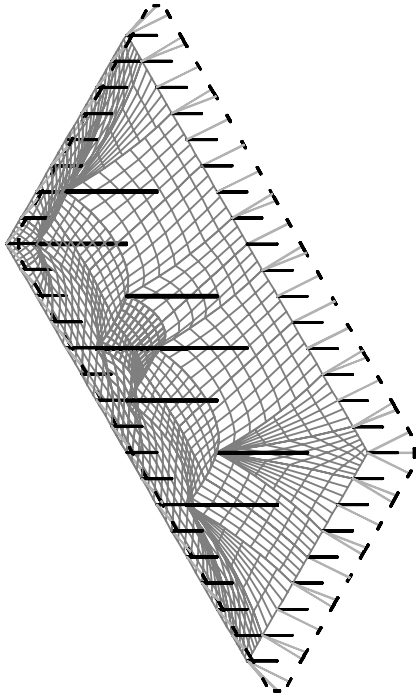
● = CENTER POLES NOT TO SCALE



PLAN ELEVATION



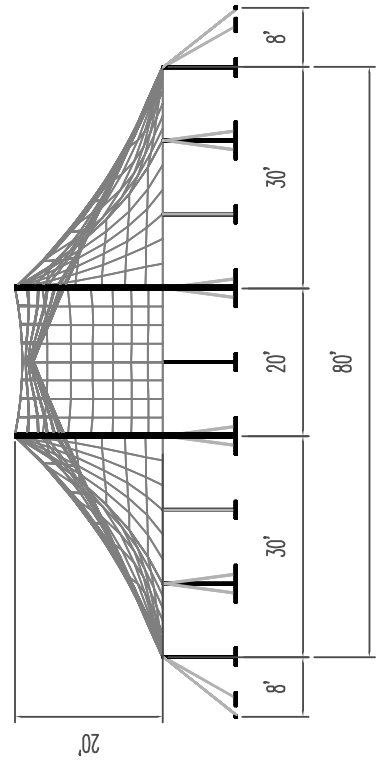
FRONT ELEVATION



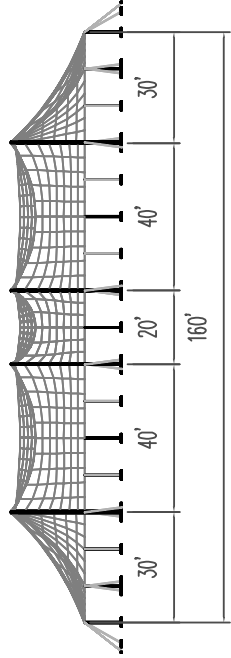
ISOMETRIC ELEVATION

LEGEND 60-80-100-120
80' x 160' MIDDLE COMPLETE, 3PC.

- (2) 80'x60' ENDS, 6PC.
- (2) 80'x40' MIDDLES, 3PC.
- (1) 80'x20' MIDDLES, 3PC.
- (8) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (48) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (76) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (228) DBL. HEADED STAKES

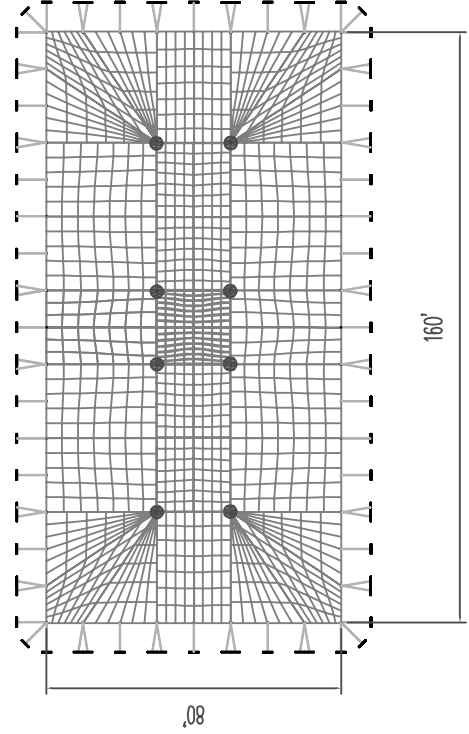


FRONT ELEVATION



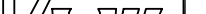
SIDE ELEVATION

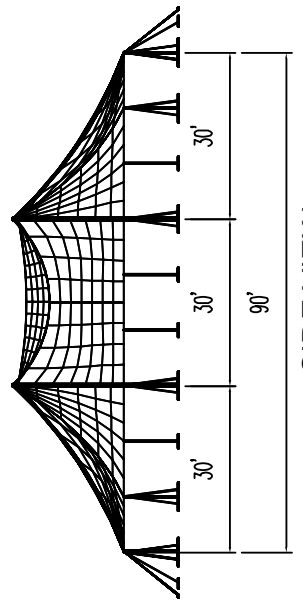
● = CENTER POLES NOT TO SCALE



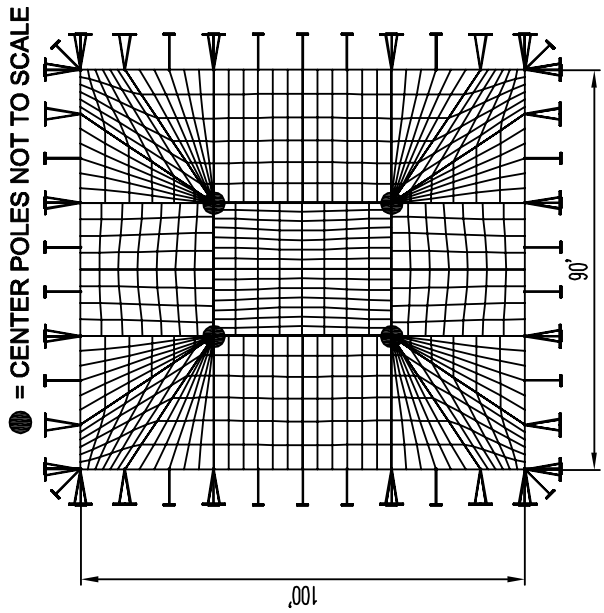
PLAN ELEVATION

60-80-100\BULLEINGS\80x										022805 1445		CHECKED	-	DATE	09/16/05	60-80-100		AZ-8016010-LEGEND POLE		REV	1			
<p>ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED THEREIN IS HELD IN CONFIDENCE AND IN TRUST, AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.</p>										ENGINEER		CM	DRAWN	TTR	<p>2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722</p> <p>AZTEC</p>									
STANDARD LEGEND POLE TENT										80'W x 160'L x 10'H 30'/40' MIDDLES		CODE		SIZE		DRAWING NUMBER		REV						

AZT\40120\XXXX		000000	TIME	CHECKED	-	DATE	05-16-2006	AZ-100 X 90 X 10- LEGEND		0
ENGINEER		CM	DRAWN	TTR	LEGEND					REV
ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED THEREIN IS HELD IN CONFIDENCE AND IN TRUST AND NOT BE LOANED, REPRODUCED, WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS. EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.		2665 COLUMBIA ST. TORRANCE, CA 90503 (800) 228-3687 - FAX (310) 381-0722								
		LEGEND 60-80-100 / STANDARD								
		100' W X 90' L X 10' LEGS								
		STANDARD								

