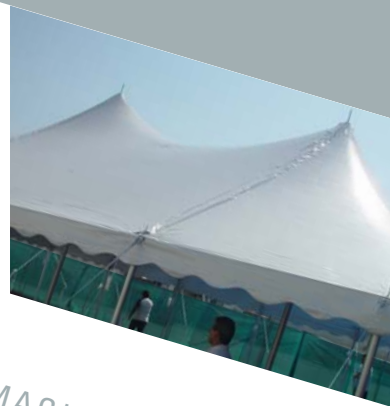


INSTALL INSTRUCTIONS



If YOU can IMAGINE it... WE can BUILD it

SERIES 1200

WARNING!

The safe installation and use of commercial tenting products can vary from site to site and during varying climactic conditions. Careful consideration should be paid to any installation during windy conditions and shall be monitored throughout the duration of the installation. Periodic maintenance and monitoring of the installation by the installer is required. Techniques other than those specified in this document may be required during these types of conditions.

Users and installers shall indemnify and hold harmless Aztec Tent for any claim resulting from the improper installation and/or maintenance of this unit.

Soil conditions also vary from site to site. The included anchoring package for this tent may need to be supplemented with alternate anchoring during windy conditions and in areas with questionable soil holding power. Full product engineering may be available.

NOTICE

This tent product is not intended to be used as a shelter from severe weather. Aztec assumes no liability for such use. An evacuation plan for the area covered within this tented space is imperative and shall be thoroughly posted for all users and potential occupants of the tent. Severe weather including electrical storm systems, moderate to severe wind, heavy rains, snow, or any condition that raises any doubt to the structural integrity of the tent are immediate signs that an evacuation is necessary. Severe bodily injury and/or death can occur.

The installation of electrical, plumbing, lighting, appliances and/or HVAC equipment are not covered within this manual. Users/Installers shall follow local code requirements for the installation of these items using certified personnel. Aztec Tents shall be indemnified and held harmless from any such use or injury resulting from its use.

IMPORTANT SAFETY INFORMATION

Proper personnel safety equipment should be worn at all times during the installation of any tenting products.

Hard Hat

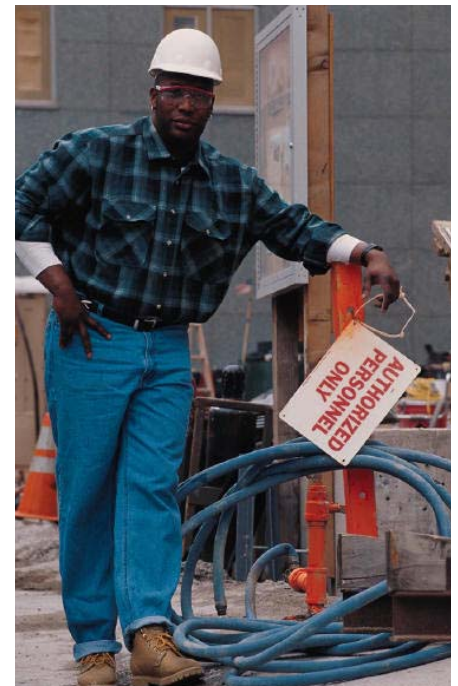
Safety Glasses

Work Gloves

Long Pants

Steel Toe Boots

OSHA Approved Harness and restraint system (for off ground activities)



Thank you for your recent purchase from Aztec Tents. The following procedures will help you through your installation. If you ever run into problems with the installation of your Aztec Tent give one of our sales/service professionals a call. A complete listing of sales, service, and operational support is always available on our website at www.aztectents.com.

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Install Instructions	4-7
20'x Diagrams	8-10
30'x Diagrams	11-13
40'x Diagrams	14-17
Replacement Parts	18

Questions? Call us.

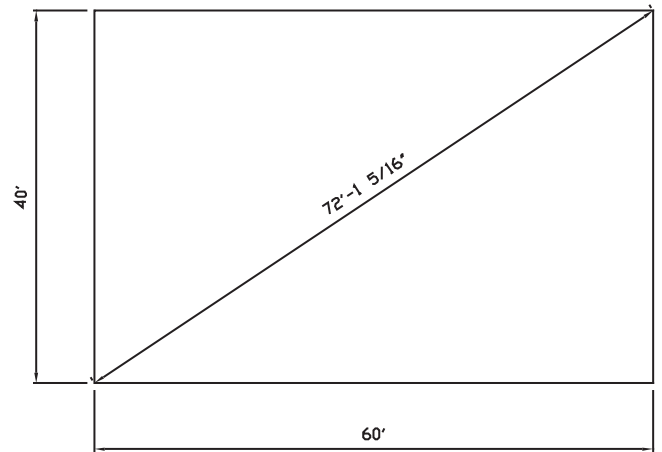
Aztec Tents

2665 Columbia Street
Torrance, CA 90503 USA
Direct (310) 347-3010
Toll Free (800) 228-3687
Fax (310) 381-0722

Installation-

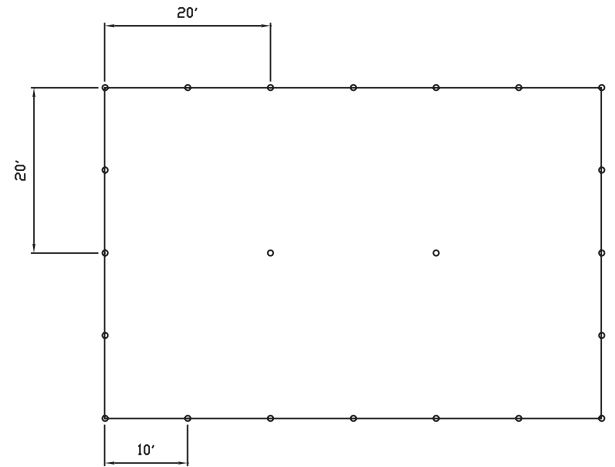
Step 1:

Square the tent area. Use the below squaring diagram to determine the diagonal or "C" Dimension your tent installation. To calculate your own squaring dimension for your width/length combination use the formula $A^2+B^2=C^2$.



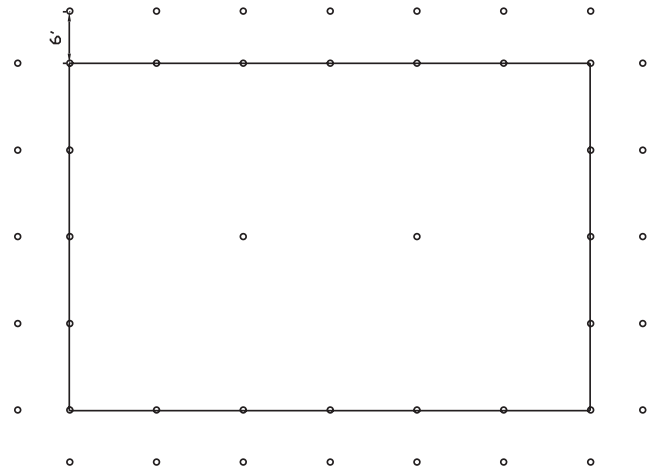
Step 2:

Mark on the ground with chalk or spray paint the location of the leg and center poles. These locations are identified on the drawing to the right. All legs are spaced 10' on center around the perimeter of the tent. (Legs on the 30' wide units and all legs for 15' middle sections are spaced at 7.5')



Step 3:

Mark on the ground the location of each stake location. Stakes should be placed at a distance of the length of the leg less 2 feet. (ie. if you use an 8' leg the stake should be placed 6' from the bottom of the leg pole.)



