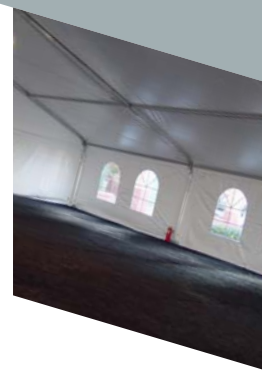
INSTALL INSTRUCTIONS



If YOU can IMAGINE it... WE can BUILD it

TECTRAC™ SK

AZTEC TENTS

DESIGN & PRODUCTION

WARNING!

The safe installation and use of commercial tenting products can vary from site to site and during varying climactic conditions. Careful consideration should be paid to any installation during windy conditions and shall be monitored throughout the duration of the installation. Periodic maintenance and monitoring of the installation by the installer is required. Techniques other than those specified in this document may be required during these types of conditions.

Users and installers shall indemnify and hold harmless Aztec Tent for any claim resulting from the improper installation and/or maintenance of this unit.

Soil conditions also vary from site to site. The included anchoring package for this tent may need to be supplemented with alternate anchoring during windy conditions and in areas with questionable soil holding power. Full product engineering may be available.

NOTICE

This tent product is not intended to be used as a shelter from severe weather. Aztec assumes no liability for such use. An evacuation plan for the area covered within this tented space is imperative and shall be thoroughly posted for all users and potential occupants of the tent. Severe weather including electrical storm systems, moderate to severe wind, heavy rains, snow, or any condition that raises any doubt to the structural integrity of the tent are immediate signs that an evacuation is necessary. Severe bodily injury and/or death can occur.

The installation of electrical, plumbing, lighting, appliances and/or HVAC equipment are not covered within this manual. Users/Installers shall follow local code requirements for the installation of these items using certified personnel. Aztec Tents shall be indemnified and held harmless from any such use or injury resulting from its use.

IMPORTANT SAFETY INFORMATION

Proper personnel safety equipment should be worn at all times during the installation of any tenting products.

- Hard Hat
- Safety Glasses
- Work Gloves
- Long Pants
- Steel Toe Boots
- OSHA Approved Harness and restraint system (for off ground activities)

Thank you for your recent purchase from Aztec Tents. The following procedures will help you through your installation. If you ever run into problems with the installation of your Aztec Tent give one of our sales/service professionals a call. A complete listing of sales, service, and operational support is always available on our website at www.aztectents.com.

Contents

Questions? Call us.

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Direct (310) 347-3010
Toll Free (800) 228-3687
Fax (310) 381-0722

Installation

Step 1:

Baseplate Layout

A. Determine where you would like the first corner of the structure and work from this point. It is recommended and helpful to preform a site survey, and a proposed layout drawing, prior to the first set-up at a location.

B. Establish the first baseline of either an end or one side which will serve in squaring of the following baseplates. Refer to the following diagrams to check and verify diagonals for squareness.

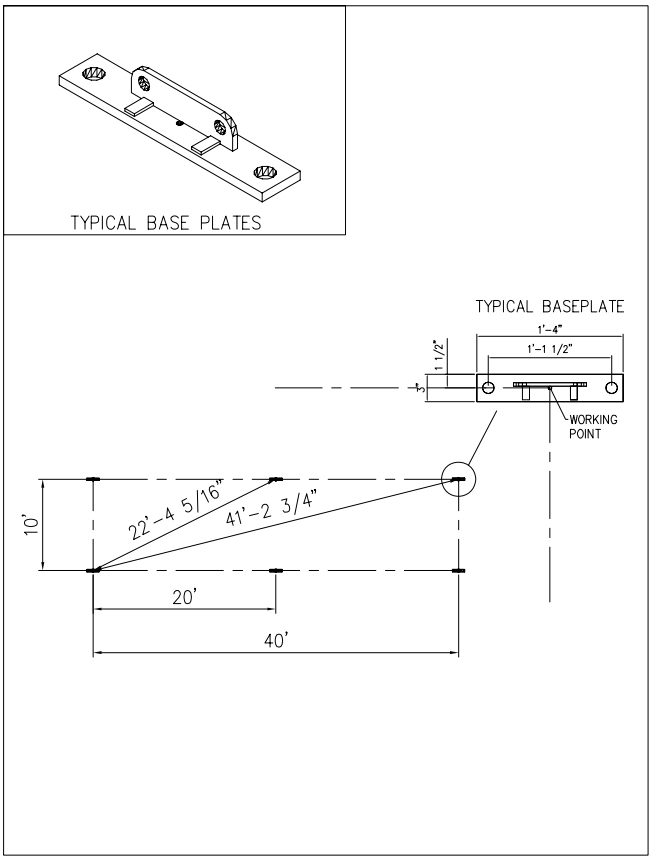
C. Place a registration pins (not included) or mark through the registration hole on the ground . The Tectrac Baseplates are designed with a 3/8" layout registration hole. Using a 5/16"x 6" dowel or steel rod (a sharpened pencil works nicely in soil or a large nail for pavement) and a measuring tape to mark the baseplate locations. The baseplates need to be accurately placed within a quarter of an inch in order to avoid problems with the fabric and frame installation. The base plate location points can be placed prior to unloading of the equipment.

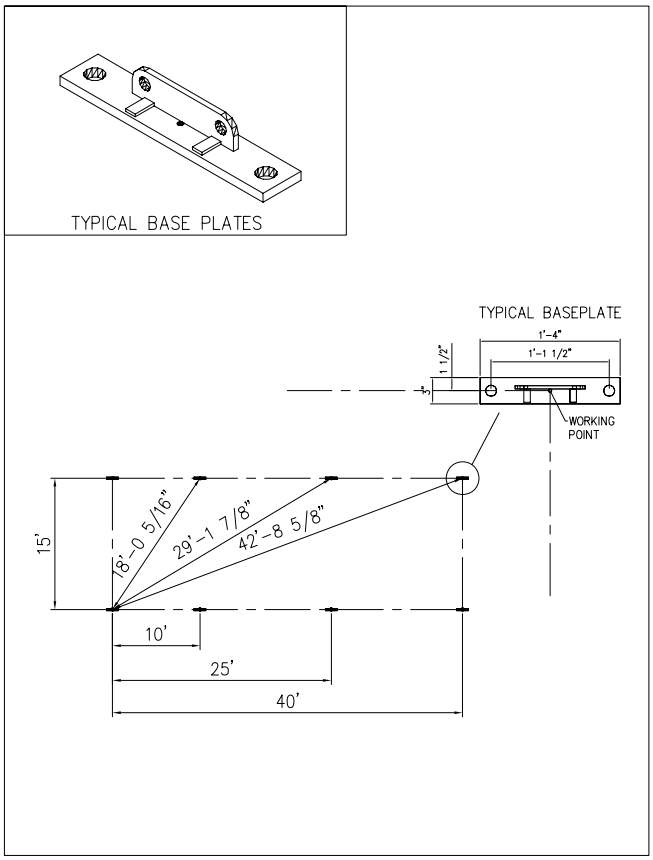
D. From each corner mark stretch a tight straight line (not included) to the next corner and use this line to align the baseplates. Check the accuracy of "on center" placement and squareness before final anchoring.

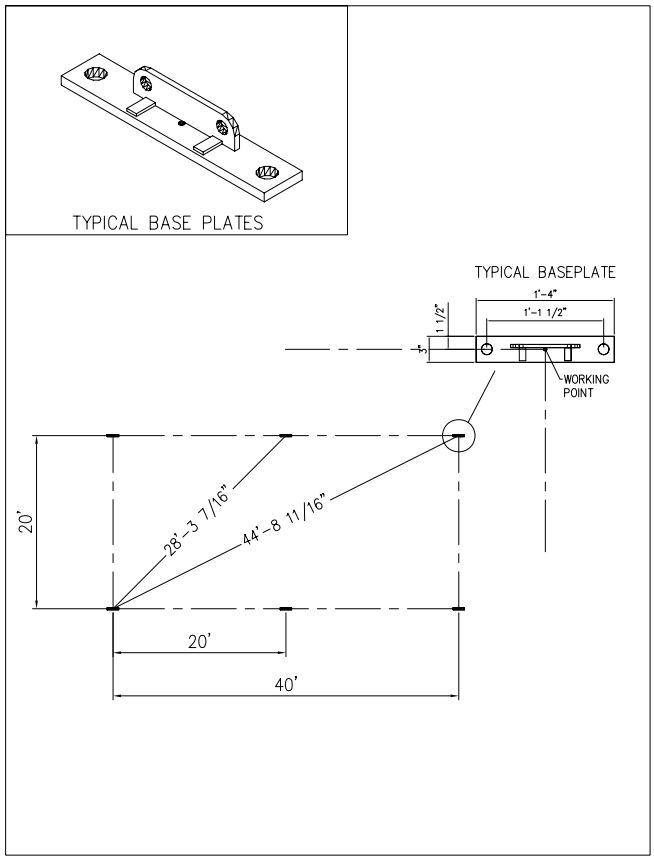
E. Stake or Anchor Baseplates along with corresponding high wind guy points as dictated by site requirements.

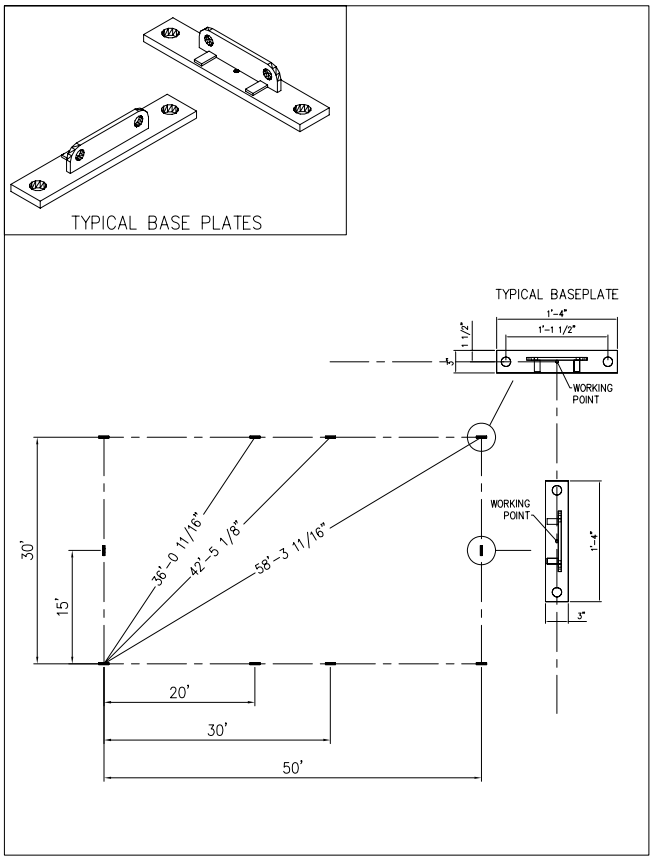
Note: The recommended location for HWGuy (High Wind Guy Kit) points are straight out from all Eave Plates and should be set at a 45 degree angle. Soil conditions vary as well as the required loads for different application conditions. Refer to the engineering parameters for the Width / Configuration being used. (see Engineering Load Data)

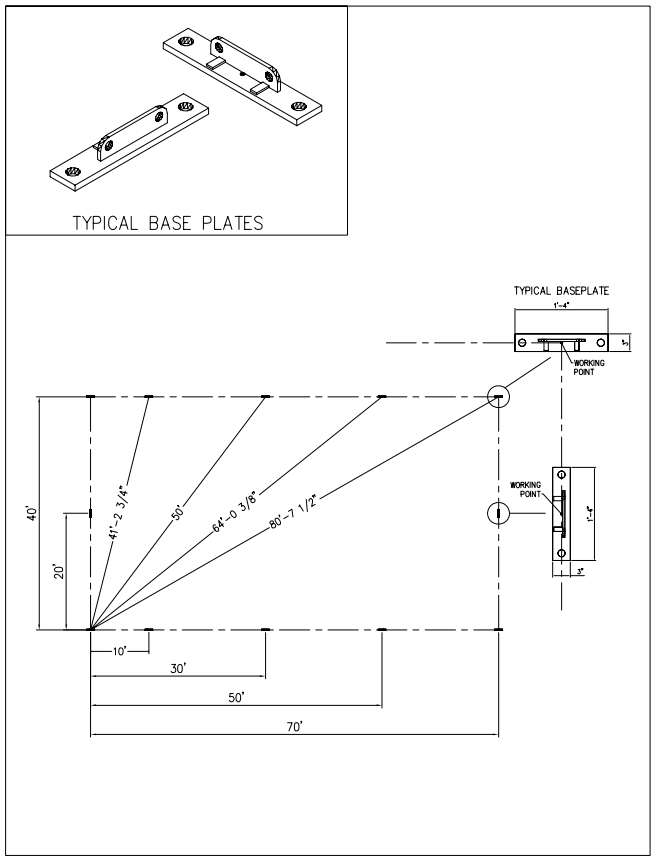
F. Be aware of any grade variations and level any that exceed 4-5 inches between baseplates. Optional Adjustable Baseplate Inserts and 2' leg extension are available to compensate for uneven site conditions.