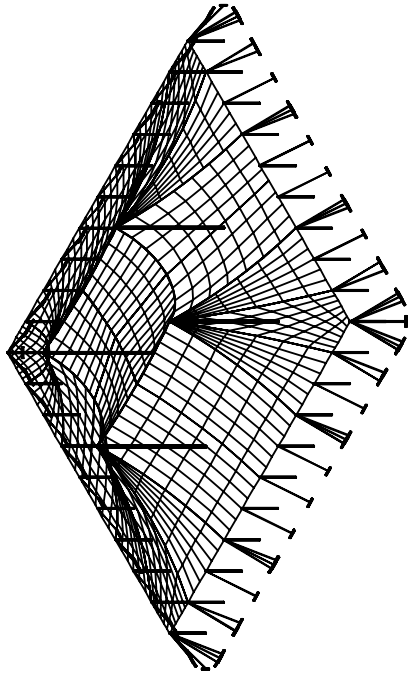


SIDE VIEW

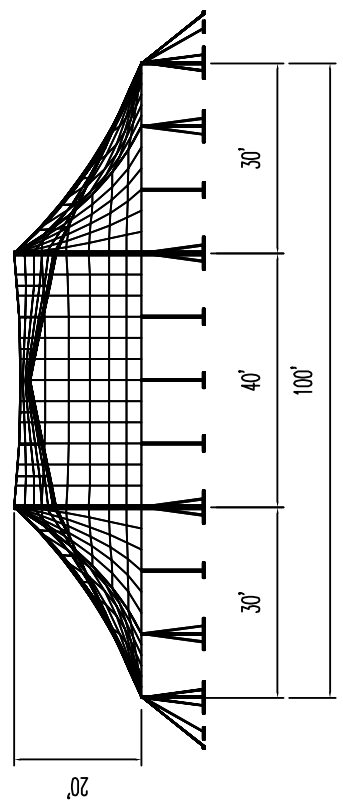


PLAN VIEW

● = CENTER POLES NOT TO SCALE



ISOMETRIC VIEW




END VIEW

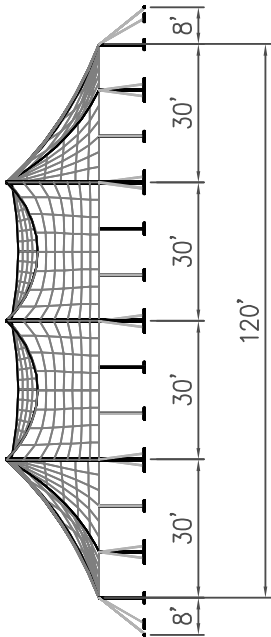
LEGEND 60-80-100-120

100' x 90'

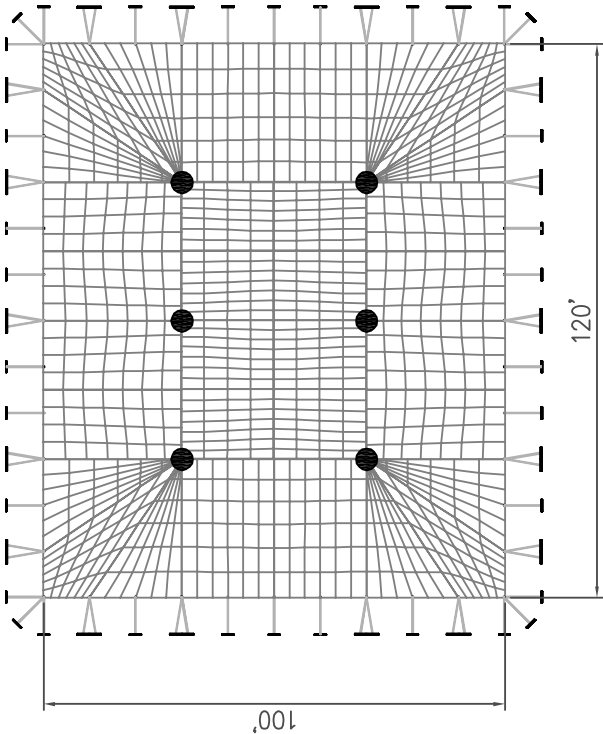
- (2) 100'x30' ENDS, 4PC.
- (1) 100'x30' MIDDLE, 2PC.
- (4) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (36) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (90) STAKE BAR W/ 2" WEB RATCHET ASSEMBLY
- (270) 1" X 42" DOUBEL HEADED STAKES

60-80-100 LEGEND\BUILDINGS\100-W\100x120x30x10 120307 1530				CHECKED -		DATE 11-07-2006	
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2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 581-0722						PART DESCRIPTION 60-80-100	
60-80-100 LEGEND POLE / STANDARD 100'W x 120'L x 30' MIDDLES				CODE		SIZE	
DRAWING NUMBER				REV		2	