Step 4:

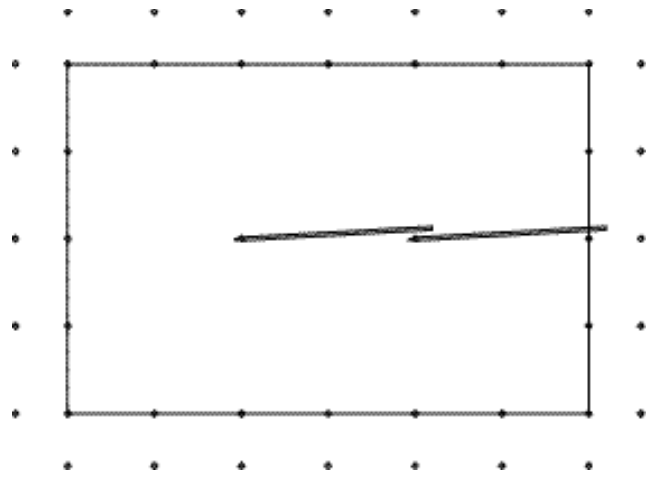
Drive the anchoring stakes. Drive the 1" double headed stake with a sledge hammer into the ground until 6" is left above ground. Tie the tie-down rope to the stake with a clove hitch knot or attach the tie-down ratchet to the stake as close to the ground as possible.

Leave plenty of slack in the tie-down ropes at this time. Adjustments will be made with the tensioning of the tent, so you will want to try to keep from tying off the knot at this time.



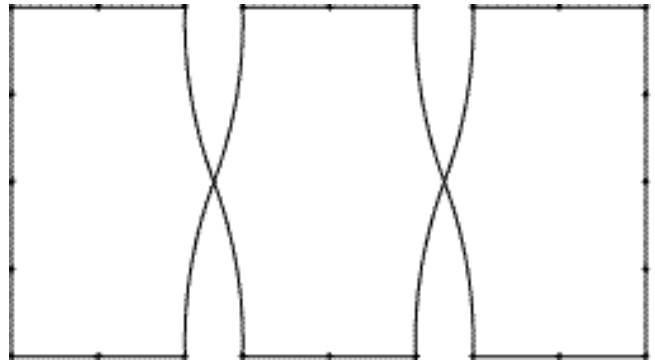
Step 5:

Layout a ground cloth over the ground in the tent area. This will protect the tent top fabric. Layout the centerpoles on top of the ground cloth. The top of each centerpole shall be placed at the marked point "A"



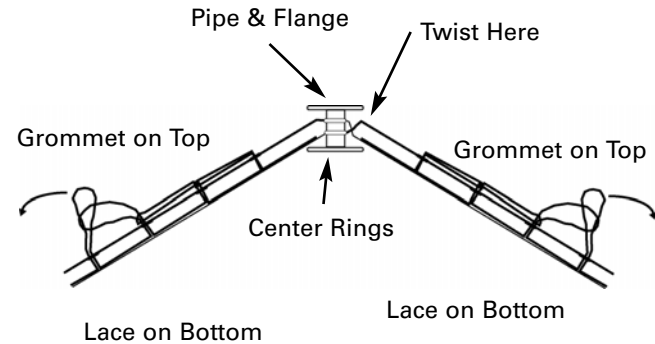
Step 6:

Begin laying out the tent fabric. Some tents are constructed with a one piece top while expandable versions utilize sections that are modular allowing the tent to become longer by adding more modular "middle" sections. This illustration shows a 40x60 3pc Expandable Top.



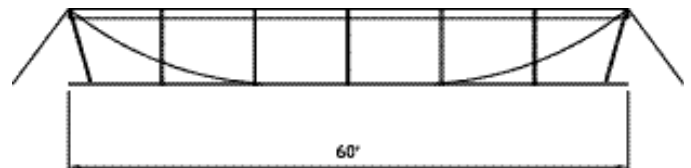
Step 7:

Install the 2" round ring located at the top of each tent fabric piece over the top of the centerpole. The ring for the end and the ring for the middle will be placed through the pipe & flange and then slid over the centerpole pin. Begin lacing the tent sections together from the center rings toward the sides. See to illustration to the right for proper lacing technique. As each Series 1200 section is combo LACE/GROMMET you will need to twist the laceline next to the center ring to allow the sections to lace together properly. As you lace the sections together, close the weather flap on the exterior of the tent as you go.



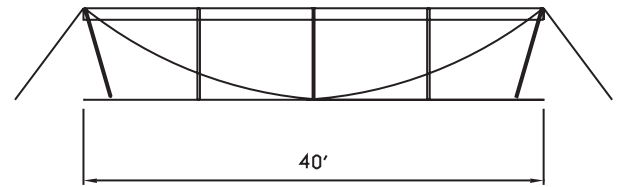
Step 8:

Begin installing the legs of the tent. First insert the top fitting of the corner leg pole through the ring on the corner of the tent. Attach the rope tie-down/ratchet to the leader ring on the corner leg and connect to the anchoring stake to make the leg almost vertical. Continue down the length of the tent installing legs and attaching the tie-down ropes/ratchets to the anchoring stakes. Continue with the other long side of the tent, starting at the corner and working down the tent.



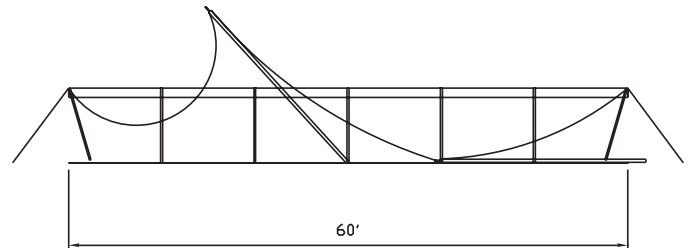
Step 9:

Install the legs on the end of the tent as shown in illustration and apply slight tension to the tie-down ropes/ratchets.



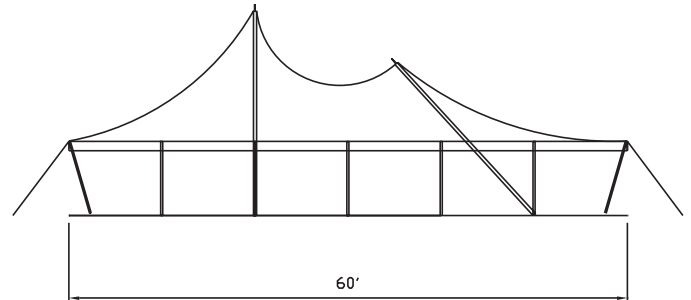
Step 10:

Begin raising the centerpoles of the tent. Manual laborers can push the centerpole from its laying position. Make sure that as the centerpole raises, you watch that the base of the centerpole ends up at the mark placed in step 2. This is crucial to proper fit and safety of the installed unit. As you raise the first centerpole the next centerpole will lift slightly off the ground from tension of the tent fabric. Be sure as the centerpoles begin to raise the tops do not snag the tent top fabric.



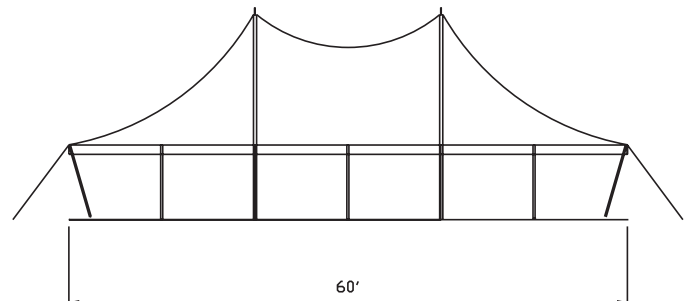
Step 11:

Raise remaining centerpole at this time, making sure the base of each centerpole rests on the mark you painted/chalked on the ground in step 2.



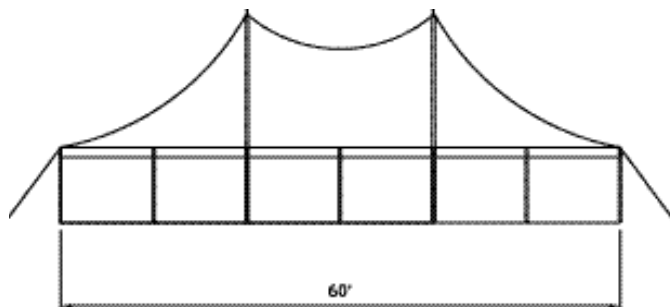
Step 12:

Once all centerpoles are installed and in proper location you can move on to step 13.