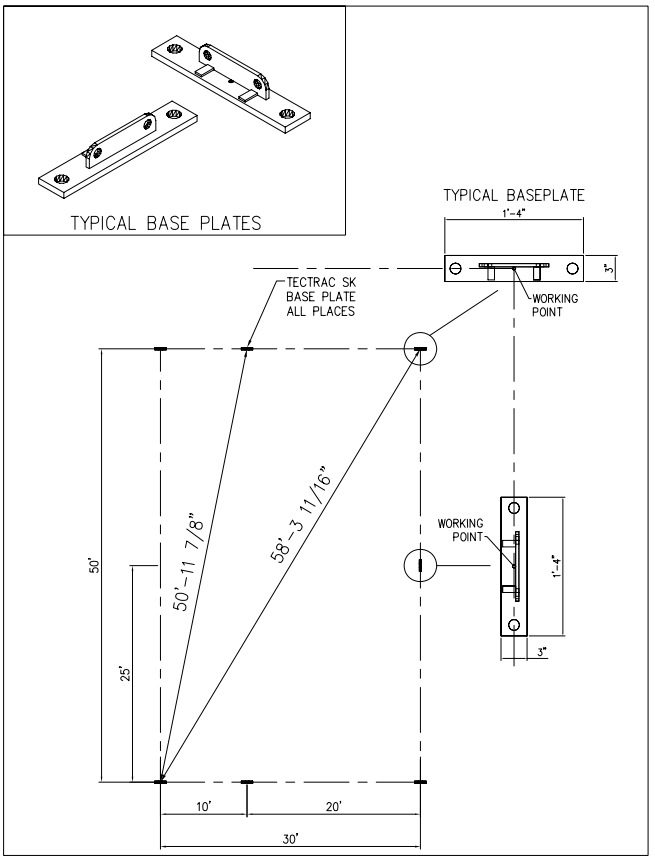





TYPICAL BASE PLATES
TYPICAL BASEPLATE
1'-4"
1'-1 1/2"
1 1/2"
WORKING POINT
20'
28'-3 7/16"
44'-8 11/16"
20'
40'


TYPICAL BASE PLATES
TYPICAL BASEPLATE
1'-4"
1'-1 1/2"
1 1/2"
WORKING POINT
30'
15'
36'-0 11/16"
42'-5 1/8"
58'-3 11/16"
WORKING POINT
1'-4"
3"
20'
30'
50'


TYPICAL BASE PLATES
TYPICAL BASEPLATE
1'-4"
WORKING POINT
40'
20'
41'-2 3/4"
50'
64'-0 3/8"
80'-7 1/2"
WORKING POINT
1'-4"
3"
10'
30'
50'
70'


TYPICAL BASE PLATES
TYPICAL BASEPLATE
1'-4"
3"
TECTRAC SK BASE PLATE ALL PLACES
WORKING POINT
50'
25'
50'-11 7/8"
58'-3 11/16"
WORKING POINT
1'-4"
3"
10'
20'
30'

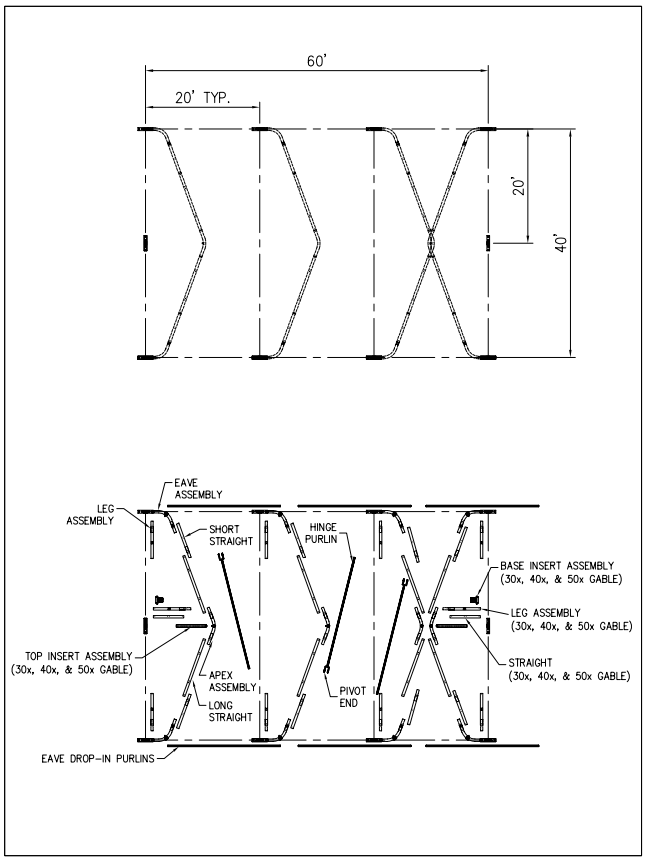
Step 2:

Positioning of parts for assembly

A. Determine the tilt-up plan for the layout of parts in order/direction needed by the site. (See illustration)
This application shows for a minimal space setup so that beams are assembled in the direct workspace. Although this illustration shows the tilting of the last beam in an opposite direction and the first three beams, you can certainly tilt all beams in the same direction if you have enough space on your site.

B. Layout the frame parts (oriented to complement your plan to tilt the beams in position)

1st Eave Assemblies
2nd Beam Straight Section(s) if required
3rd Apex Assemblies
4th Purlins, Cables, & End Column Hardware
5th Leg Assemblies



Step 3:
Connect the beam components to form the beam

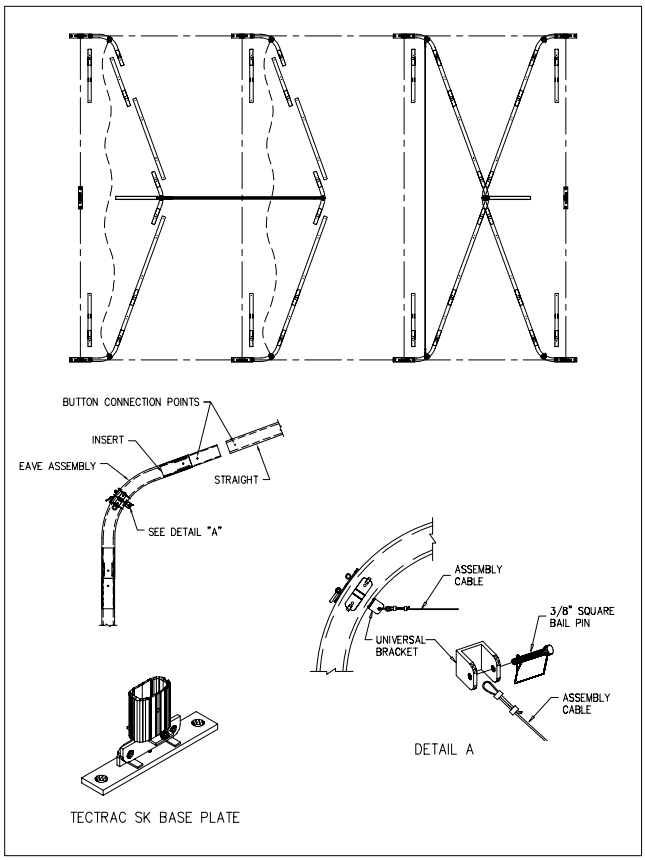
A. Start with the Eave Assembly of a beam and insert the Base Insert Assembly into the bottom of the beam. Remove the shackles that are already attached to the baseplate. Align the hole on the Base Insert Assembly with the corresponding hole on the baseplate and connect one shackle through both holes to allow the eave assembly to pivot on the shackle pin. **Be sure that the Base Insert Flange falls on the inside of the flange of the baseplate.

B. Work from the Eave Assembly through the straights to the apex and back toward the opposing Eave Assembly connecting the beam sections together.

C. Insert and connect the other Base Insert Assembly and connect to the beam assembly to the baseplate as shown in part "A". **Be sure that the Base Insert Flange falls on the inside of the flange of the baseplate.

D. Attach the pivot end of apex/ridge purlin with the pin to lower Purlin Plate of the Apex Assembly. Make sure that Drop-in End of Top Purlin also has the drop in cup facing down. The Gable Column Top Insert is also attached at this time to the Apex Assemblies on each end beam and additionally to any beam sets where internal divider walls are planned.

E. Connect the Assembly Cables to the corresponding Eave Assemblies of assembled the beams at the Universal Bracket with the 3/8"Square Bail Pin through the cables eyelet.
**Make sure that the 3/8"pins are installed so that the Pin head faces to the outside of structure.

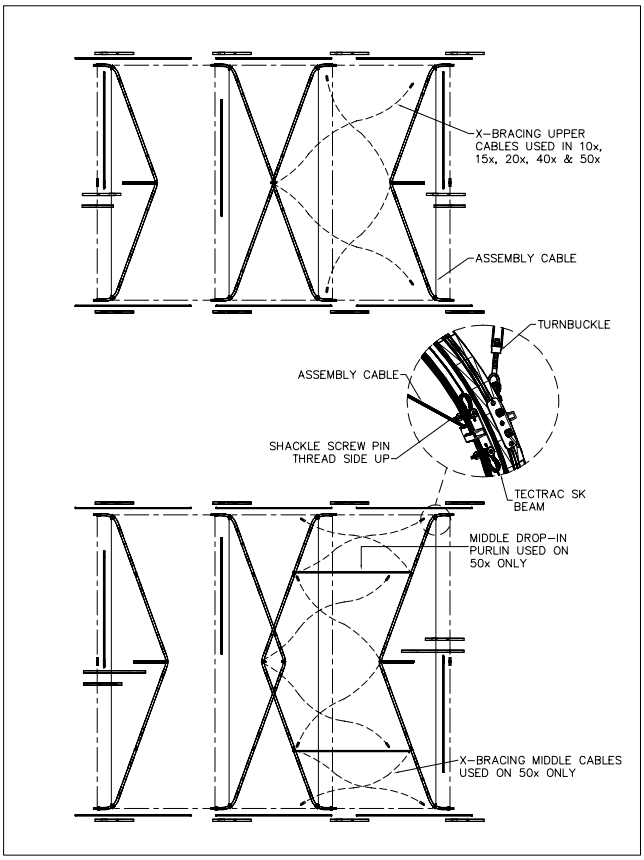


Step 4:

A. Attach the Cable Bracing sets (50x blue, 40x green, 30x blue) with shackle end of cable assembly at inner faces (4 places) of first bay's Apex Assembly at the Purlin Bracket shackle tabs.

B. Attach the Middle Cable Bracing sets (50x only -white) Shackle end of cable assembly at inner faces (4 places) of first bay's Straight Beam Assembly Shorts at the lower shackle tabs of Purlin Brackets.

Note: Always connect the shackle's screw pin thread side up/out to prevent interference with fabric panels. Turnbuckles are always put at a lower position to make them more accessible for ease of adjustment.