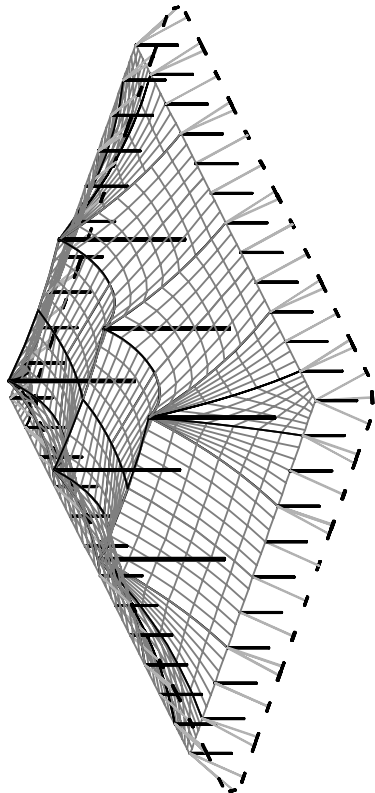
LEGEND POLE TENT



SIDE ELEVATION



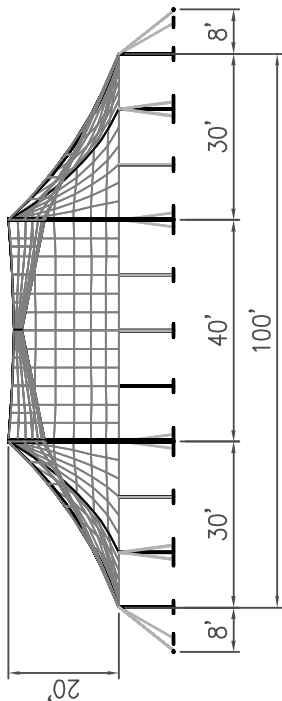
PLAN ELEVATION



ISOMETRIC ELEVATION

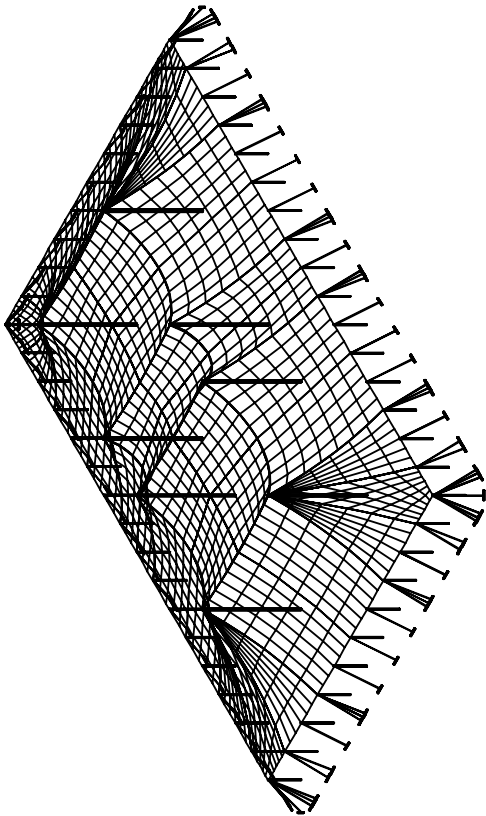
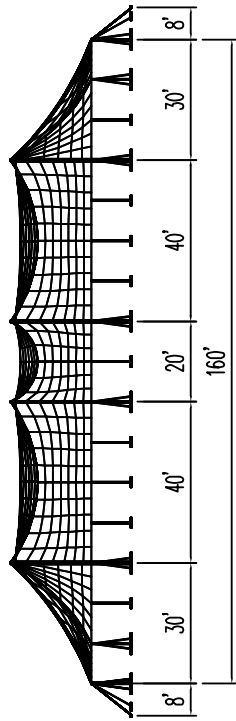
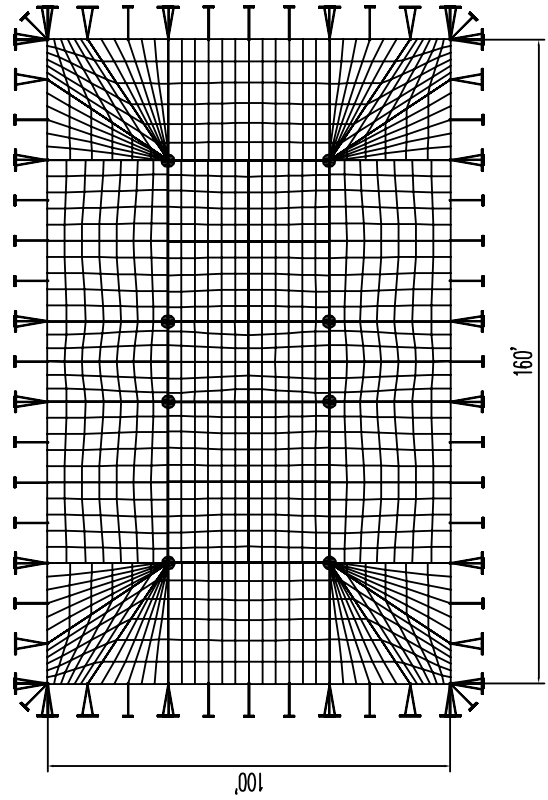
LEGEND 60-80-100-120
100' x 120'

- (2) 100'x30' ENDS, 4PC.
- (2) 100'x30' MIDDLE, 2PC.
- (6) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (44) 3" ALUM. SIDE POLE (8'L / 10'L)



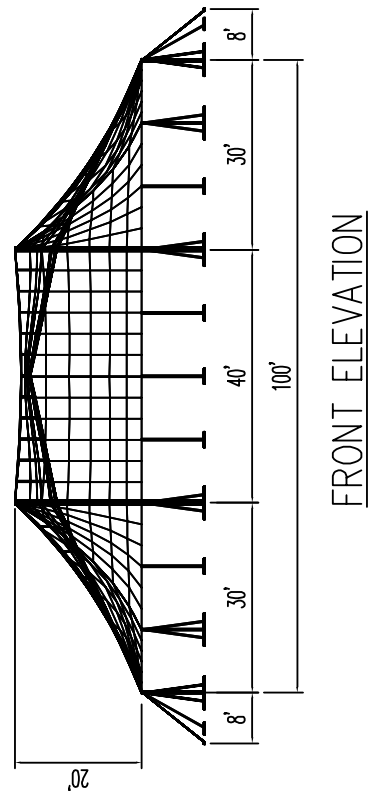
FRONT ELEVATION

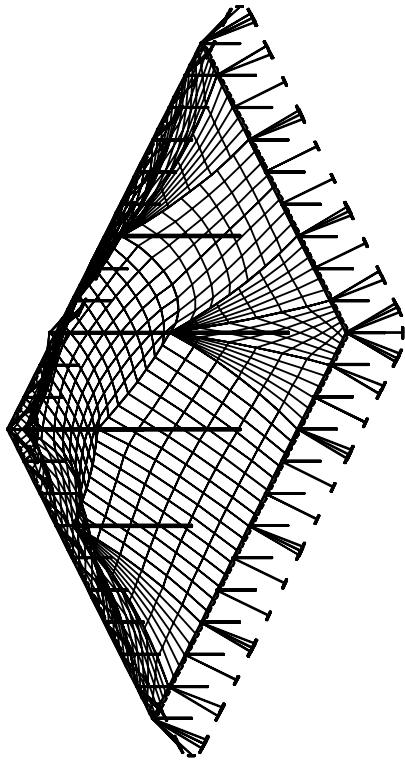
60-80-100 LEGEND BUILDINGS\100-W\100x160 11-07-2006 1755				CHECKED -		DATE 11-07-2006	
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2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722				AZTEC			
60-80-100 LEGEND / STANDARD 100'W x 160'L x 10'LEGS				PART DESCRIPTION		CODE	
60-80-100 LEGEND POLE TENT				SIZE		DRAWING NUMBER	
REV				AZ-60-80-100-LEGEND		1	



LEGEND 60-80-100-120
100' x 180'

- (2) 100'x30' ENDS, 4PC.
- (2) 100'x40' MIDDLE, 2PC.
- (1) 100'x20' MIDDLE, 2PC.
- (8) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (52) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (112) STAKE W/ 2" WEB RATCHET ASSEMBLY
- (336) 1" X 42" DOUBLE HEADED STAKES

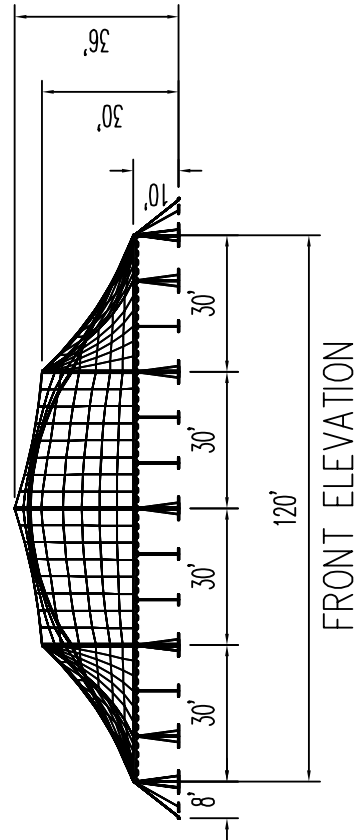




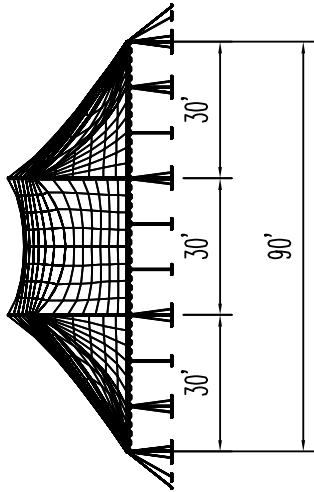
ISOMETRIC ELEVATION

LEGEND 60-80-100-120
120' x 90' MIDDLE COMPLETE, 3PC.