Step 13:

You can now straighten the side legs of the tent. Start at one corner and assure that the corner leg is placed on the mark of the corner measured in step 1. Loosen the rope/ratchet on this first leg and reapply tension until the corner leg pole is plumb. Continue with the other three corner legs, then straighten the legs along the length of the tent and apply tension until the leg is plumb. Finally straighten and tension the legs on the end of the tent.




Step 14:

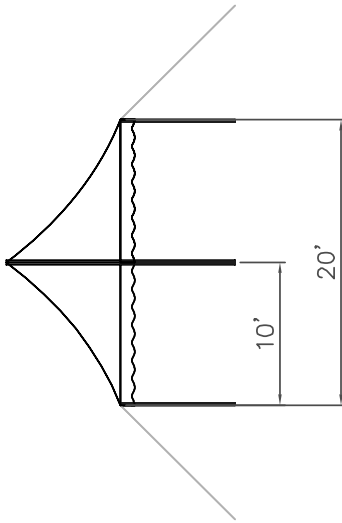
Now your tent is ready for installation of sidewalls (if required). The final product will look like the photo shown below and to the right.



20x20 Series 1200

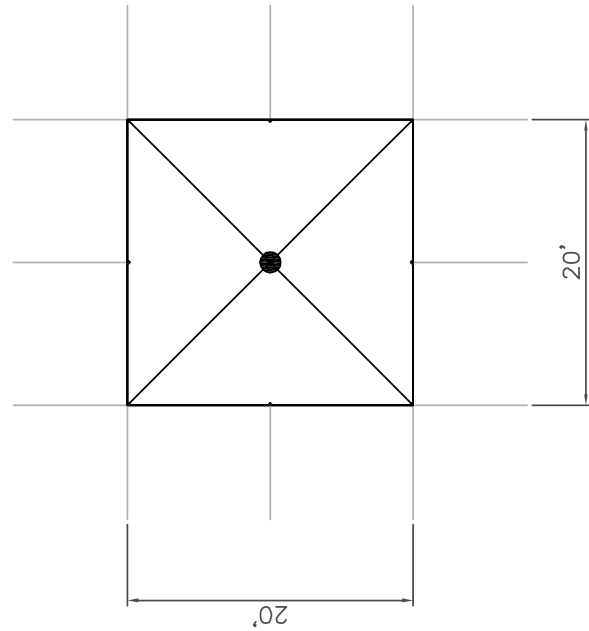
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ENGINEER	CM	DATE	04/17/08
2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722 		PART DESCRIPTION	AZ2020-S1200
ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY. THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION ARE EXPRESSLY RESERVED, BY ACCEPTING THIS MATERIAL. INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN CONTAINED HEREIN IS HELD IN CONFIDENCE AND IN TRUST. AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS, EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.		REV	0
SERIES 1200 POLE TENT / STANDARD 20' W X 20' L POLE TENT		SIZE	
DRAWING NUMBER		REV	

SERIES 1200

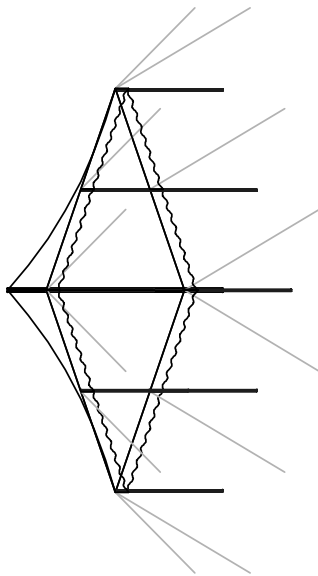


SIDE ELEVATION

● = CENTER POLES NOT TO SCALE



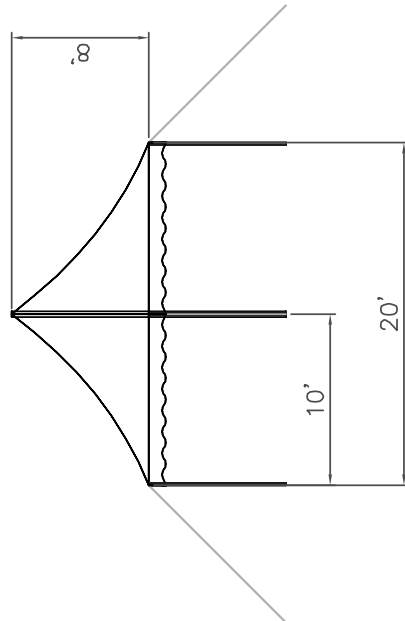
PLAN ELEVATION



ISOMETRIC ELEVATION

SERIES 1200 TENT
20' x 20'

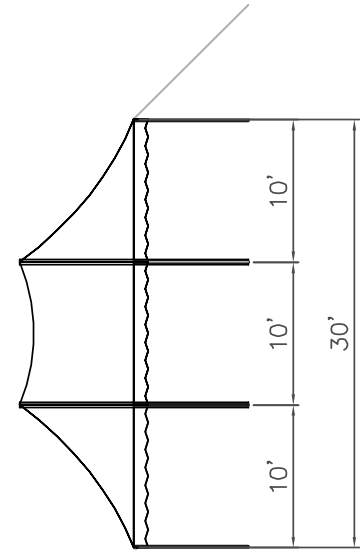
- (1) 20'x20' 1PC.
- (1) 2-1/2" O.D. ALUM. 2PC. CENTER POLE (7'L 15' / 8'L 16')
- (8) 1-3/4" O.D. ALUM. 2PC. SIDE POLE (7'L / 8'L)
- (12) 1" IN LINE RATCHETS
- (13) 42" DOUBLE HEADED STAKES



FRONT ELEVATION

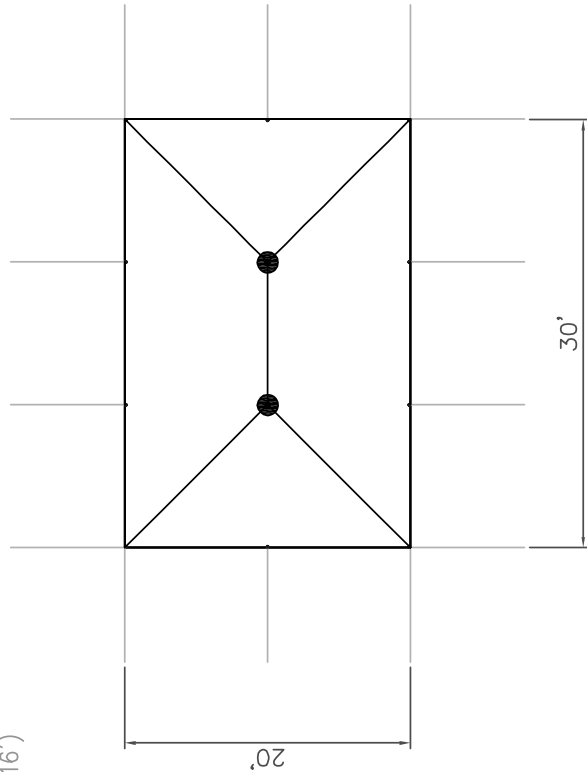
20x30 Series 1200

SERIES 1200 POLE TENT / STANDARD 20'W x 30'L x 10' MIDDLES		DATE 04/17/08	CHECKED -	041708 1650	SERIES 1200\20x\20x30
PART DESCRIPTION		DRAWN KT	ENGINEER CM		
CODE		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722		ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED THEREIN IS HELD IN CONFIDENCE AND IN TRUST AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO OTHERS, EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.	
REV	DRAWING NUMBER	AZ-2030-S1200			