Step 5:

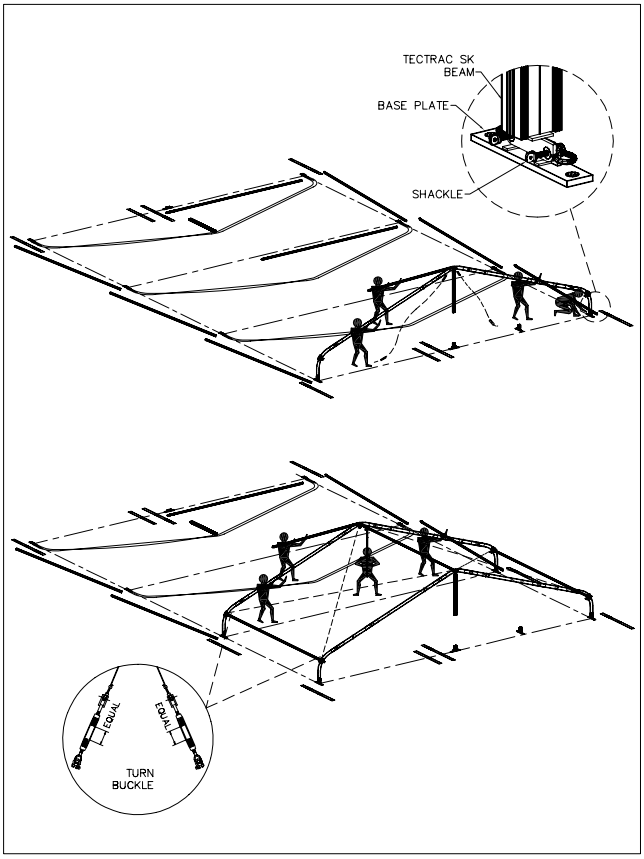
First Bay Beam Set Tilt-up, Top Cable Brace, and Rack to Square

A. Tilt-up/pivot the 1st beam arch while pushing up with the ridge purlin. When the beam reaches vertical, pin Base Insert to the baseplate with the additional shackle from Step 3A as a temporary locked upright attachment with the ridge purlin acting as third point stabilizer.

B. Repeat the same process for the 2nd beam.

C. Using the Purlin Lift Tool, lift the articulating purlin which is connected to the 1st beam apex into position to “Drop-In” and connect the the 2nd beam apex. Use the safety pin to secure the purlin to the apex at this time.

D. Place additional purlins at Eave Assembly and then at Middle Purlin Positions (50x application only). Attach cable bracing turnBuckle ends to their respective upper shackle tabs, and uniformly tension to rack beams to vertical plumb. The cables should not be tightened beyond a light non-sagging tension.



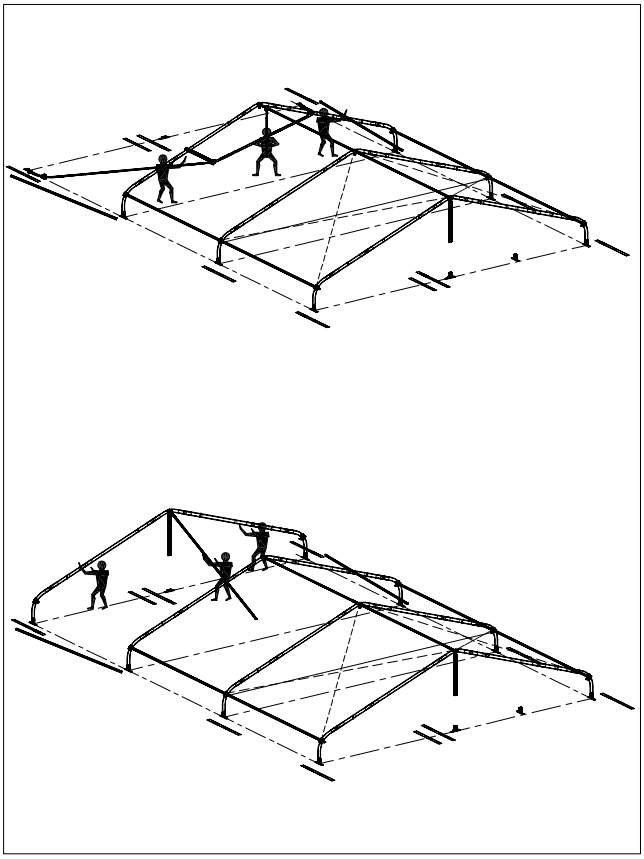
Step 6:

A. Tilt-up the next beam arch

B. Secure Base Insert to baseplate with shackle

C. Install Ridge Purlin and other Purlins

D. Continue by repeating Step 6-A through 6-C with each additional beam arch



Step 7:

A. Tilt the last beam into position using the purlin fork to assist in pushing up the beam.

B. Secure Base Insert to baseplate with shackle

C. Install Ridge Purlin and other Purlins

Step 8:

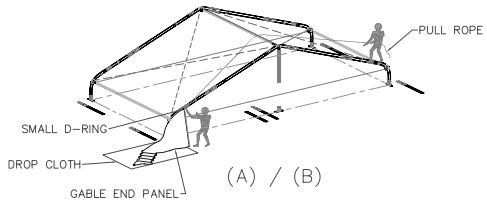
A. Open the Gable Panel onto drop cloth. Orient the panels with the hardware and wall snap line facing to the inside of structure. Find the Keder at end at the middle near to velcro closure portion of the panel near small "D" ring fixture.

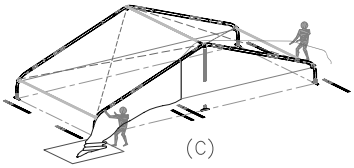
B. Attach Pull-in Rope at small "D" ring fixture along Keder and start feeding the panel from the end at velcro middle point into the LOWER Keder track flare just above the bend of the Eave Assembly. The rope should be pulled over the Top Purlin and is used as a method of pulling from the ground from the opposite side.

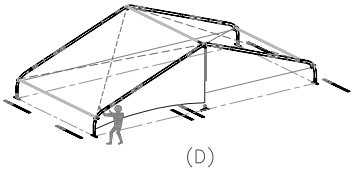
Note of Caution: This method must be used prior to installing the adjacent main panel where the Gable End / Divider Panel is to be placed. The rope can abrade and burn the Roof Panel at the Top Purlin. On smaller structures the rope is not required as the height is at a workable level while standing on the ground

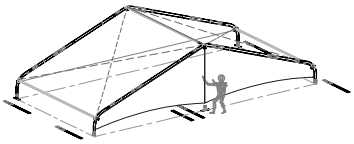
C. The apex portion of the Gable End / Divider Panel's Keder must be carefully hand fed about 4" at a time for 3-4 feet.

D. The bottom section of the Gable Panel's Keder has a curve, which matches the shape of the Eave Assembly. These are then fed back down into the track from the “flared” position of the Eave Assembly.









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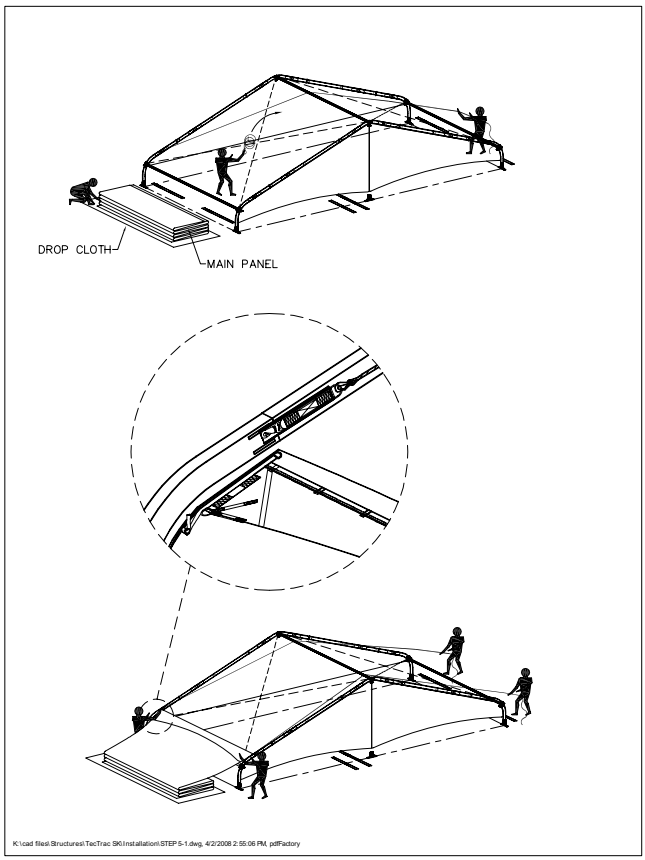
Step 9:

A. Open the fan folded Main Panel onto drop cloth along the length of the first bay at the eave. Orient the panels curved valance edge with the hardware and wall snap line facing down to inside of tent. Position pull-in ropes in place. Snap Keder Leader to "D" ring fixture at Keder notch. Feed Keder Leader into Eave UPPER Keder track flare for both tracks of beam sets. Snap ropes to Keder Leaders. One end of the Eave Purlins can be dropped out of this bay while Main Panel is being pulled to make panel feed and pull-in easier. The ropes are placed over the Top Purlin for the pull-in from the ground on the opposite side. The Beam Cover(s) can be pulled over along with the Main Panel by simply tying the webbing tails to the Main Panel's "D" ring(s).

B. Insert Main Panel at notch with valance folded back on top of Main Panel into track about 4" past flare. Repeat this on the opposite side of Main Panels. Feed the folded portion of the Main Panel by hand until the end of the valance has advanced past the Keder track flare.

C. Two people shall help feed the panel into the channel as it is pulled to keep the fabric from jamming in the flared opening.

D. Two people pull from opposite side EVENLY using pull-in ropes. Continuous pulling works best opposed to 1-2-3 "Yank". Observe the position of ends being pulled, in relationship to the same points on each of the beam as this should be even. Pull the ends of Main Panel straight out of upper Keder track flare at the opposite Eave Assembly, continue pulling until Main Panel is centered. The top edge of internal wall snap line flap and Main Panel valance assembly should be even with the Eave Purlin Bracket. Feed the remaining panel ends into the curved portion of the Eave Assemblies down from the flared opening to the Purlin Bracket at eave. Replace the Bottom Purlins at this time and pull the Main Panels valances the rest of the way down.



Step 10:

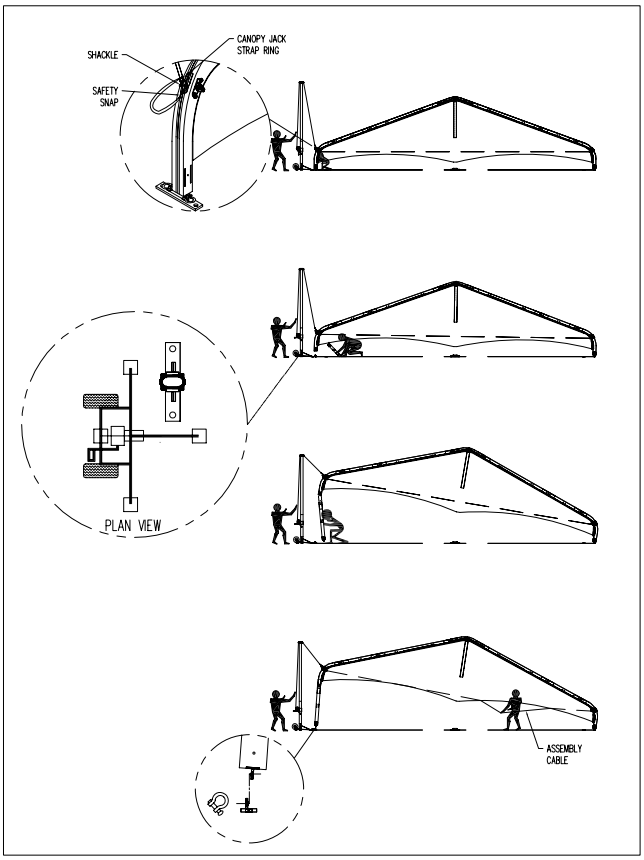
A. Attach the canopy jacks at the lower fixture shackle on the Outer Eave Plate and remove the temporary loose-pinned 5/8" shackles at Baseplates along the side to be lifted.

** Jacks should be placed per diagram and used in a coordinated fashion. Maintain even and level lifting of the frame to avoid damage of the parts at the connection points.

B. Lift each beam in a coordinated manor. Be aware that the frame will spring out 3" to 4" (this is normal) and be stopped by the Assembly Cables. Press the double button pin at the bottom of Eave Assembly allowing the Baseplate Insert to be removed. Transfer it to the bottom of leg and connect to the bottom of the Leg Assembly.

C. Continue the lift up to the 6' 10"(8' 10" for 10" legs) lift height to clear the Leg Assembly which will allow its insertion of the leg into the bottom of the Eave Assembly. Use one person on the jack, while one person inserts the Leg Assembly.
**Never leave a jack unattended while supporting a load.

D. Lower the jacks and secure the Base Insert Assembly to the Baseplate with 2 shackles. Use one person on the jack and second person to manipulate the Baseplate Insert at bottom of Leg Assembly to inside face of Baseplate and align the Baseplate Insert's holes with Baseplate's holes.
Note: Pulling down on the Assembly Cable will draw Leg Assembly to correct inside position of Baseplate. (see illustration D)



Step 11:

A. Attach the canopy jacks at lower fixture shackle on Outer Eave Plate and remove the temporary loose-pinned 5/8" shackles at Baseplates along the side to be lifted.