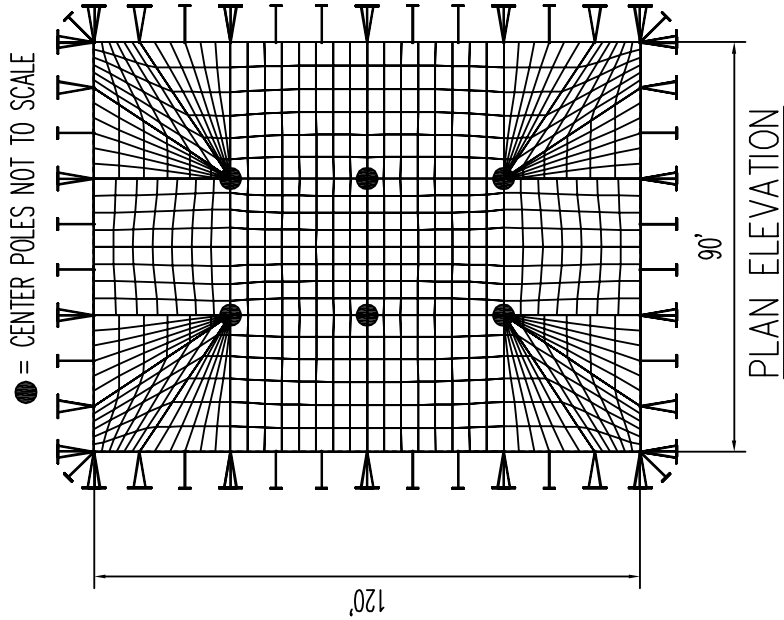
- (2) 60'x60' ENDS, 6PC.
- (1) 60'x30' MIDDLE 3PC.
- (2) 6" ALUM. 2PC. CENTER POLE (8'L 34'-6" / 10'L 36'-6")
- (4) 6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
- (42) 2-1/2" ALUM. SIDE POLE (8'L / 10'L)
- (74) STAKE BAR w/ WEB RATCHET ASSEMBLY
- (222) DBL. HEADED STAKES



FRONT ELEVATION



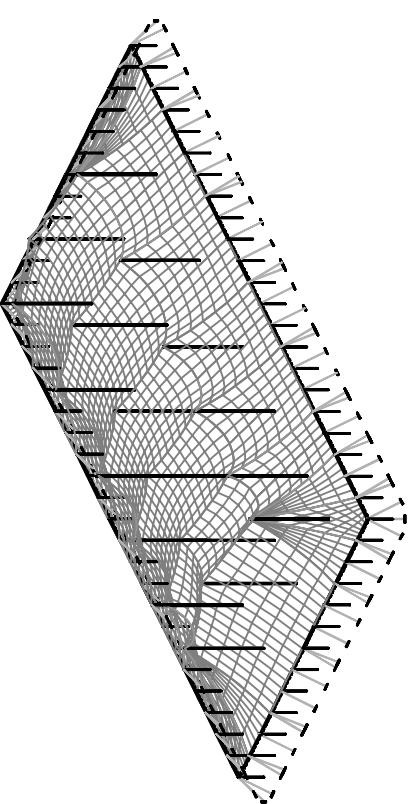
SIDE ELEVATION



PLAN ELEVATION

60-80-100 LEGEND/BUILDINGS/120-W										000000		TIME		ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED HEREIN IS HELD IN CONFIDENCE AND IN TRUST, AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS. EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.													
ENGINEER										CM		DRAWN		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722													
DATE										-		02-22-2006		LPT													
PART DESCRIPTION										CODE		SIZE		DRAWING NUMBER		REV		60-80-100 LEGEND / STANDARD 120'W X 90'L X 30' MIDDLES									
AZ-120 X 90- LEGEND										LPT		02-22-2006		STANDARD													

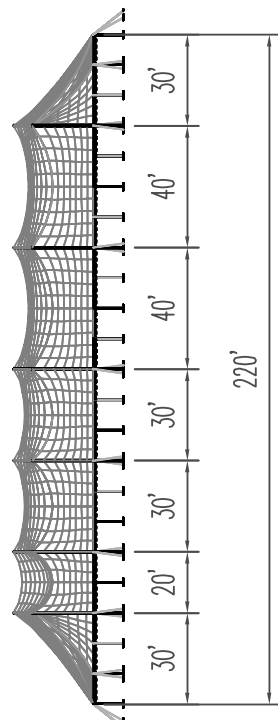
60-80-100 LEGEND/BUILDINGS/120-W										000000		TIME		ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED THEREIN IS HELD IN CONFIDENCE AND IN TRUST AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS. EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.													
ENGINEER										CM		CHECKED		-		DATE		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 581-0722									
DRAWN										TTR		02-22-2006		LPT													
60-80-100 LEGEND / STANDARD										120'W X 220'L X 20'-30'-40'		SIZE		DRAWING NUMBER		REV		AZ-120 X 220-LEGEND		0							



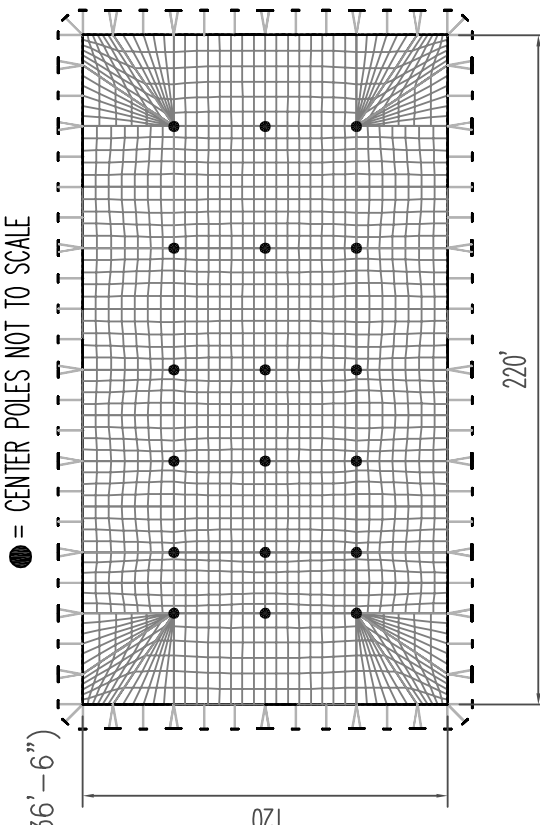
ISOMETRIC ELEVATION

**LEGEND 60-80-100-120
120' x 220' MIDDLE COMPLETE, 3PC.**

(2)	60'x60' ENDS, 6PC.
(1)	60'x20' MIDDLE 3PC.
(2)	60'x30' MIDDLE 3PC.
(2)	60'x40' MIDDLE 3PC.
(6)	6" ALUM. 2PC. CENTER POLE (8'L 34'-6" / 10'L 36'-6")
(12)	6" ALUM. 2PC. CENTER POLE (8'L 28'-6" / 10'L 30'-6")
(68)	2-1/2" ALUM. SIDE POLE (8'L / 10'L)
(102)	STAKE BAR w/ WEB RATCHET ASSEMBLY
(306)	DBL. HEADED STAKES