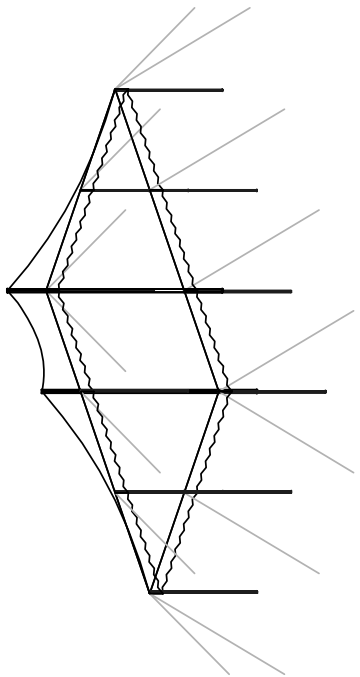


SIDE ELEVATION

● = CENTER POLES NOT TO SCALE



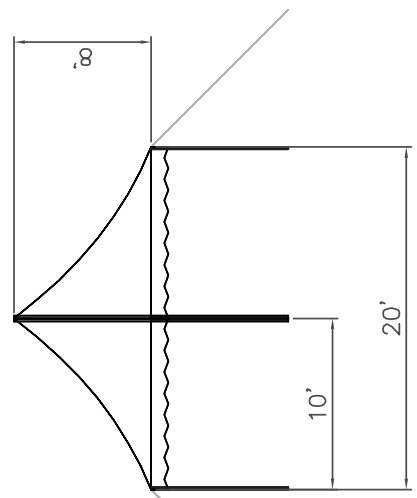
PLAN ELEVATION



ISOMETRIC ELEVATION

SERIES 1200 TENT
20' x 30'

- (1) 20'x30' 1PC.
- (2) 2-1/2" O.D. ALUM. 2PC. CENTER POLE (7'L 15' / 8'L 16')
- (10) 1-3/4" O.D. ALUM. 2PC. SIDE POLE (7'L / 8'L)
- (14) 1" IN LINE RATCHETS
- (16) 42" DOUBLE HEADED STAKES



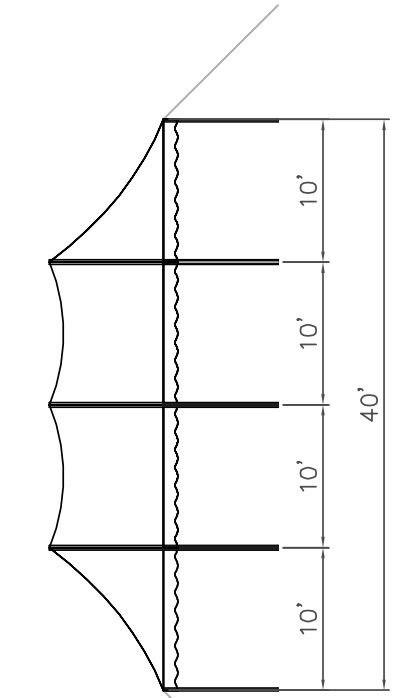
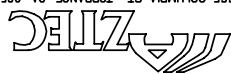
FRONT ELEVATION

K:\cad files\Pole Tent\Series 1200\20x20x30.dwg, 4/17/2008 5:17:46 PM, pdfFactory.pcs

20x40 Series 1200

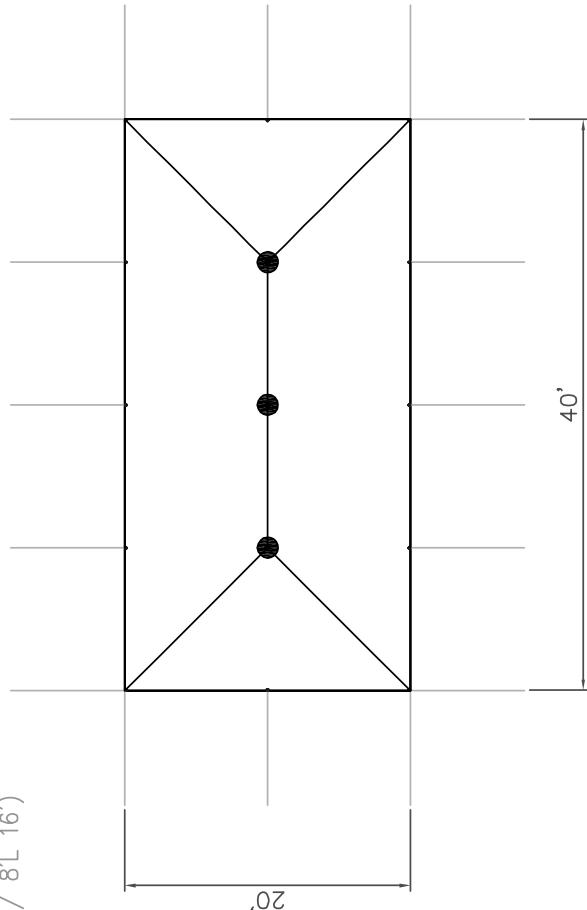
SERIES 1200\20x\20x40		041708 1715	04/17/08	KT	CM	2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722
ENGINEER	DATE	PROJECT	DRAWN	REV	PART DESCRIPTION	
CM	04/17/08	-	KT	0	SERIES 1200 POLE TENT / STANDARD 20' W x 40' L x 10' MIDDLES	
AZ-2040-S1200		DRAWING NUMBER		REV		

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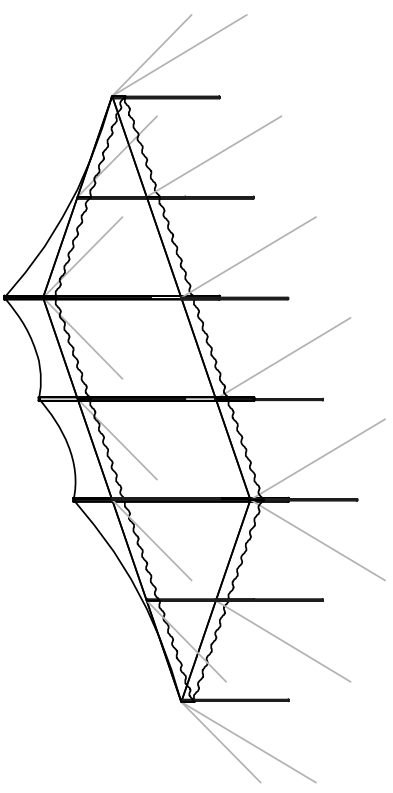


SIDE ELEVATION

● = CENTER POLES NOT TO SCALE



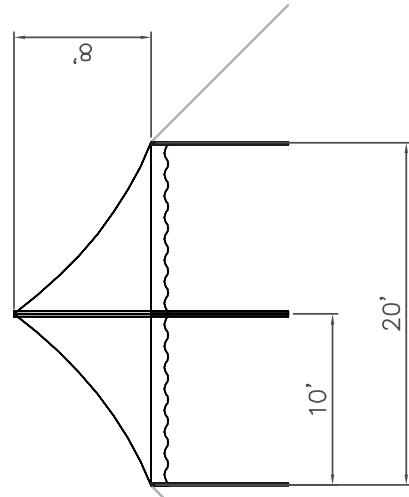
PLAN ELEVATION



ISOMETRIC ELEVATION


SERIES 1200 TENT
20' x 40'

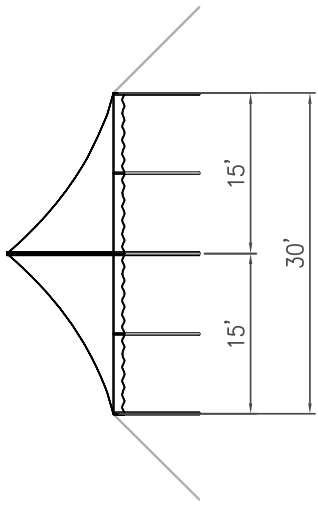
- (1) 20'x40' 1PC.
- (3) 2-1/2" O.D. ALUM. 2PC. CENTER POLE (7'L 15' / 8'L 16')
- (12) 1-3/4" O.D. ALUM. 2PC. SIDE POLE (7'L / 8'L)
- (16) 1" IN LINE RATCHETS
- (19) 42" DOUBLE HEADED STAKES