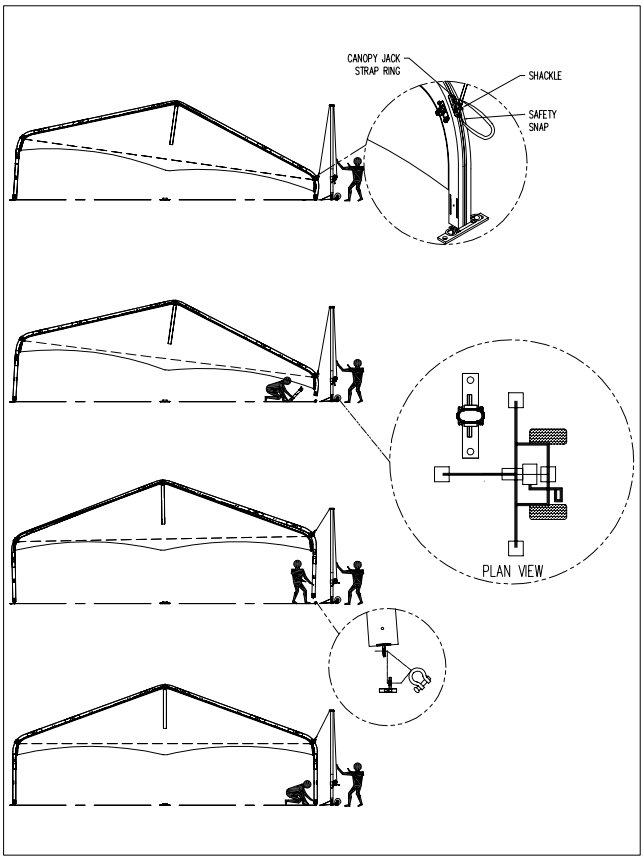
** Jacks should be placed per diagram and used in a coordinated fashion. Maintain even and level lifting of the frame to avoid damage of the parts at the connection points.

B. Lift each beam in a coordinated manor. Be aware that the frame will spring out 3" to 4" (this is normal) and be stopped by the Assembly Cables. Press the double button pin at the bottom of Eave Assembly allowing the Baseplate Insert to be removed. Transfer it to the bottom of leg and connect to the bottom of the Leg Assembly.

C. Continue the lift up to the 6' 10"(8' 10" for 10" legs) lift height to clear the Leg Assembly which will allow its insertion of the leg into the bottom of the Eave Assembly. Use one person on the jack, while one person inserts the Leg Assembly.
**Never leave a jack unattended while supporting a load.

D. Lower the jacks and secure the base Insert Assembly to the Baseplate with 2 shackles. Use one person on the jack and second person to manipulate the Baseplate Insert at bottom of Leg Assembly to inside face of Baseplate and align the Baseplate Insert's holes with Baseplate's holes.

E. Install and connect cross cables in the wall area. Connect shackled end of the cable to the Purlin Bracket Plate just under the eave purlin with the 3/8” Shackle. Connect the turnbuckle end of the cable assembly to the 5/8” Shackle of the opposing baseplate. You can now fully tension the cable sets in both the roof and the wall area watching that you tension them evenly to set the beams in a vertical position.



Step 12:

Installation of HWK-High Wind Guy-out (when required)

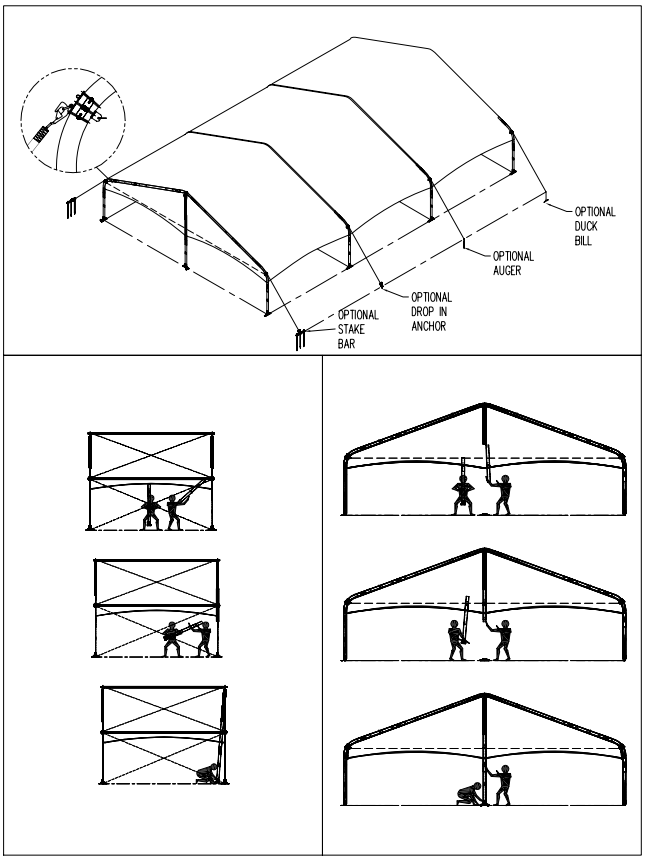
A. Attach 2" x 20’0” Web Strap w/ Hook/ to the 3/8" Shackle on Outer Eave Plates of each Eave Assembly

B. Position the HWK- Ratchet on the ground at a distance equal to the height of the connection point to the structure. For 8’ legs this will be 8’ from the baseplate, and 10’ from the base-plate for 10’ legs.

C. Anchor the HWK-Ratchet to the ground

D. Put light tension into the HWK- ratchets on both sides of a given Beam Set so as not to skew the frame.

Note: The recommended location for HWK Guy point is straight out and down from the Outer Eave Plates at a 45-degree angle. Soil conditions will vary as well as the required loads for differ-ent configurations, see Engineering Load Specifications for resistance loading, and refer to the engineering parameters for the width being used.



Step 13:

Install Gable End Upright Hardware

A. Slide the Gable End Column Straight Beam (Short -30x 40x) or Straight Beam (Long -50x) up onto the Gable Column Top Insert Assembly.

B. Once inserted, tip the Gable End Column Straight inward to give clearance for the insertion of the Gable End Column's leg assembly including the Gable Column Base Insert Assembly

C. Slide the Gable Column upward on the Gable Column Top Insert allowing the Gable End Column Assembly to be swung into place on the Baseplate and be secured with the two 5/8" shackles.

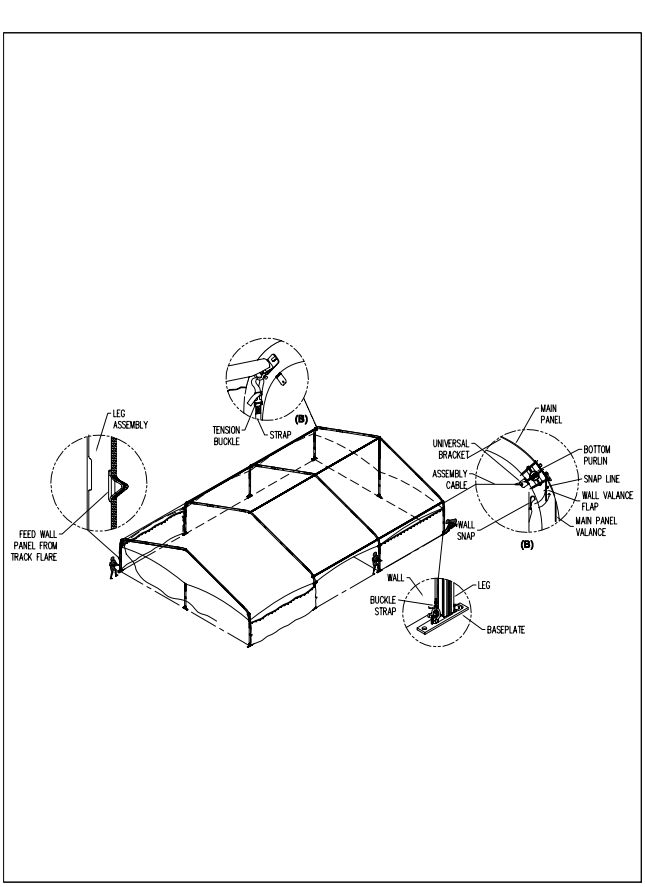
Step 14:

Wall Installation & Removal of Assembly Cables

A. The wall is installed from the ground at the leg flares into the outer keder track (the same track used by the roof panel. The inner track can also be utilized if liner is not used). The wall panel is fed upward leading with the hook side of the wall. As with the roof panels, pull the walls upward evenly to prevent jamming. The top (snap edge) is pushed up to the flap on the roof panel containing the wall rope snap line.

B. Use a ladder to attach the the wall snaps to the snap line which is found under the wall valance flap. A tension buckle strap is provided at the upper corners. Loop the tension buckle straps through the 3/8" shackle provided below the Eave Assembly's Purlin Bracket and buckle snugly. From this position while on the ladder the Assembly Cables can be unpinned from Eave Assembly's Bracket.

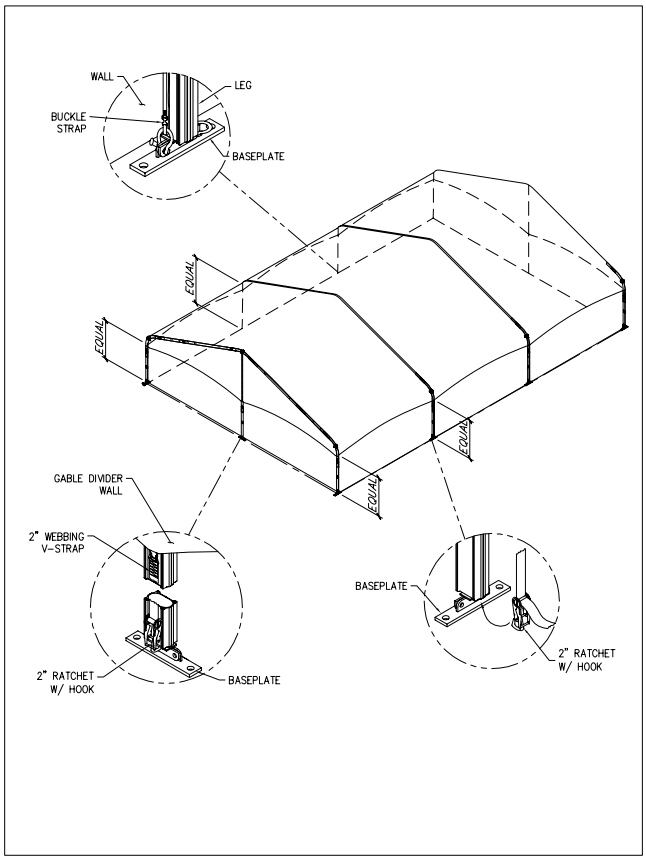
C. The remaining bottom half of the wall is now fed down from wall flares to the ground level. A tension buckle strap is provided at the lower corners. Loop the tension buckle straps through the 5/8" shackle on either side of the Baseplate. Assembly and buckle snugly so the wall Keder is in tension.