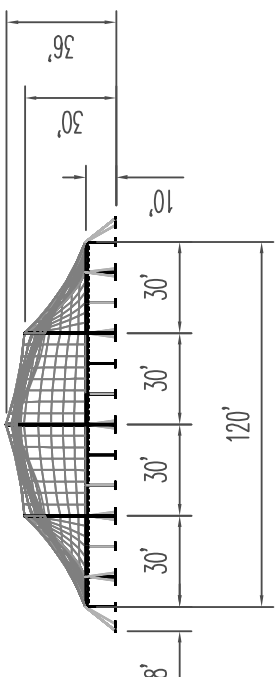


SIDE ELEVATION

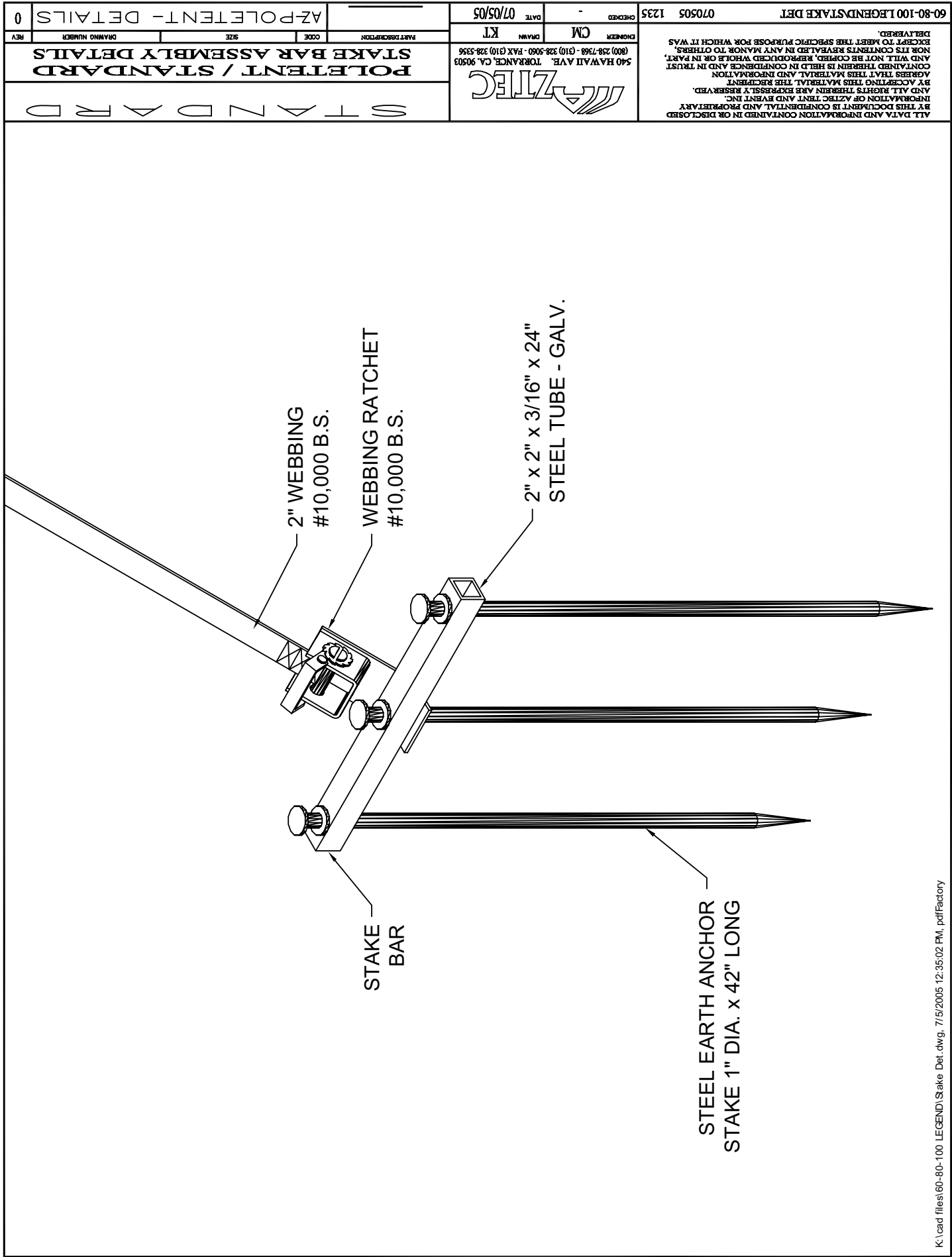


PLAN ELEVATION

● = CENTER POLES NOT TO SCALE

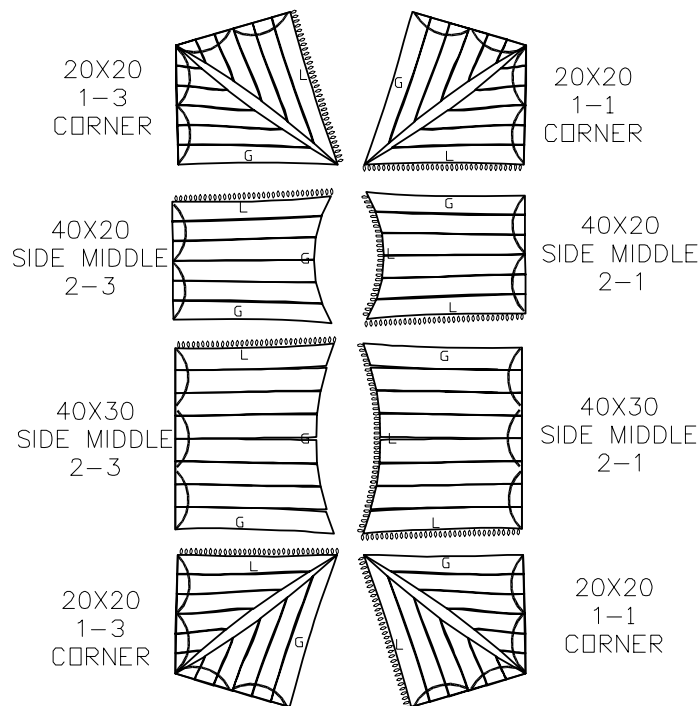


FRONT ELEVATION



Legend Series 40x Layout

L = LACELINE
G = GROMMET



OUTSIDE

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AZTEC
540 HAWAII AVE. TORRANCE, CA. 90503
(800) 258-7368 - (310) 328-5080 - FAX (310) 328-5356

STANDARD PATTERN LOCATIONS

40-50-60 LEGEND POLE / STANDARD

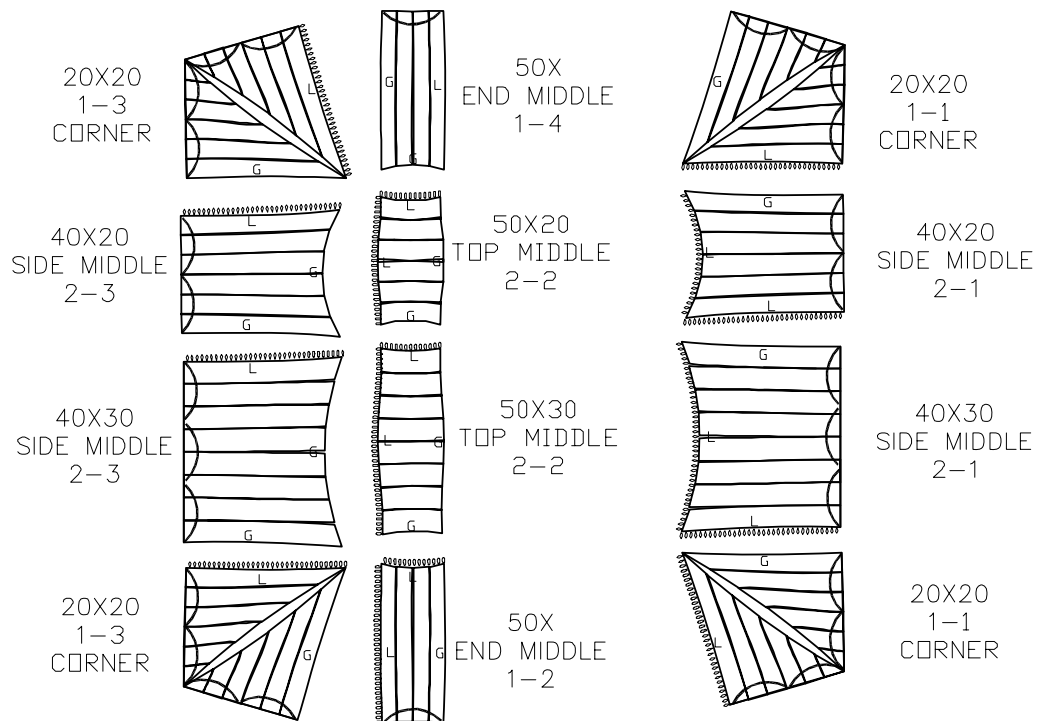
40-50-60\PATTERNS 020609 1740

ENGINEER CM DRAWN AK
CHECKED - DATE 11-04-05


PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
_____	AZ-40-50-60-	PATTERNS	0	