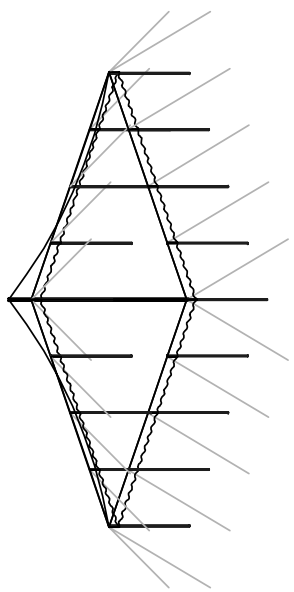
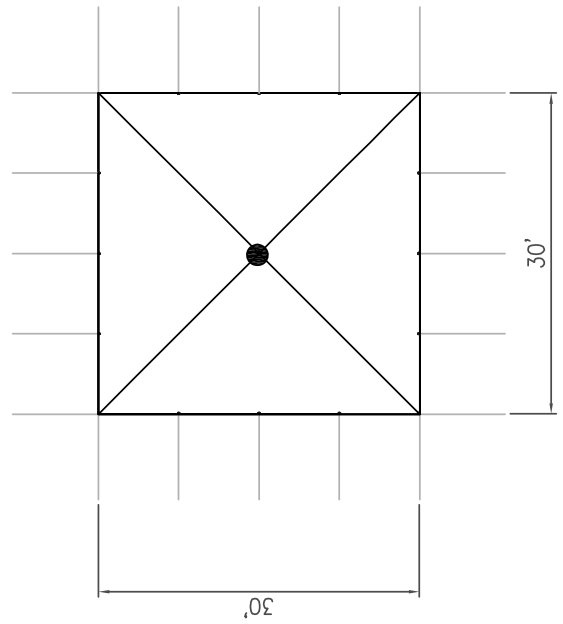
FRONT ELEVATION

30x30 Series 1200

SERIES 1200 \30x\30x30		041608 1210	CHECKED	-	DATE	04/16/08
AZ-3030-S1200		0	ENGINEER	CM	DRAWN	KT
SERIES 1200 POLE TENT / STANDARD 30'W X 30'L POLE TENT		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722				
SERIES 1200						
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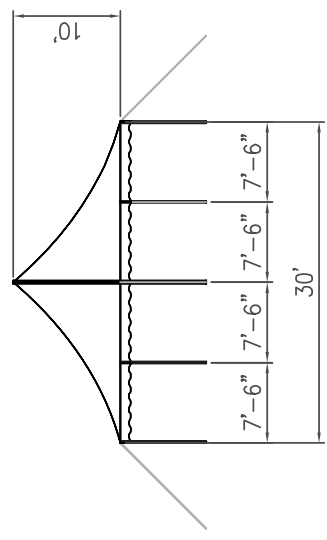


● = CENTER POLES NOT TO SCALE



SERIES 1200 TENT 30' x 30'

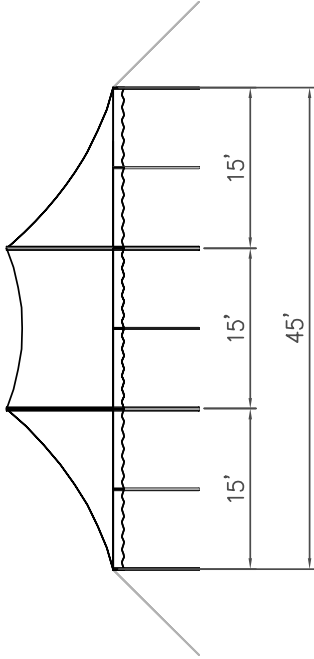
- (1) 30'x30' 1PC.
- (1) 4" O.D. ALUM. 2PC. CENTER POLE (7'L 17' / 8'L 18')
- (16) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (20) 1" IN LINE RATCHETS
- (21) 42" DOUBLE HEADED STAKES



30x45 Series 1200

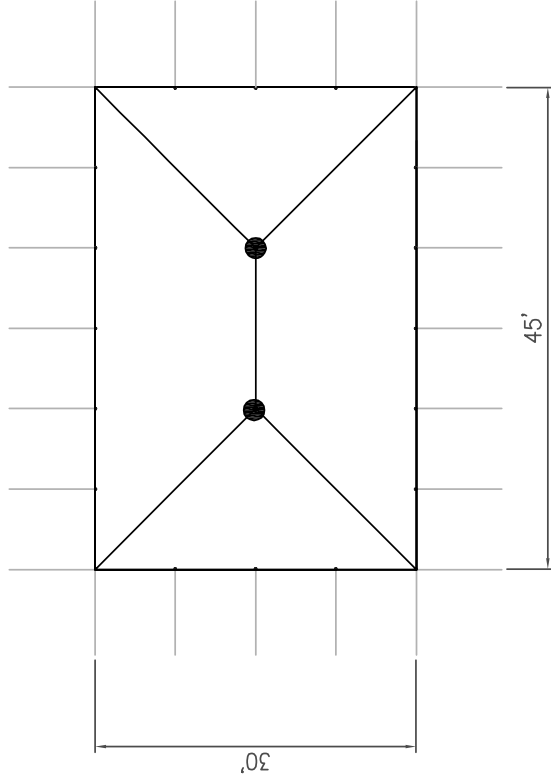
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REV	DRAWING NUMBER	SIZE	CODE	PART DESCRIPTION			
0	AZ-3045-S1200			SERIES 1200 POLE TENT / STANDARD 30' W x 45' L x 15' MIDDLE			

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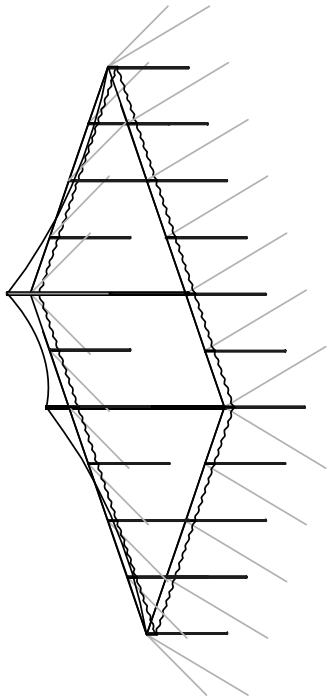


SIDE ELEVATION

● = CENTER POLES NOT TO SCALE



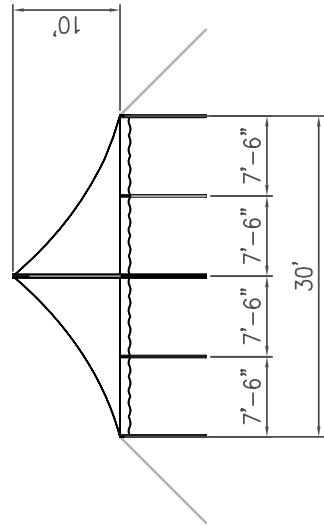
PLAN ELEVATION



ISOMETRIC ELEVATION

SERIES 1200 TENT
30' x 45'

- (1) 30'x45' 1PC.
- (2) 4" O.D. ALUM. 2PC. CENTER POLE (7'L 17' / 8'L 18')
- (20) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (24) 1" IN LINE RATCHETS
- (26) 42" DOUBLE HEADED STAKES

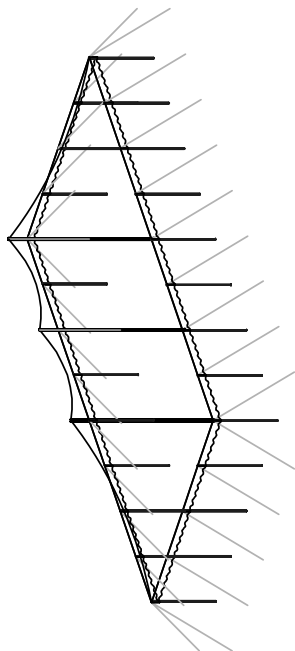


FRONT ELEVATION

30x60 Series 1200

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ENGINEER	CM	DATE	04/17/08	AZ-3060-S1200		
DESIGNER	KT	SERIES 1200 POLE TENT / STANDARD 30'W x 60'L x 15' MIDDLE				
2665 COLUMBIA ST. TORRANCE, CA 90503 (800) 228-3687 - FAX (310) 381-0722 AZTEC						
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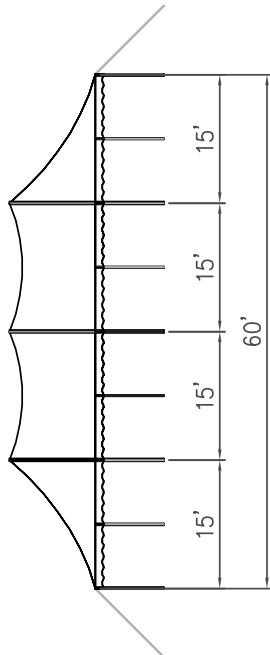
SERIES 1200