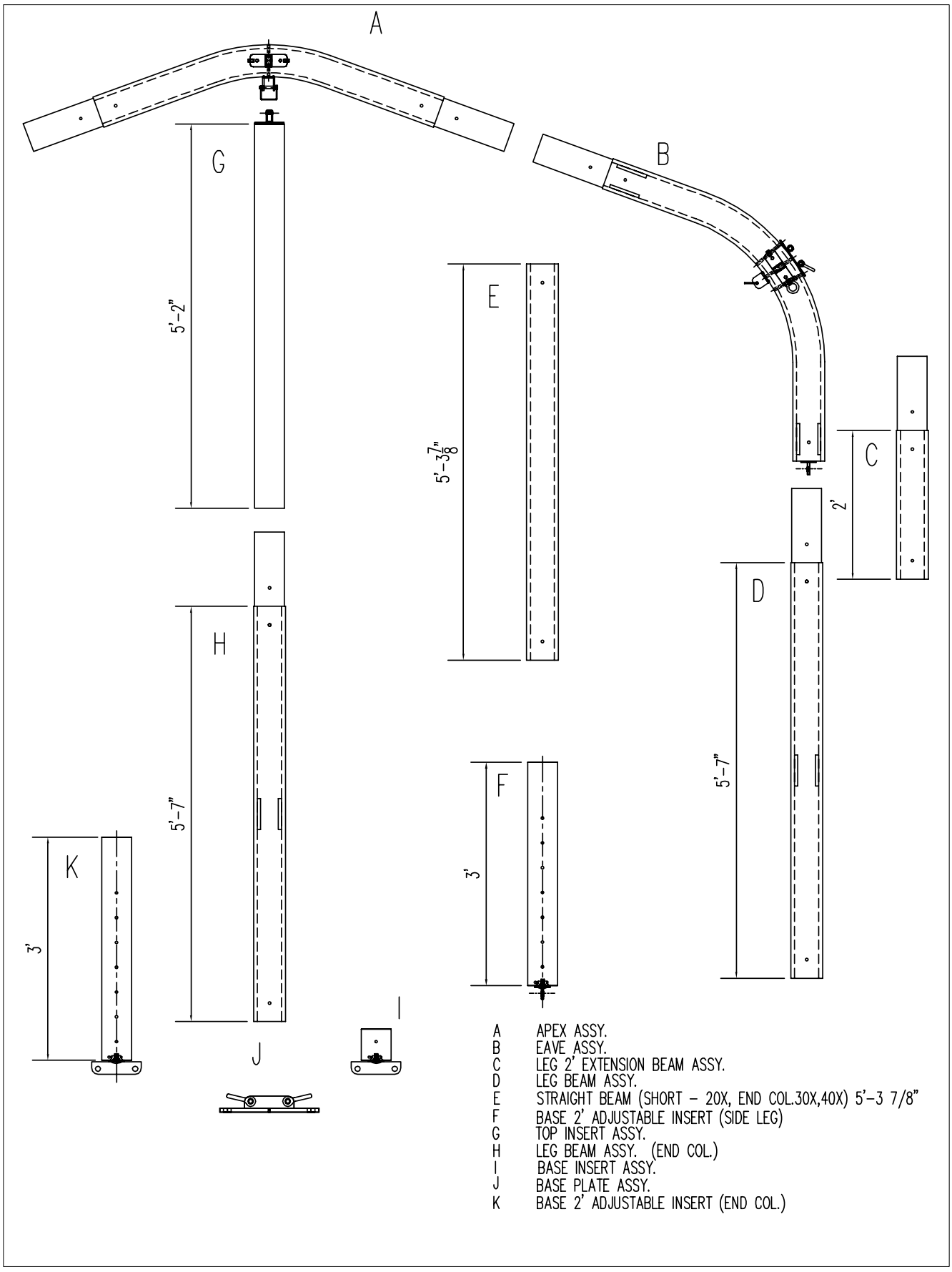
Step 15:

A. Attach 2" Webbing "V-Strap" hooks to the tensioning rings of the roof panels and gables. One (1) "V" strap with two hooks will grab the adjoining rings of adjacent panels. Insert the hook end of the 2" Ratchet with hook into the hole under the outside center edge of the Base Insert Assembly. Thread the loose end of the 2" "V-Strap" into the ratchet, pull through as tight as you can by hand and then engage the ratchet to provide slight tension.

B. Once all the tensioning ratchets are connected, you can go back and fully tension all of the ratchets around the perimeter of the tent structure,

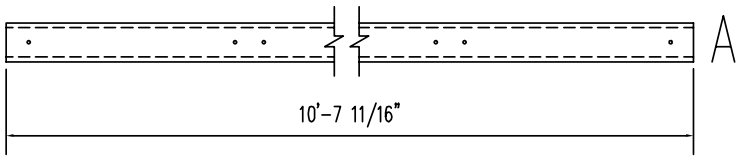


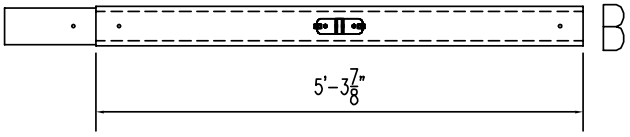
Beam Components

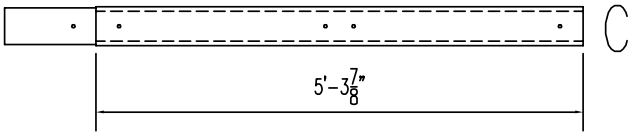


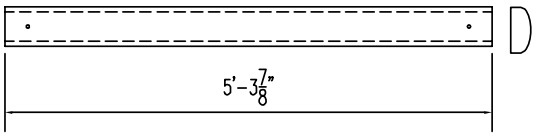
A	APEX ASSY.
B	EAVE ASSY.
C	LEG 2' EXTENSION BEAM ASSY.
D	LEG BEAM ASSY.
E	STRAIGHT BEAM (SHORT – 20X, END COL.30X,40X) 5'-3 7/8"
F	BASE 2' ADJUSTABLE INSERT (SIDE LEG)
G	TOP INSERT ASSY.
H	LEG BEAM ASSY. (END COL.)
I	BASE INSERT ASSY.
J	BASE PLATE ASSY.
K	BASE 2' ADJUSTABLE INSERT (END COL.)

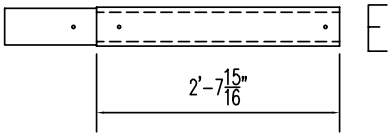
Beam Components

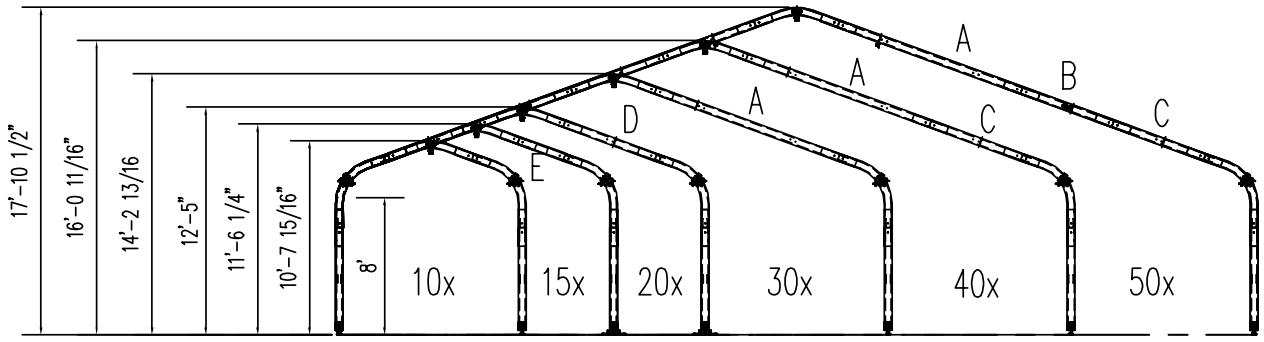






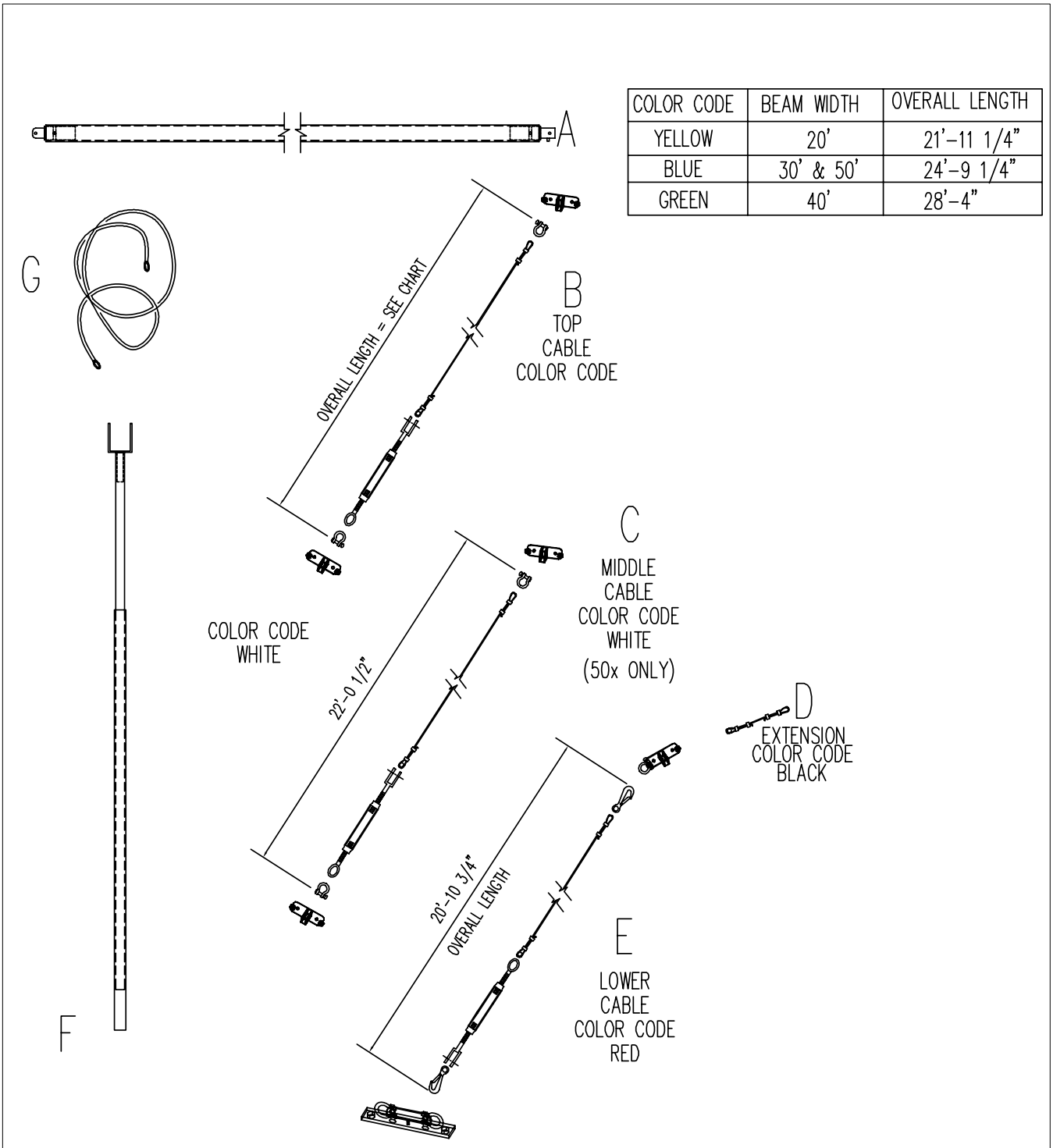






A	STRAIGHT BEAM (LONG) 10'-7 11/16"
B	STRAIGHT BEAM ASSY. (SHORT – 50X) 5'-3 7/8" W/ PURLIN BRKT.S
C	STRAIGHT BEAM ASSY. (SHORT) 5'-3 7/8" W/ INSERT
D	STRAIGHT BEAM (SHORT -20X, END COL. 30X, 40X) 5'-3 7/8"
E	STRAIGHT BEAM (SHORT – 15X, END COL.3) 2' 7-15/16"

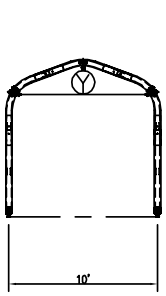
Hardware Components

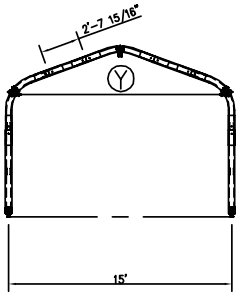


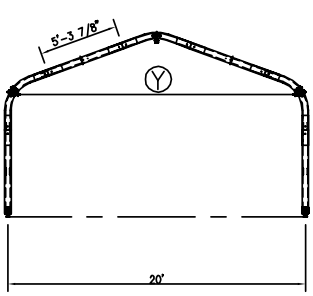
COLOR CODE	BEAM WIDTH	OVERALL LENGTH
YELLOW	20'	21'-11 1/4"
BLUE	30' & 50'	24'-9 1/4"
GREEN	40'	28'-4"