Legend Series 50X Layout

L = LACELINE
G = GROMMET

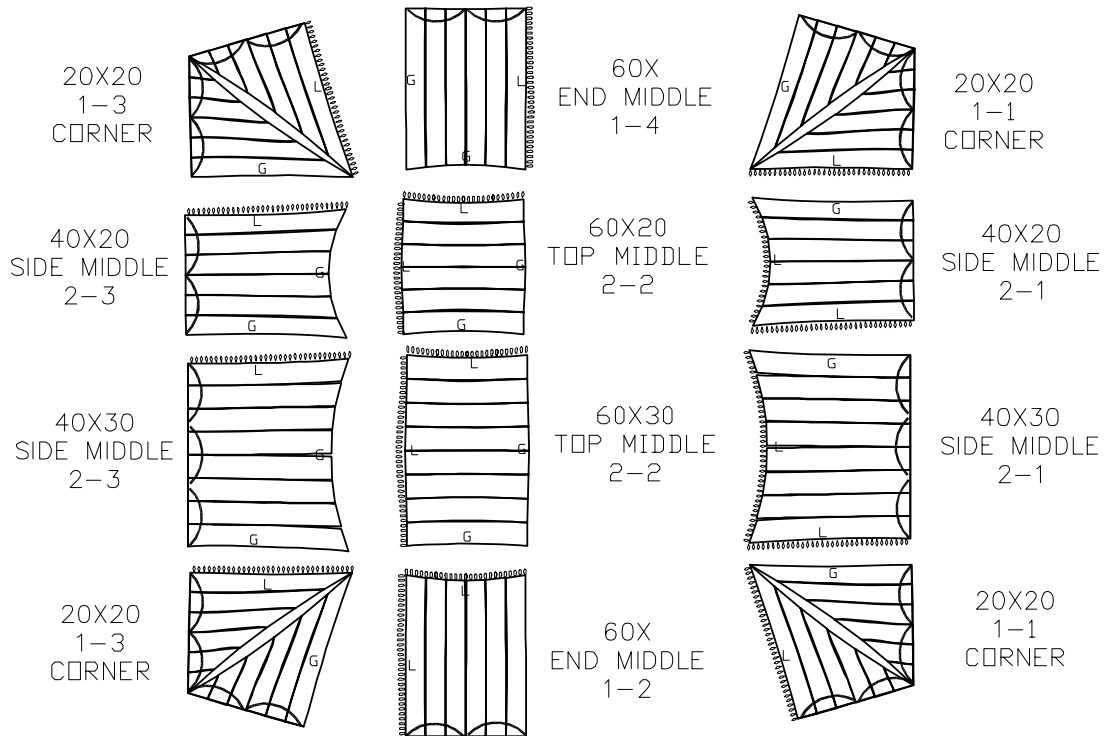


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			<div>PATTERN LOCATIONS</div>						
	<div>540 HAWAII AVE. TORRANCE, CA. 90503 (800) 258-7368 - (310) 328-5060 - FAX (310) 328-5356</div>		<div>40-50-60 LEGEND POLE / STANDARD</div>						
	ENGINEER	CM	DRAWN	AK	PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
CHECKED	-	DATE	11-04-05	_____	AZ-40-50-60- PATTERNS				0
40-50-60\PATTERNS		020609 0950							

Legend Series 60x TP Layout

L = LACELINE
G = GROMMET



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ENGINEER CM DRAWN AK
CHECKED - DATE 11-04-05