ISOMETRIC ELEVATION

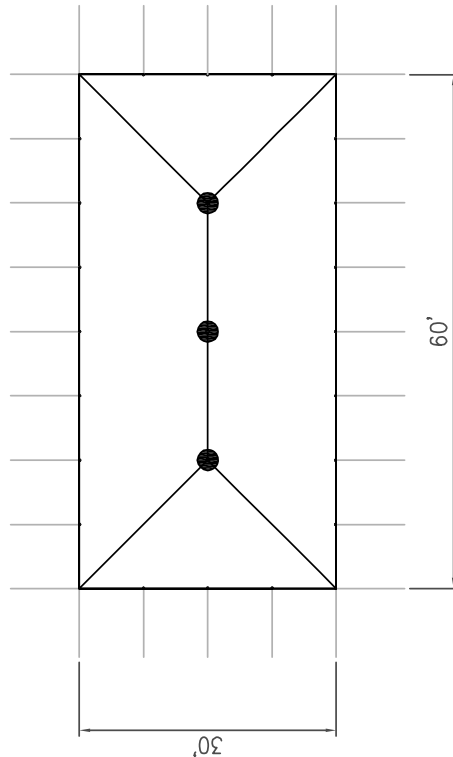
SERIES 1200 TENT 30' x 60'

- (1) 30'x60' 1PC.
- (3) 4" O.D. ALUM. 2PC. CENTER POLE (7'L 17' / 8'L 18')
- (24) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (28) 1" IN LINE RATCHETS
- (31) 42" DOUBLE HEADED STAKES

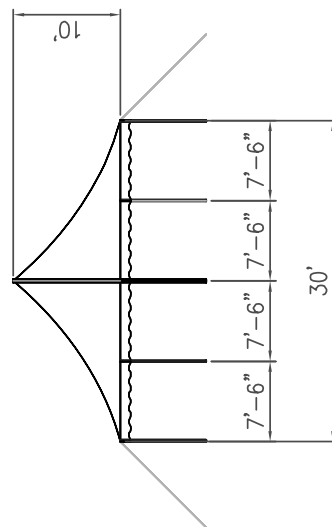


SIDE ELEVATION

● = CENTER POLES NOT TO SCALE




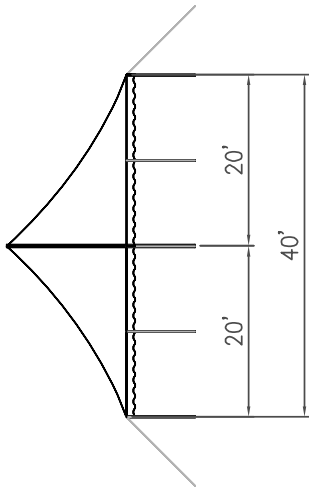
PLAN ELEVATION



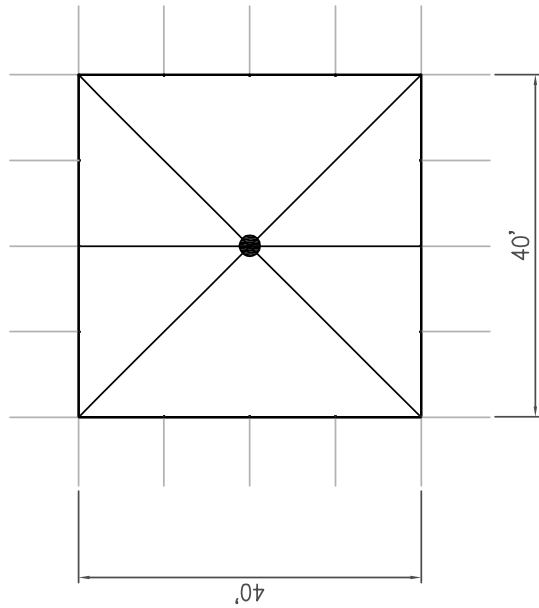
FRONT ELEVATION

40x40 Series 1200

SERIES 1200		SERIES 1200 POLE TENT / STANDARD 40' W X 40' L POLE TENT		REV	DRAWING NUMBER	AZ4040-S1200	
ENGINEER		CM	DATE	04/16/08	CHECKED		920
DRAWN		KT	ALL DATA AND INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF AZTEC TENTS AND ALL RIGHTS THEREIN ARE EXPRESSLY RESERVED. BY ACCEPTING THIS MATERIAL THE RECIPIENT AGREES THAT THIS MATERIAL AND INFORMATION CONTAINED HEREIN IS HELD IN CONFIDENCE AND IN TRUST AND WILL NOT BE COPIED, REPRODUCED WHOLE OR IN PART, EXCEPT TO MEET THE SPECIFIC PURPOSE FOR WHICH IT WAS DELIVERED.				
2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-3687 - FAX (310) 381-0722 							

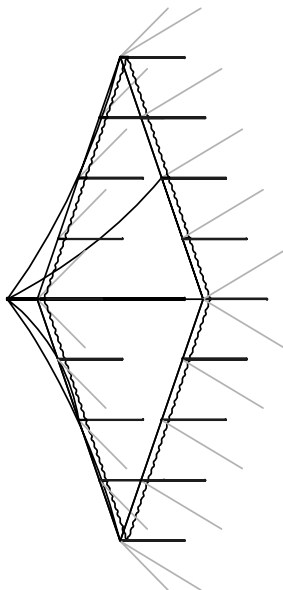


SIDE ELEVATION



PLAN ELEVATION

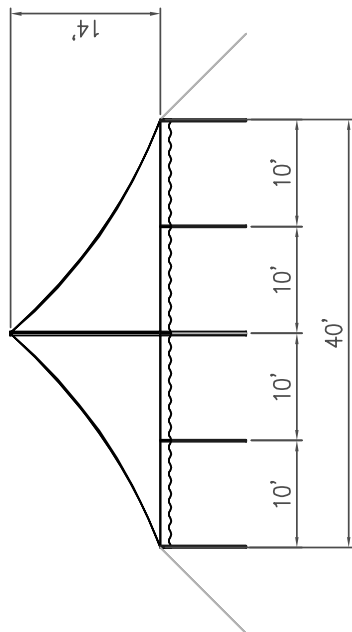
● = CENTER POLES NOT TO SCALE



ISOMETRIC ELEVATION

SERIES 1200 TENT
40' x 40'

- (1) 40'x40' 2PC. ENDS
- (1) 4" O.D. ALUM. 3PC. CENTER POLE (7'L 21' / 8'L 22')
- (16) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (20) 2" IN LINE RATCHETS
- (23) 42" DOUBLE HEADED STAKES