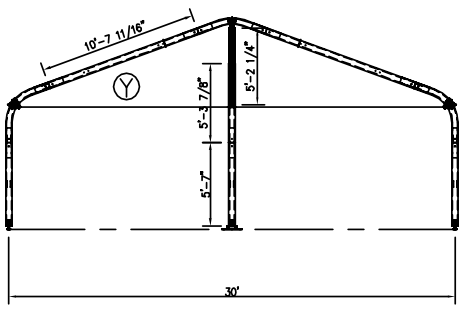
A TOP PURLIN ASSY. (HINGE) – 19'-5 1/2"
B TOP CABLE BRACING ASSY. (SEE CHART)
C MIDDLE CABLE BRACING ASSY. (WHITE – 50X ONLY)
D LOWER CABLE BRACING EXT. (BLACK 10' WALL)
E LOWER CABLE BRACING ASSY. (RED 8' WALL)
F PURLIN LIFT TOOL
G ASSEMBLY CABLE (SEE PAGE 1 COLOR CODES)

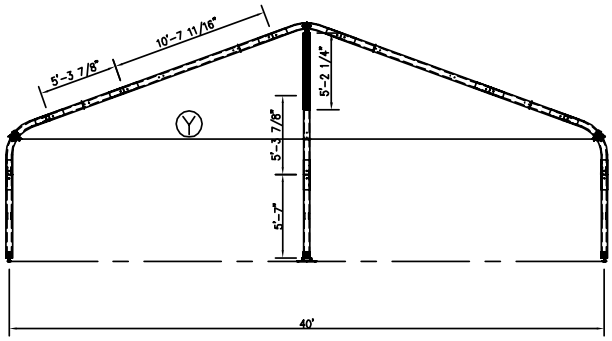
Hardware Components







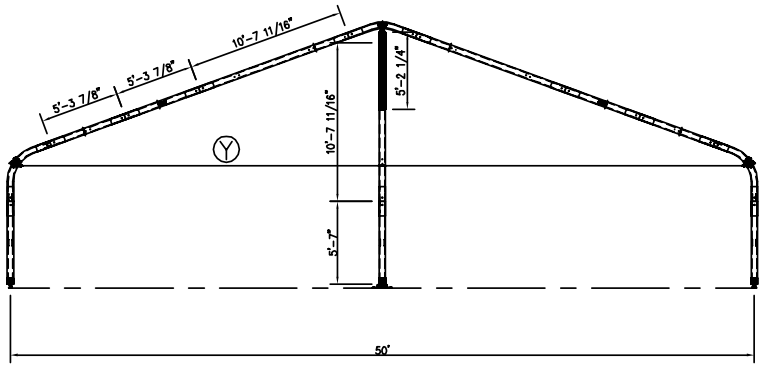




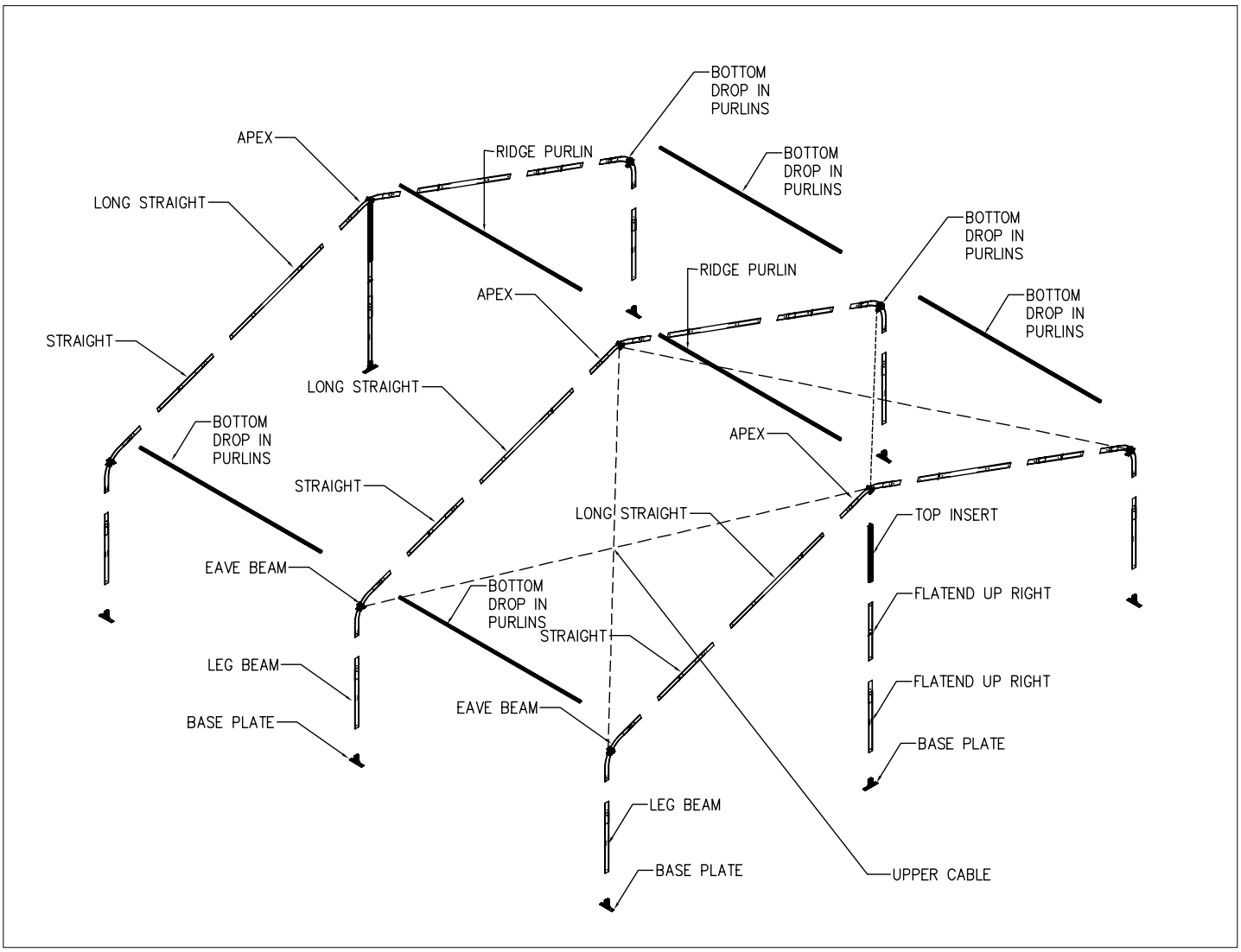
ASSEMBLY CABLE (Y)

COLOR CODES

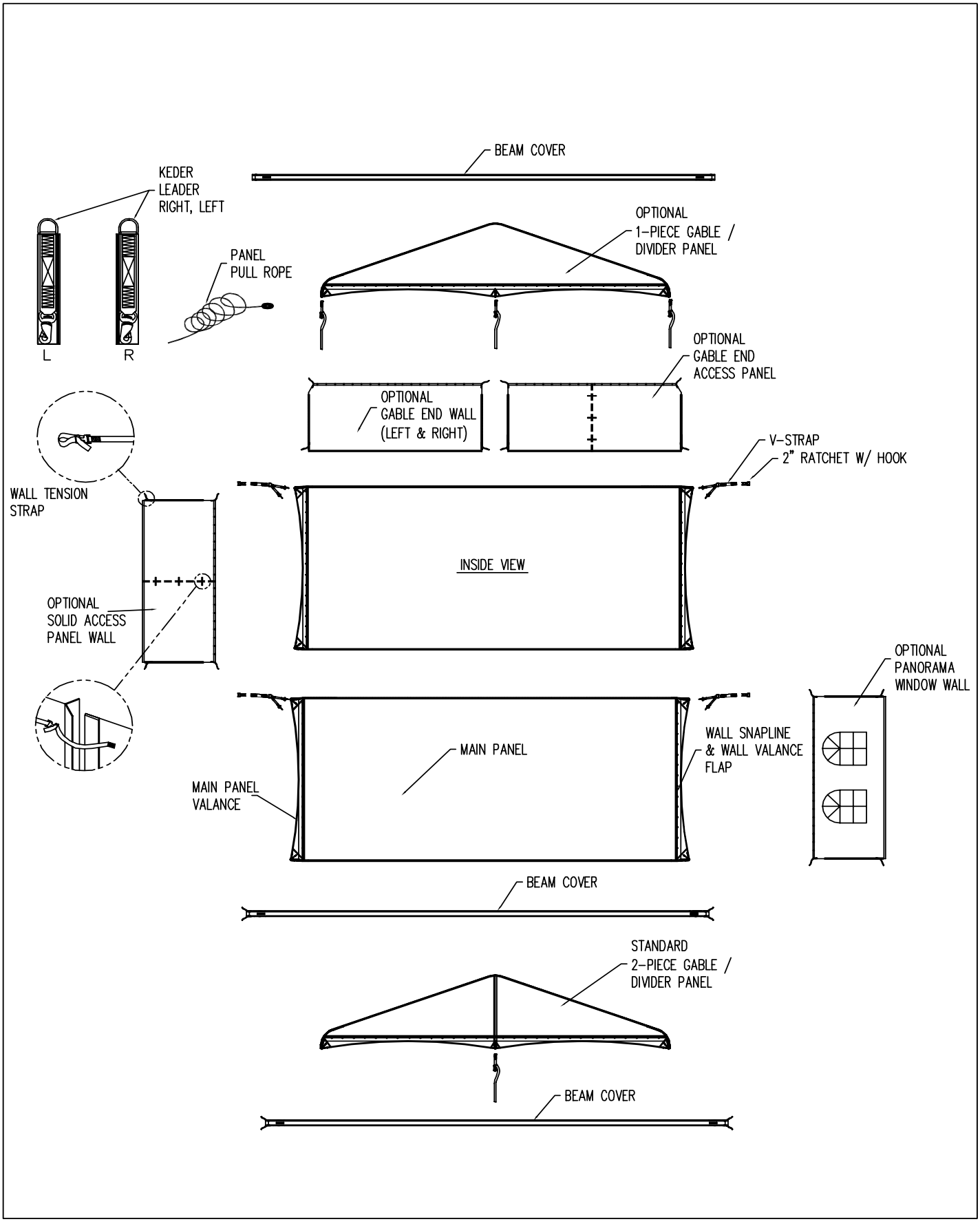
COLOR	BEAM SET	LENGTH
RED	10'	8'-6 1/4"
ORANGE	15'	13'-6 1/4"
YELLOW	20'	18'-6 1/4"
BLUE	30'	28'-6 1/4"
GREEN	40'	38'-6 1/4"
WHITE	50'	48'-6 1/4"



Exploded Isometric Parts Listing



Fabric Components



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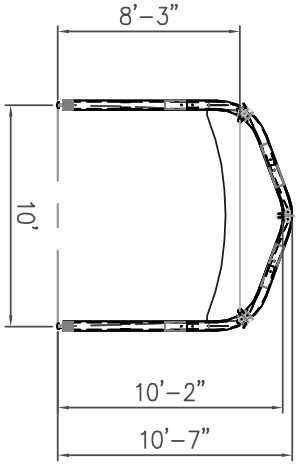

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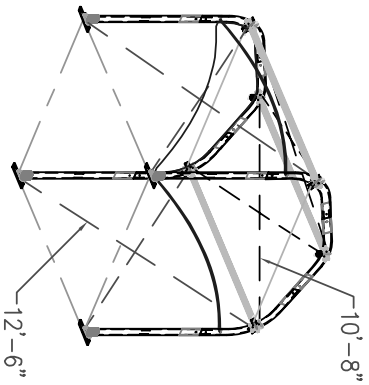

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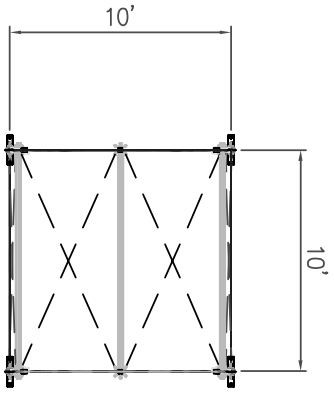

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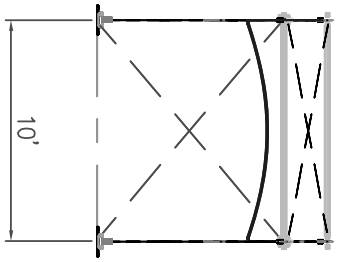

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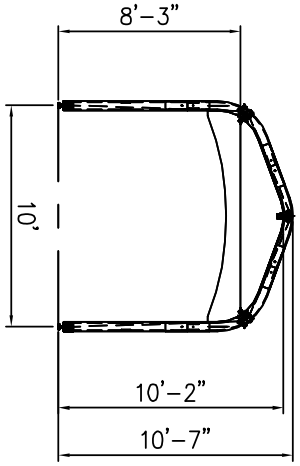