STANDARD
PATTERN LOCATIONS

40-50-60 LEGEND POLE / STANDARD

40-50-60\ PATTERNS

020609 0950

PART DESCRIPTION

CODE

SIZE

DRAWING NUMBER

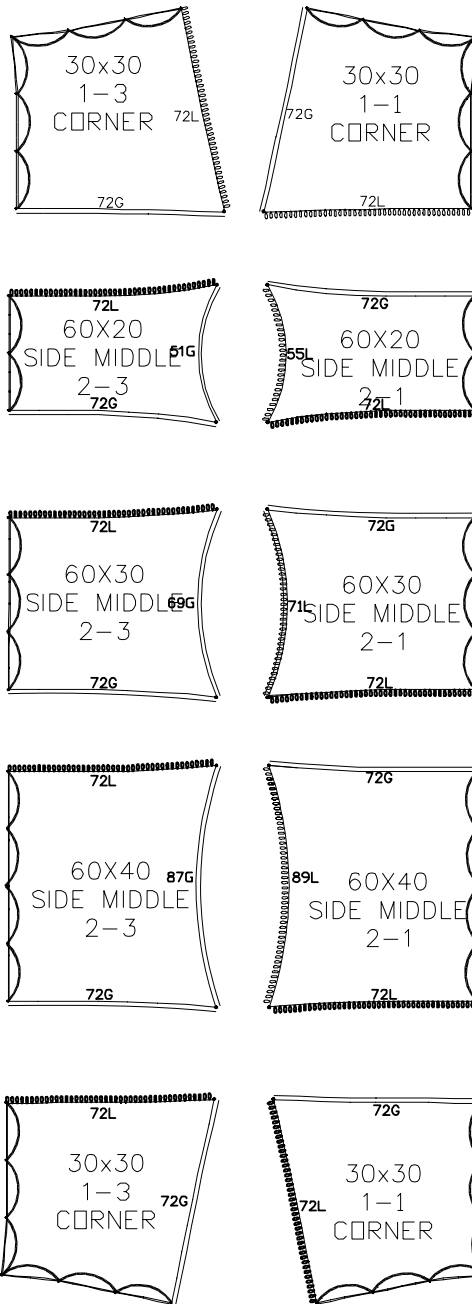
REV

AZ-40-50-60- PATTERNS

1

Legend Series 60x Layout

L = LACELINE
G = GROMMET



OUTSIDE

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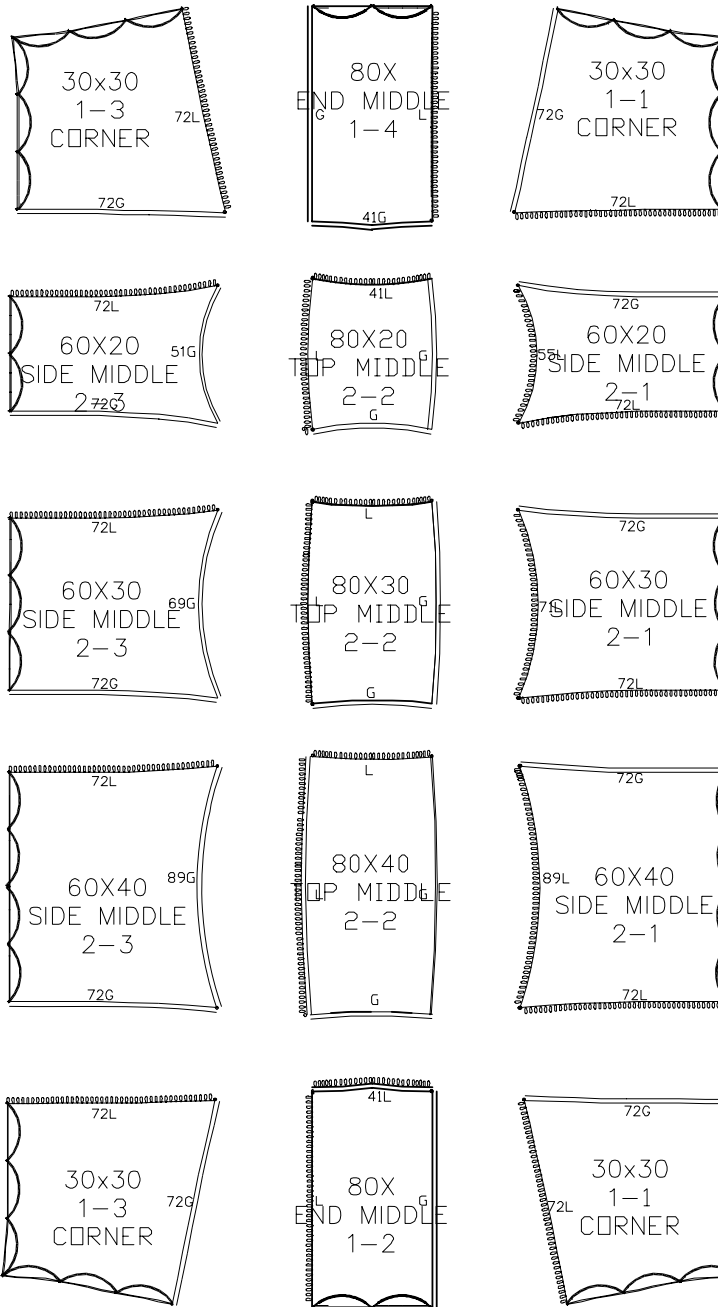
STANDARD
PATTERN LOCATIONS

60-80-100 LEGEND POLE / STANDARD

ENGINEER	CM	DRAWN	TTR	PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
60-80-100\PATTERNS	030306 1740	CHECKED	-	DATE	11-04-05	_____	AZ-60-80-100- PATTERNS	0

Legend Series 80x Layout

L = LACELINE
G = GROMMET



OUTSIDE

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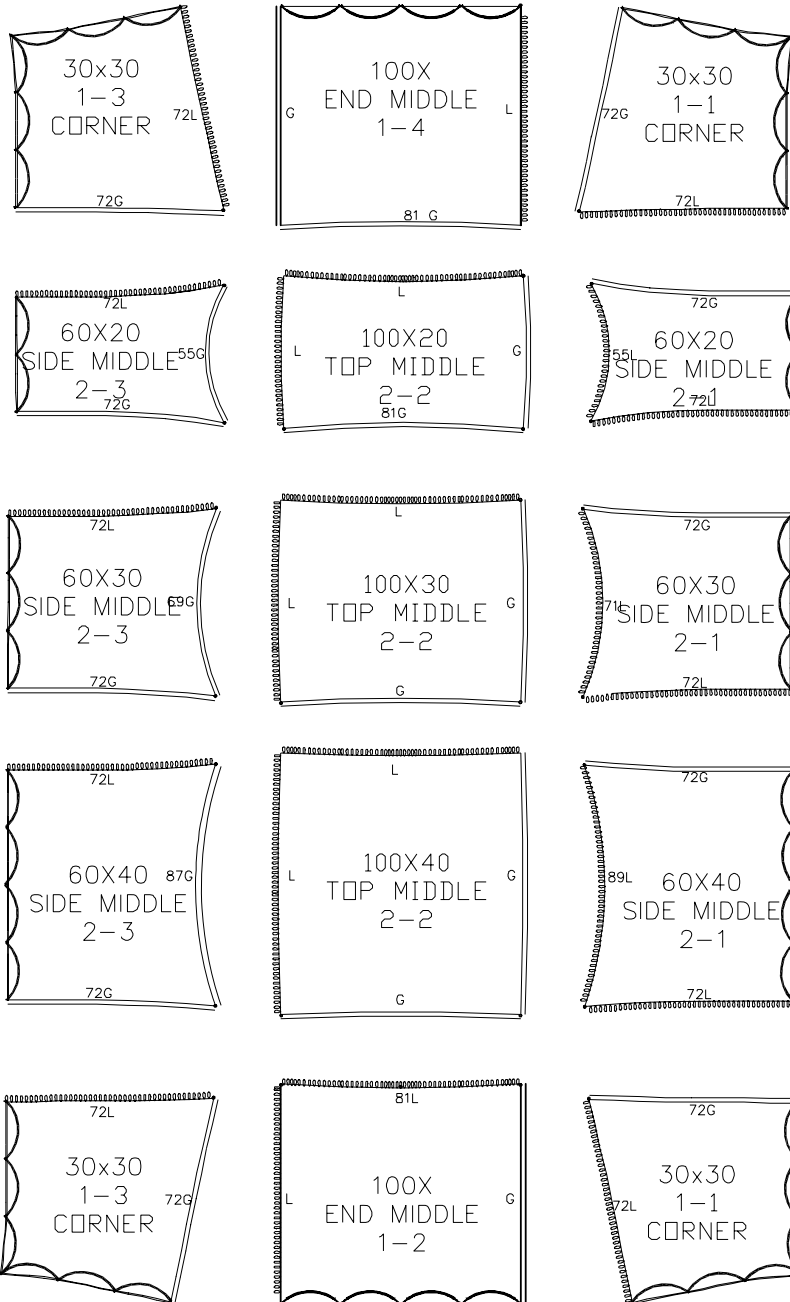
STANDARD PATTERN LOCATIONS