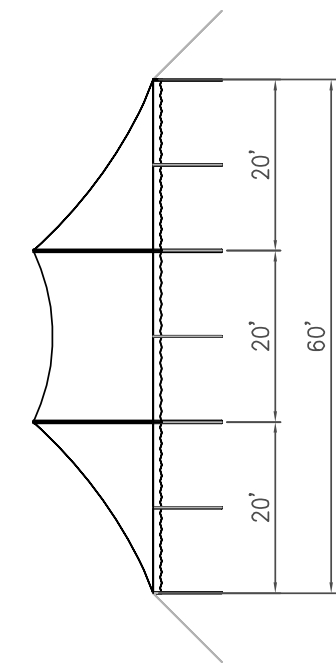


FRONT ELEVATION

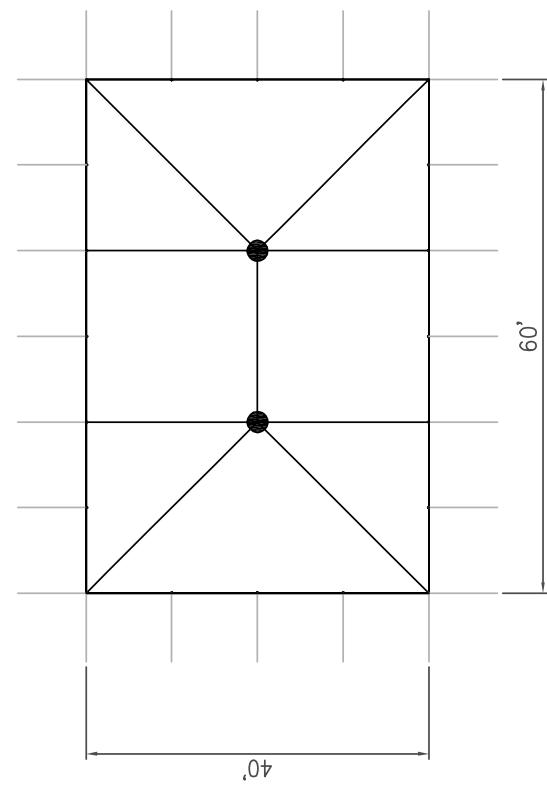
40x60 Series 1200

SERIES 1200		AZTEC		2665 COLUMBIA ST. TORRANCE, CA. 90503 (800) 228-5687 - FAX (310) 381-0722		ENGINEER GM		CHECKED -		04/15/08		DATE		SERIES 1200\40x\40x60		041508 1645	
PART DESCRIPTION		SIZE		CODE		DRAWN		KT		REV		DRAWING NUMBER		REV		REV	
SERIES 1200 POLE TENT / STANDARD		40'W x 60'L x 20' MIDDLES		AZ4060-S1200		KT		KT		0		S1200		0		0	

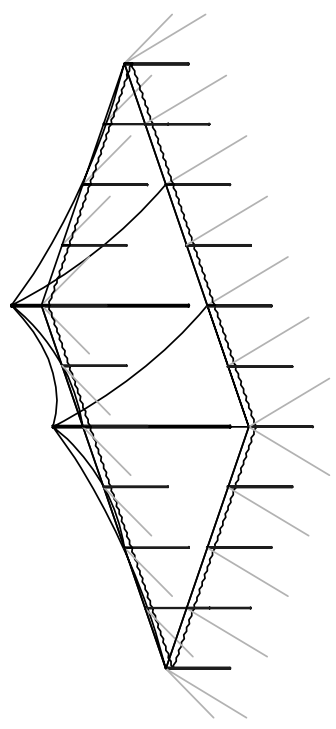
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SIDE ELEVATION



PLAN ELEVATION

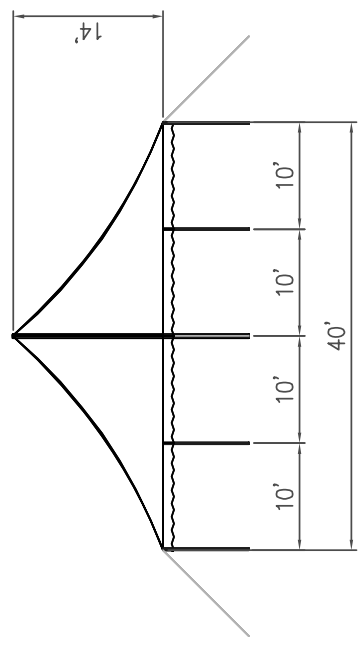


ISOMETRIC ELEVATION

SERIES 1200 TENT 40' x 60'

- (1) 40'x40' 2PC. ENDS
- (1) 40'x20' MIDDLES
- (2) 4" O.D. ALUM. 3PC. CENTER POLE (7'L 21' / 8'L 22')
- (20) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (24) 2" IN LINE RATCHETS
- (30) 42" DOUBLE HEADED STAKES

● = CENTER POLES NOT TO SCALE



FRONT ELEVATION

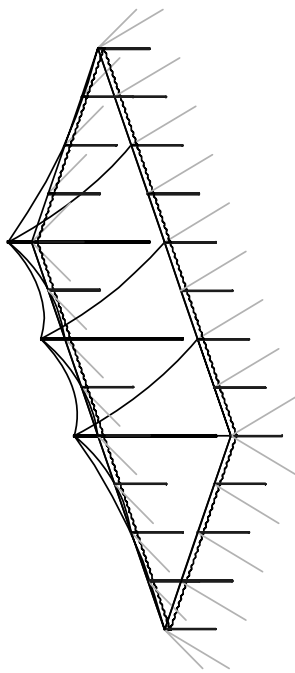
40x80 Series 1200

SERIES 1200\40x\40x80		041508 1720	CHECKED -	DATE 04/15/08	DRAWN KT	ENGINEER CM
AZ-4080-S1200						
REV	DRAWING NUMBER	SIZE	CODE	PART DESCRIPTION		
0				SERIES 1200 POLE TENT / STANDARDS 40'W x 80'L x 20' MIDDLES		

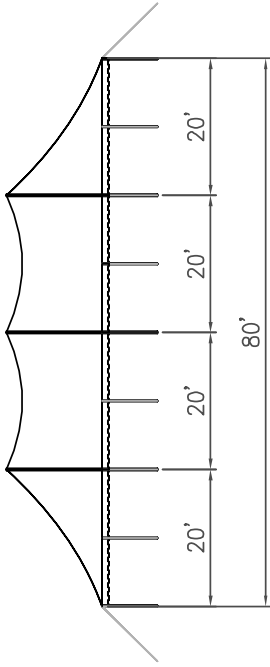
SERIES 1200



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ISOMETRIC ELEVATION

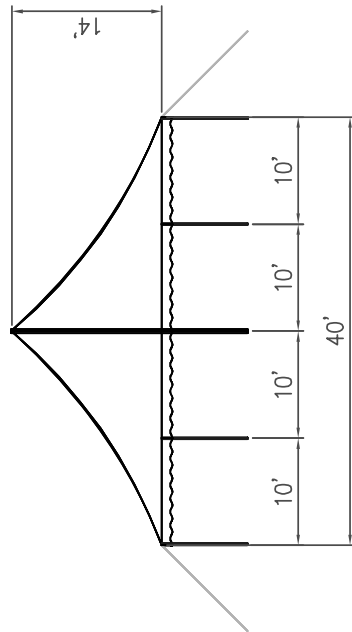


SIDE ELEVATION

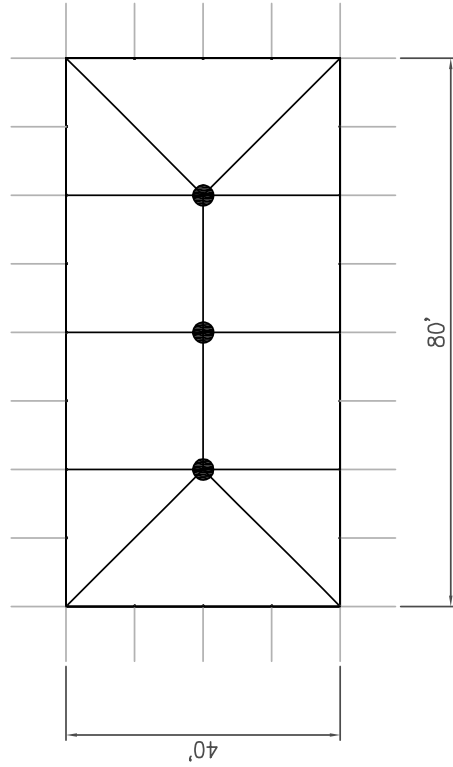
SERIES 1200 TENT 40' x 80'

- (1) 40'x40' 2PC. ENDS
- (2) 40'x20' MIDDLES
- (3) 4" O.D. ALUM. 3PC. CENTER POLE (7'L 21' / 8'L 22')
- (24) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (28) 2" IN LINE RATCHETS
- (37) 42" DOUBLE HEADED STAKES