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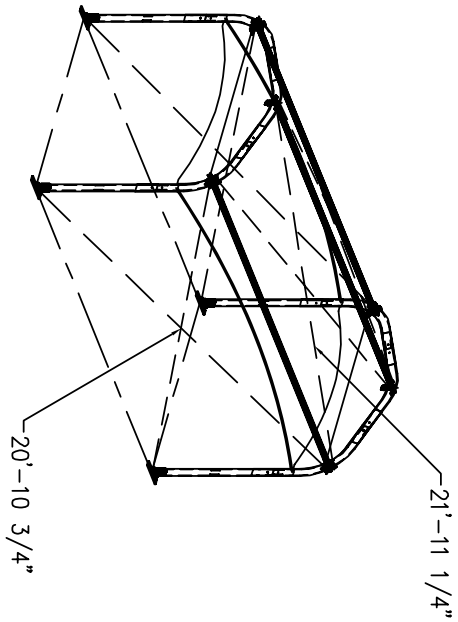

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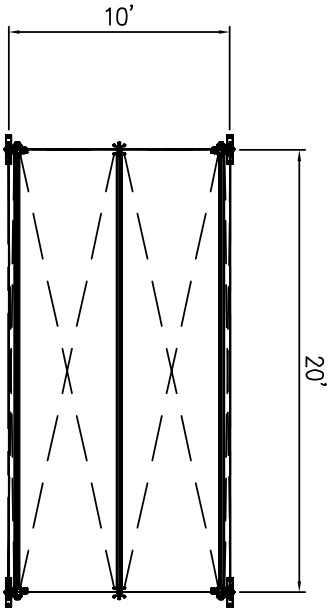

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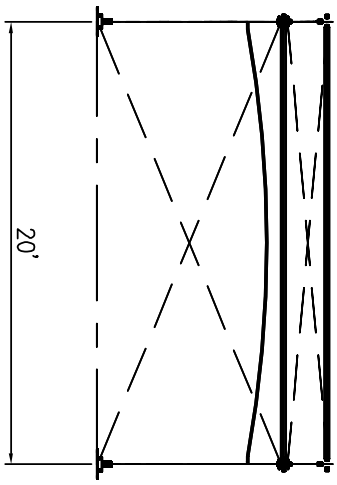

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SIDE ELEVATION
15'
PLAN ELEVATION
15'
15'
ISOMETRIC ELEVATION
16'-4"
16'-8"
FRONT ELEVATION
11'-6"
11'-1"
15'
8'-2"
8'-3"
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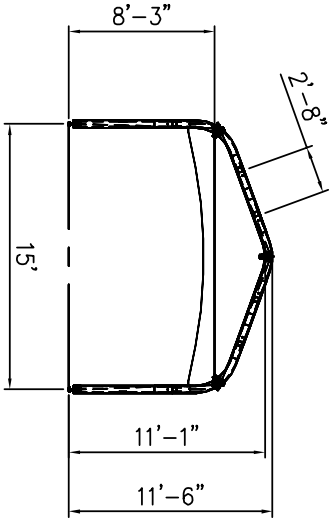

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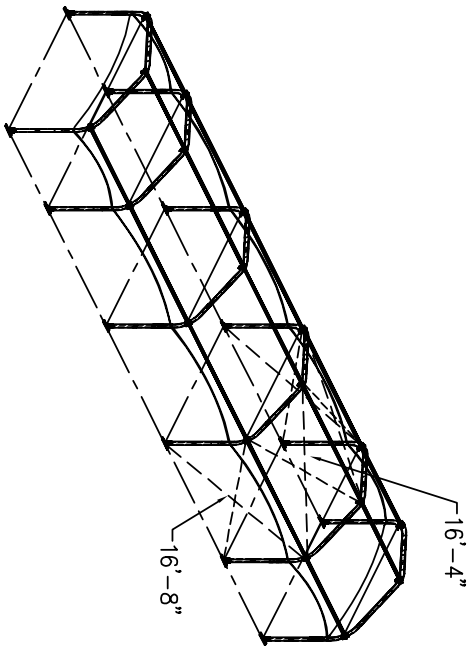

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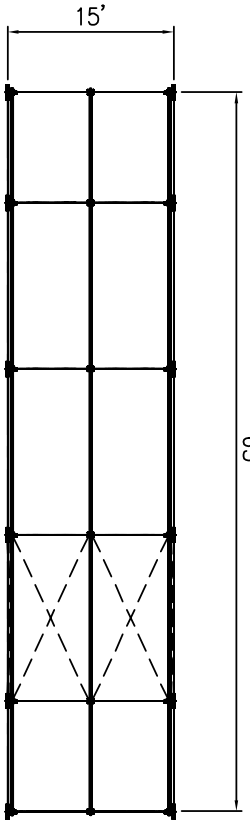

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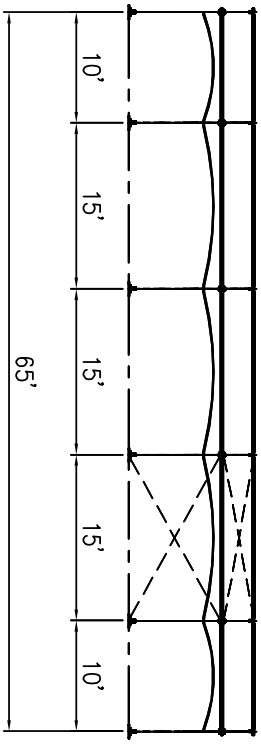

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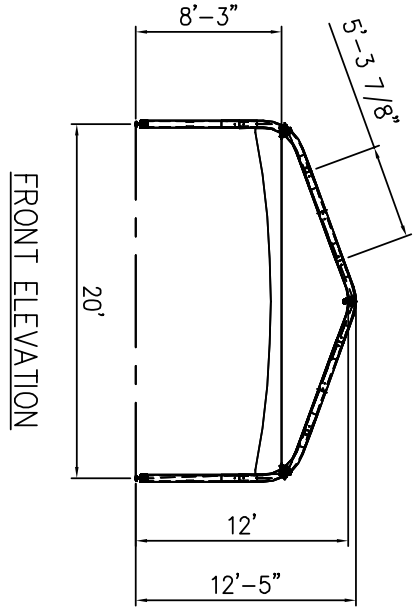

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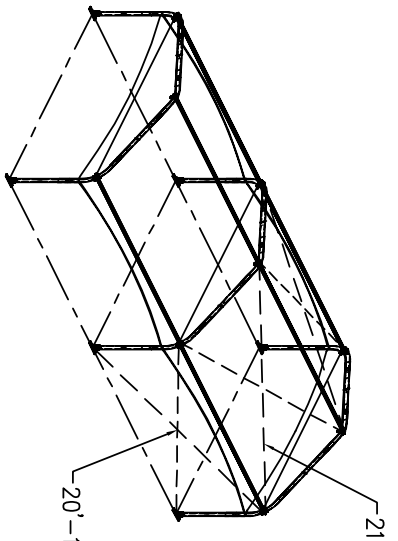

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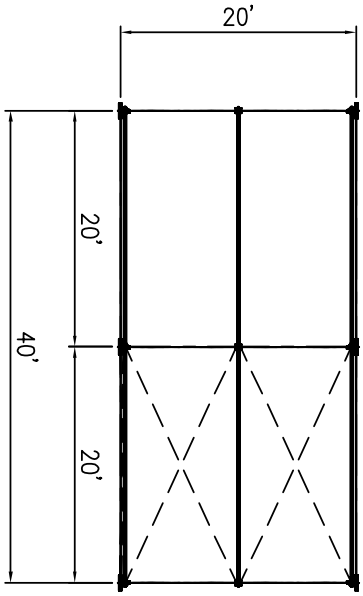

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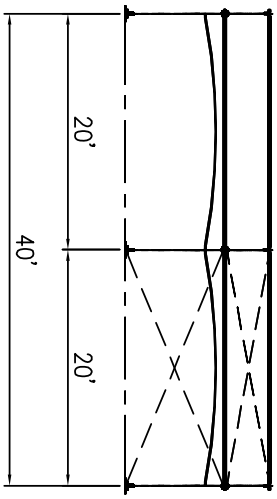

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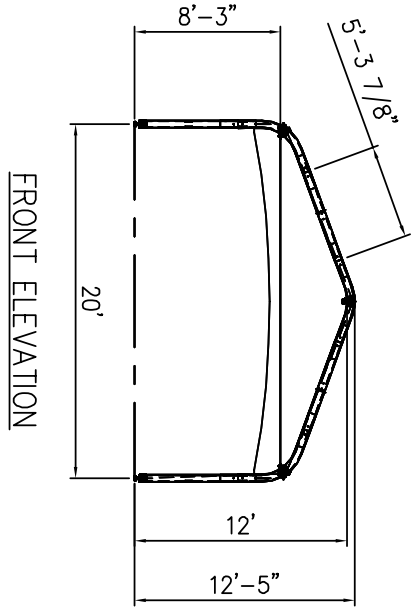

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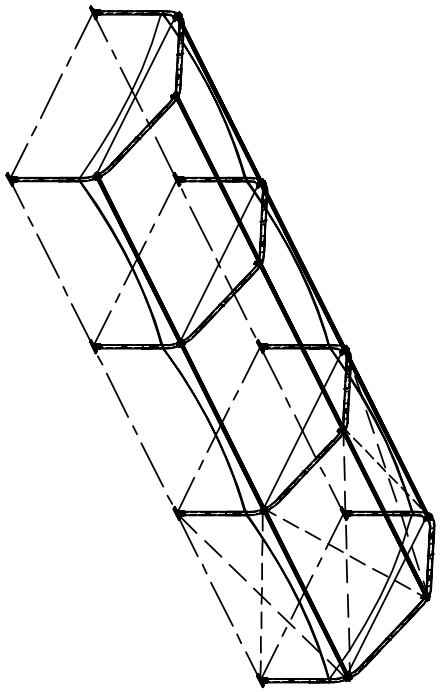

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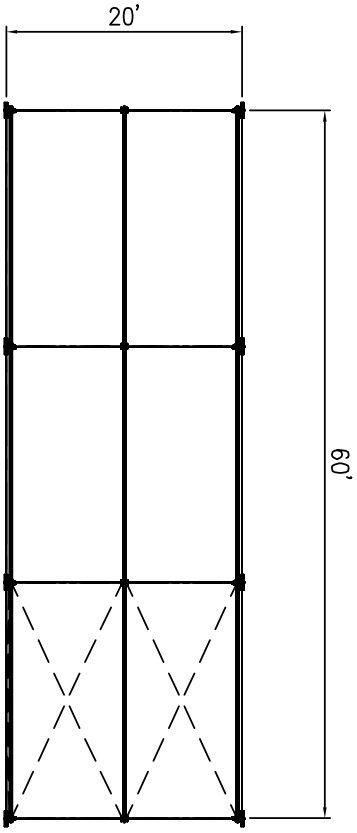

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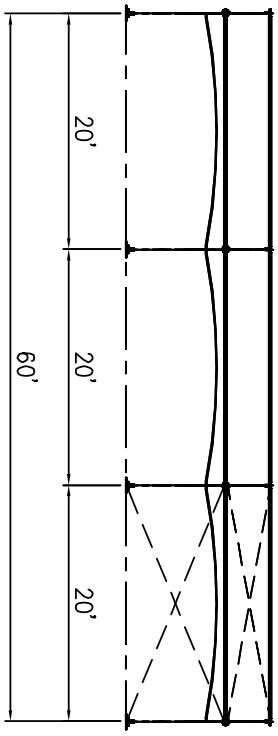

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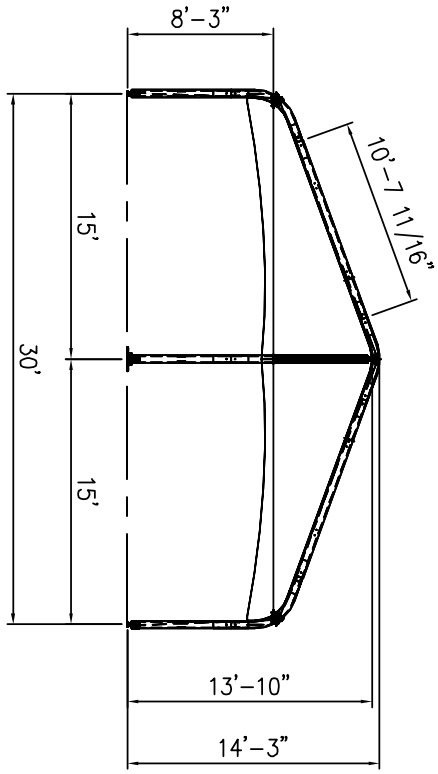