60-80-100 LEGEND POLE / STANDARD

PART DESCRIPTION		CODE	SIZE	DRAWING NUMBER	REV
60-80-100 PATTERNS		030306	1740	AZ-60-80-100- PATTERNS	0

Legend Series 100x Layout

L = LACELINE
G = GROMMET



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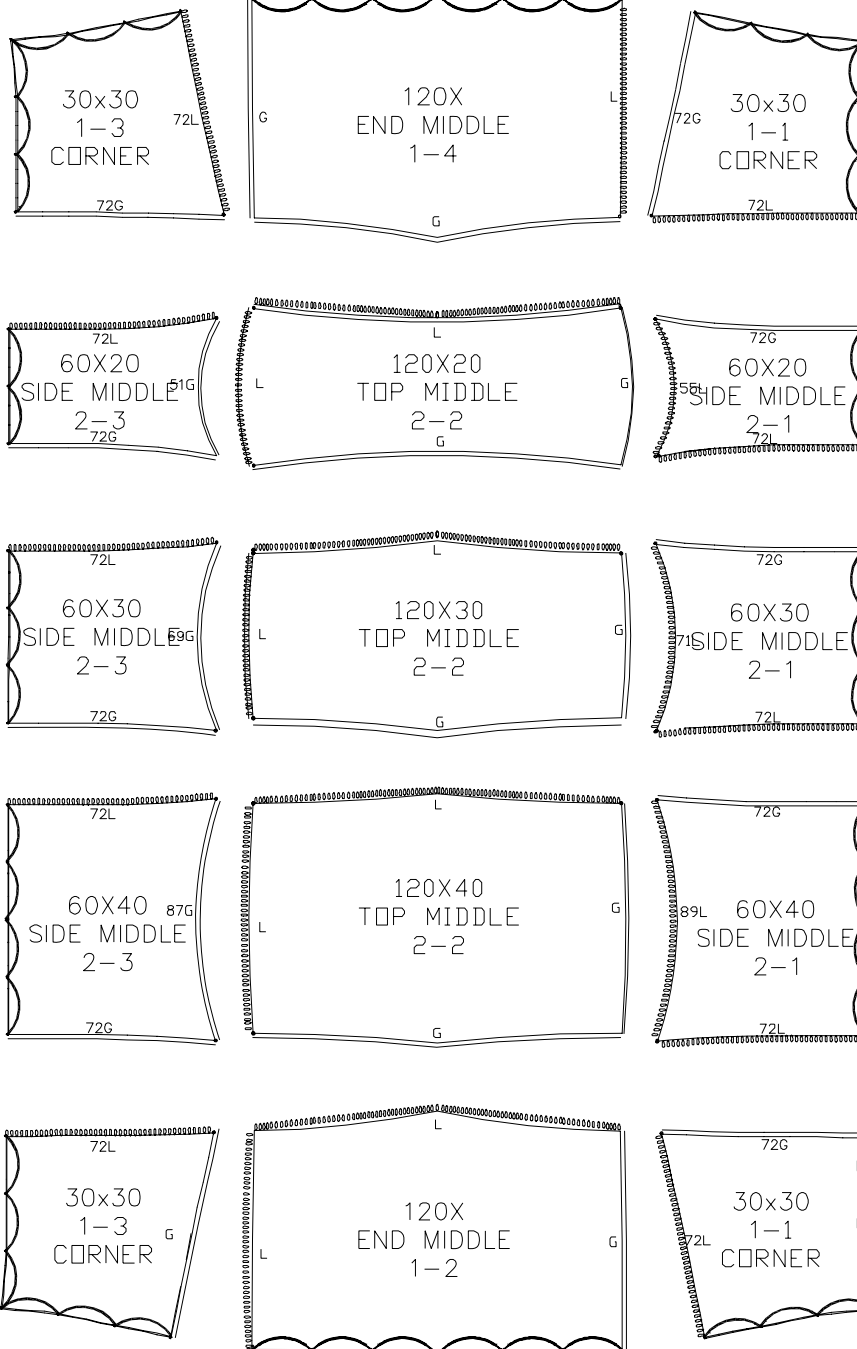
STANDARD PATTERN LOCATIONS

60-80-100 LEGEND POLE / STANDARD

ENGINEER		DRAWN		PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
CM		TTR						
CHECKED		DATE						
60-80-100\ PATTERNS		030306 1740					AZ-60-80-100- PATTERNS	1

Legend Series 120x Layout

L = LACELINE
G = GROMMET



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ENGINEER CM DRAWN TTR
CHECKED - DATE 11-04-05

STANDARD PATTERN LOCATIONS

60-80-100 LEGEND POLE / STANDARD

60-80-100\PATTERNS 030306 1740

PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
_____	AZ-60-80-100-	PATTERNS	0	

Parts Listing

Item	Item No.	Weight lbs
*LGD 20x20 Corner 1-1 UW	Z322Z00010B/O	82
*LGD 20x20 Corner 1-3 UW	Z322Z00020B/O	82
*LGD Side Mid 1/2 40x20 2-1 UW	Z322Z00030B/O	86
*LGD Side Mid 1/2 40x20 2-3 UW	Z322Z00040B/O	86
*LGD Side Mid 1/2 40x30 2-1 UW	Z322Z00050B/O	128
*LGD Side Mid 1/2 40x30 2-3 UW	Z322Z00060B/O	128
*LGD End Mid 1/2 50x 1-2 UW	Z322Z00070B/O	45
*LGD End Mid 1/2 50x 1-4 UW	Z322Z00080B/O	45
*LGD Top Mid 50x20 2-2 UW	Z322Z00090B/O	41
*LGD Top Mid 50x30 2-2 UW	Z322Z00100B/O	62
*LGD End Mid 1/2 60x1-2 UW	Z322Z00110B/O	86
*LGD End Mid 1/2 60x1-4 UW	Z322Z00120B/O	86
*LGD Top Mid 60x20 2-2 UW	Z322Z00130B/O	82
*LGD Top Mid 60x30 2-2 UW	Z322Z00140B/O	123
*LGD 30x30 Corner 1-1 UW	Z324Z00010B/O	237
*LGD 30x30 Corner 1-3 UW	Z324Z00020B/O	237
*LGD Side Mid 1/2 60x20 2-1UW	Z324Z00030B/O	153
*LGD Side Mid 1/2 60x20 2-3UW	Z324Z00040B/O	153
*LGD Side Mid 1/2 60x30 2-1UW	Z324Z00050B/O	223
*LGD Side Mid 1/2 60x30 2-3UW	Z324Z00060B/O	223
*LGD Side Mid 1/2 60x40 2-1UW	Z324Z00070B/O	270
*LGD Side Mid 1/2 60x40 2-3UW	Z324Z00080B/O	270
*LGD End Mid 1/2 80x 1-2 UW	Z324Z00090B/O	153
*LGD End Mid 1/2 80x 1-4 UW	Z324Z00100B/O	153
*LGD Top Mid 80x20 2-2 UW	Z324Z00110B/O	74
*LGD Top Mid 80x30 2-2 UW	Z324Z00120B/O	111
*LGD Top Mid 80x40 2-2 UW	Z324Z00130B/O	155
*LGD End Mid 1/2 100x 1-2 UW	Z324Z00140B/O	270
*LGD End Mid 1/2 100x 1-4 UW	Z324Z00150B/O	270
*LGD Top Mid 100x20 2-2 UW	Z324Z00160B/O	156
*LGD Top Mid 100x30 2-2 UW	Z324Z00170B/O	198
*LGD Top Mid 100x40 2-2 UW	Z324Z00180B/O	244
2.5" SCH40 1pc Alum SP x 7'0"	Z3912.5SCH40X07	19
2.5" SCH40 1pc Alum SP x 8'0"	Z3912.5SCH40X08	21
2.5" SCH40 1pc Alum SP x 10'0"	Z3912.5SCH40X10	25
4" SCH40 2pc Legend CPx26'	Z3954SCH40X26	147
4" SCH40 2pc Legend CPx28'	Z3954SCH40X28	154
6" SCH40 2pc Legend CPx28'6"	Z3956SCH40X2806	153
6" SCH40 2pc Legend CPx30'6"	Z3956SCH40X3006	166
24" Stake Bar	Z39900300	8
Tens. Ratchet W/Plate (Only)	Z39900320	6
2" Web Guy x 20' (Only)	Z39900330	2
Rolling Skid Plate w/tire Only	Z39900350	56
Rolling Skid Plate - Base Only	Z39900360	32
Legend CP Bonnet	Z39900370	2
5/8" Polydac CP Jumper	Z39900430	3
5/8" Polydac Leg Jumper	Z39900460	3

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