● = CENTER POLES NOT TO SCALE



FRONT ELEVATION

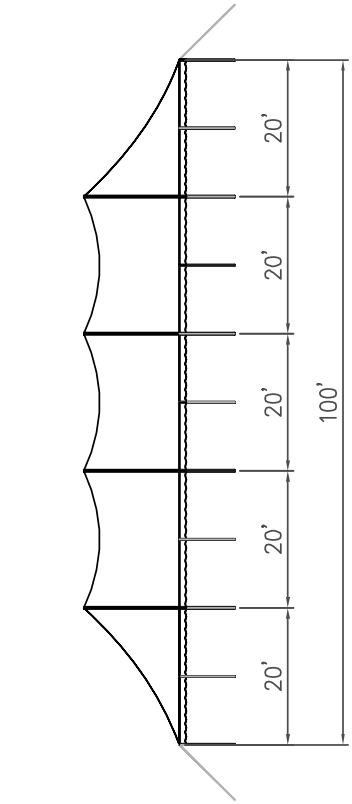


PLAN ELEVATION

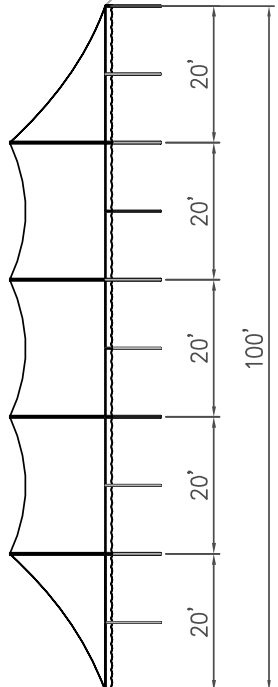
40x100 Series 1200

SERIES 1200 \40x\40x100		041608 1330	CHECKED -	DATE 04/15/08	ENGINEER CM	DRAWN KT	PART DESCRIPTION	CODE	SIZE	DRAWING NUMBER	REV
SERIES 1200 POLE TENT / STANDARD		2665 COLUMBIA ST. TORRANCE, CA. 90503		(800) 228-3687 - FAX (310) 381-0722		AZTEC		40'W x 100'L x 20' MIDDLES		0	

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ISOMETRIC ELEVATION

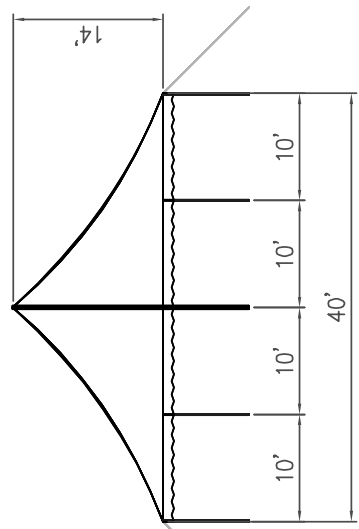


SIDE ELEVATION

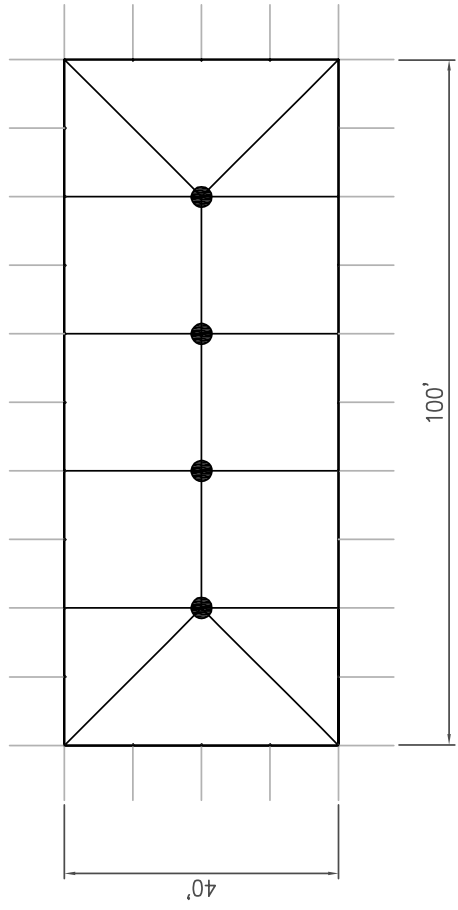
SERIES 1200 TENT
40' x 100'

- (1) 40'x40' 2PC. ENDS
- (3) 40'x20' MIDDLES
- (4) 4" O.D. ALUM. 3PC. CENTER POLE (7'L 21' / 8'L 22')
- (28) 2-1/2" O.D. ALUM. SIDE POLE (7'L / 8'L)
- (32) 2" IN LINE RATCHETS
- (44) 42" DOUBLE HEADED STAKES

● = CENTER POLES NOT TO SCALE



FRONT ELEVATION



PLAN ELEVATION

Parts Listing

Item	Item No.	Weight lbs
20x20 1pc Series 1200 Top UW	Z33220TT20B/O	75
20x30 1pc Series 1200 Top UW	Z33220TT30B/O	128
20x40 1pc Series 1200 Top UW	Z33220TT40B/O	135
30x30 2pc Series 1200 Top UW	Z33230TE30B/O	276
30x15 Mid Series 1200 Top UW	Z33230TM15B/O	120
30x30 1pc Series 1200 Top UW	Z33230TT30B/O	190
30x45 1pc Series 1200 Top UW	Z33230TT45B/O	265
30x60 1pc Series 1200 Top UW	Z33230TT60B/O	320
40x40 2pc Series 1200 Top UW	Z33240TE40B/O	420
40x20 Mid Series 1200 Top UW	Z33240TM20B/O	245
*30x15 End Series 1200 Top UW	Z332Z30EG1502	138
*30x15 End Series 1200 Top UW	Z332Z30EL1502	138
*40x20 End Series 1200 Top UW	Z332Z40EG2002	210
*40x20 End Series 1200 Top UW	Z332Z40EL2002	210
1.75" 2pc Alum SP x 7'0"	Z3911.750TX07	3
2.5" 1pc Alum SP x 7'0"	Z3912.5BX07	7
2.5" 1pc Alum SP x 8'0"	Z3912.5BX08	8
2.5" 2pc S1000/1500 CP x 15'0"	Z3932.5TX15	0
2.5" 2pc S1000 CP x 16'0"	Z3932.5TX16	0
4.0" 2pc S1000 CP x 17'0"	Z3934.000TX17	0
4.0" 2pc S1000/1500 CP x 18'0"	Z3934.000TX18	0
4.0" 3pc S1000/1500 CP x 21'0"	Z3934.000TX21	0
4.0" 3pc S1500 CP x 22'0"	Z3934.000TX22	0
1.75" Alum CP Section "G"	Z3971.750TXG	1
1.75" Alum CP Section "J"	Z3971.750TXJ	1
2.5" Alum CP Bottom x 7'0"	Z3972.5TXB07	6
2.5" Alum CP Top Section 8'0"	Z3972.5TXT08	7
2.5" Alum CP Top Section 9'0"	Z3972.5TXT09	8
4.0" Alum CP Bottom x 9'0"	Z3974.000BX09	21
4.0" Alum CP x 3' EXT	Z3974.000TX03	6
4.0" Alum CP x 4' EXT	Z3974.000TX04	8
4.0" Alum CP Top Section 8'0"	Z3974.000TX08	18
4.0" Alum CP Top Section 9'0"	Z3974.000TX09	20
1.75 OD Pole End Cap (Black)	Z39900030	0
1.75 OD Pole Pin- Plastic 3/8"	Z39900040	0
2.5" OD Pole Pin 1/2"OD-Plasti	Z39900090	1
2.5" OD Bottom Insert - H.D.	Z39900095	1
1" Inline Ratchet w/10' Web Guy	Z39900280	3
2" Inline Ratchet w/12' Web Guy	Z39900290	6
1" Pipe & Flange	Z39900380	2
Nipple, Pipe 1" x 2" Threaded	Z39900381	1
24" Steel Stake w/Welded Hook	Z51100020	3
1" x 42" Double Headed Stake	Z51100070	10

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