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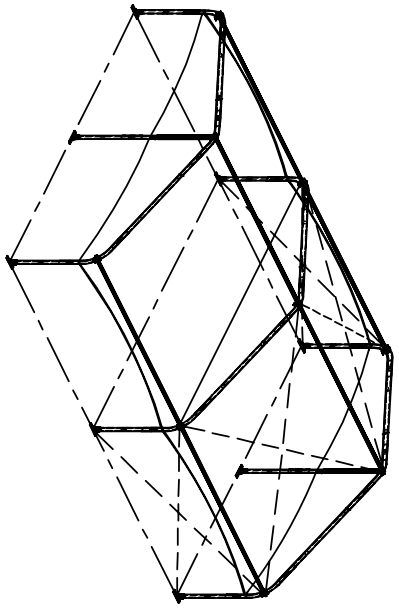

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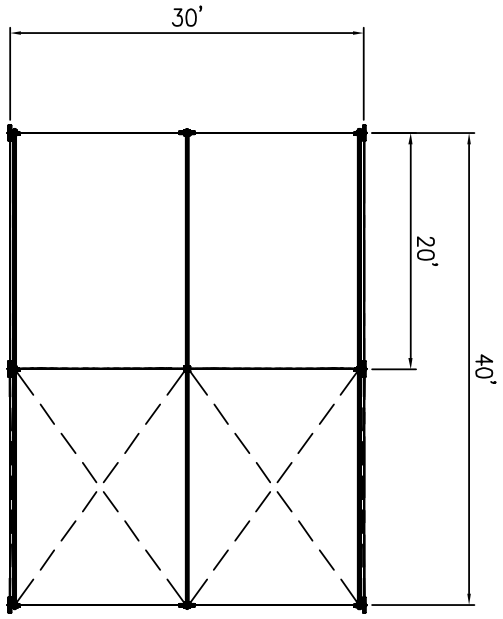

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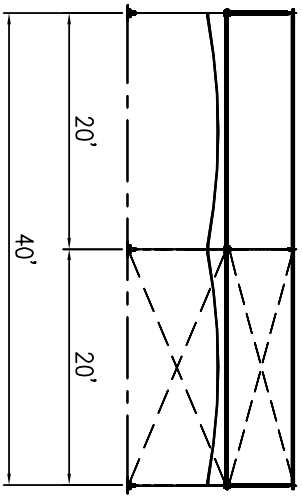

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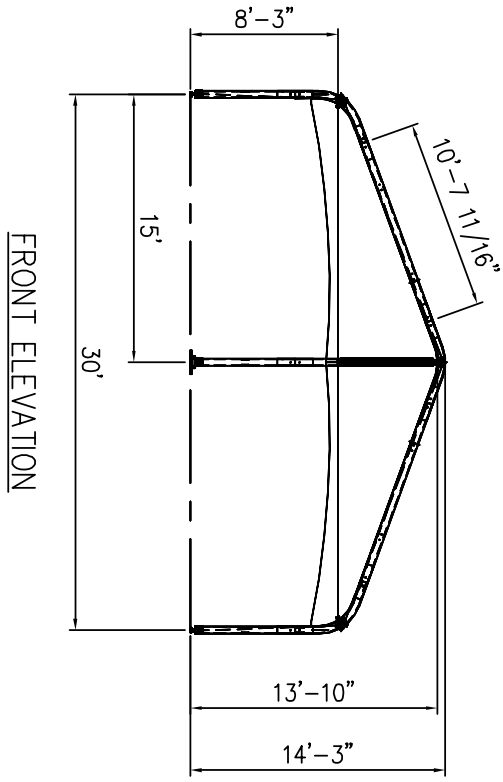

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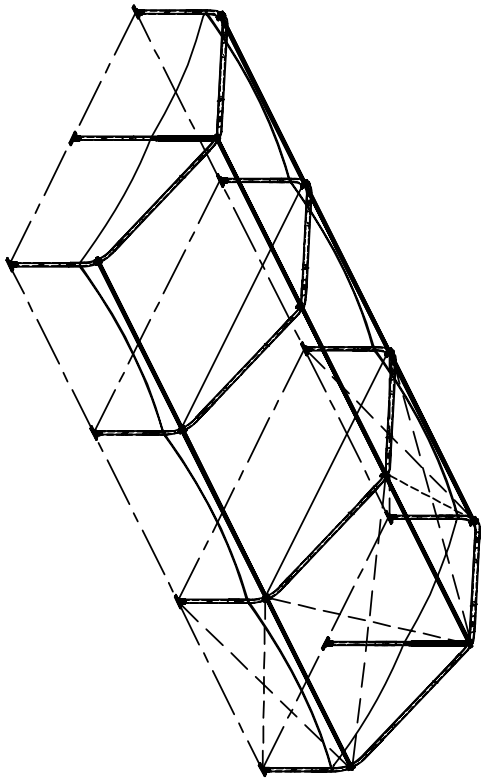

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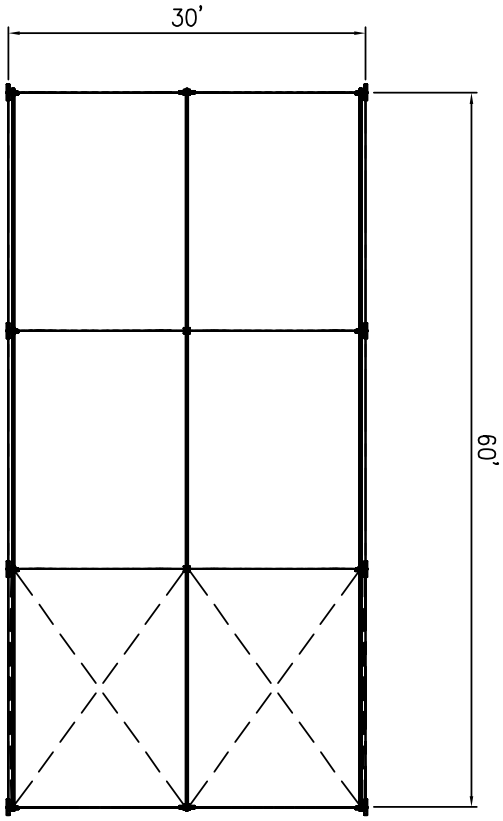

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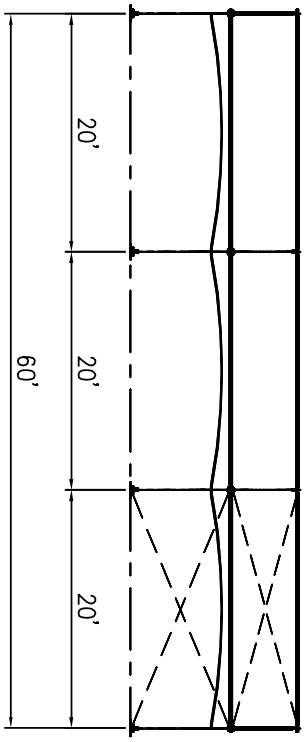

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TCSK			AZ-30608-TECTRAC	0

TECTRAC SK\40x\40x60 SK	02/07/06 1550				
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				PART DESCRIPTION	REV
			CODE	AZ-4060B- TECTRAC	
			SIZE	DRAWING NUMBER	
TECTRAC SK	CENTER CLEAR STRUCTURE / STANDARD 40' W x 60'L x 8' LEG				

SIDE ELEVATION

PLAN ELEVATION

ISOMETRIC ELEVATION

FRONT ELEVATION

TECTRAC SK
CENTER CLEAR STRUCTURE / STANDARD
40' W x 80'L x 8' LEG
AZTEC
490 ALASKA AVE. TORRANCE, CA. 90503
(800) 228-3687 - FAX (310) 381-0722
ENGINEER CM
DRAWN KT
DATE 02/07/06
CHECKED -
PART DESCRIPTION TCSK
CODE
SIZE AZ-40808- TECTRAC
DRAWING NUMBER
REV 0
TECTRAC SK\40x\40x80 SK 020706 1420
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SIDE ELEVATION
20'
20'
20'
20'
80'
PLAN ELEVATION
80'
40'
ISOMETRIC ELEVATION
FRONT ELEVATION
16'-1"
15'-8"
40'
20'
8'-3"
5'-3 7/8"
10'-7 11/16"
K:\cad files\Structures\TecTrac SK\40x\40x80 SK.dwg, 6/19/2006 1:44:14 PM, pdfFactory.pc3

TECTRAC SK\50x\50x60 SK 020906 1240	CHECKED -	DATE 02/09/06	TCSK
	ENGINEER CM	DRAWN KT	PART DESCRIPTION
			CODE
			SIZE
			DRAWING NUMBER
			REV

AZTEC
490 ALASKA AVE. TORRANCE, CA. 90503
(800) 228-3687 - FAX (310) 381-0722

TECTRAC SK

CENTER CLEAR STRUCTURE / STANDARD
50' W x 60'L x 8' LEG

SIDE ELEVATION

PLAN ELEVATION

ISOMETRIC ELEVATION

VIEW A-A

VIEW B-B

TECTRAC SK\50x\50x100 SK 020706 1430
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AZTEC
490 ALASKA AVE. TORRANCE, CA. 90503
(800) 228-3687 - FAX (310) 381-0722
ENGINEER CM
CHECKED -
DRAWN KT
DATE 02/07/06
TECTRAC SK
CENTER CLEAR STRUCTURE / STANDARD
50' W x 100'L x 8' LEG
PART DESCRIPTION TCSK
CODE
SIZE
DRAWING NUMBER AZ-501008- TECTRAC
REV 0
SIDE ELEVATION
20'
20'
20'
20'
80'
PLAN ELEVATION
100'
B
B
A
A
50'
ISOMETRIC ELEVATION
VIEW A-A
17'-11"
17'-6"
50'
25'
8'-3"
10'-7 11/16"
5'-3 7/8"
5'-3 7/8"
VIEW B-B
17'-11"
17'-6"
50'
8'-3"

ITEM	QUANTITY	DWG. NO.	DESCRIPTION
1	2	TCSK3109	BASE PLATE
2	2	TCSK3110	BASE INSERT
3	1	TCSK3100	APEX ASSY.
4	2	TCSK3102	LEG ASSY.
5	2	TCSK3114	SHORT STRAIGHT (w/o INSERT) ASSY.
6	2	TCSK3101	EAVE ASSY.
7	1	TCSK3063-20'	ASSY. CABLE (18'-8 1/4") YELLOW

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TECTRAC SK

CENTER CLEAR STRUCTURE / STANDARD
20' WIDE× 8' LEG BEAM PROFILE

REV	DRAWING NUMBER	SIZE	CODE	PART DESCRIPTION
1	AZ-20' WIDE- PROFILE			TCSK

AZTEC
2665 COLUMBIA ST. TORRANCE, CA. 90503
(800) 228-3687 - FAX (310) 381-0722

ENGINEER	CM	CHECKED	-
DRAWN	KT	DATE	02/02/06

TECTRAC SK\ASSEMBLIES\20 SK 121008 1715

ITEM	QUANTITY	DWG. NO.	DESCRIPTION
1	3	TCSK3109	BASE PLATE
2	2	TCSK3110	BASE INSERT
3	1	TCSK3100	APEX ASSY.
4	2	TCSK3105	LONG STRAIGHT
5	3	TCSK3102	LEG ASSY.
6	1	TCSK3114	SHORT STRAIGHT (w/o INSERT) ASSY.
7	2	TCSK3101	EAVE ASSY.
8	1	TCSK3113	END COLUMN BASE INSERT
9	1	TCSK3112	END COLUMN TOP INSERT

ITEM	QUANTITY	DWG. NO.	DESCRIPTION
1	3	TCSK3109	BASE PLATE
2	2	TCSK3110	BASE INSERT
3	1	TCSK3100	APEX ASSY.
4	2	TCSK3105	LONG STRAIGHT
5	3	TCSK3102	LEG ASSY.
6	2	TCSK3103	SHORT STRAIGHT ASSY.
7	2	TCSK3101	EAVE ASSY.
8	1	TCSK3113	END COLUMN BASE INSERT
9	1	TCSK3112	END COLUMN TOP INSERT
10	1	TCSK3114	SHORT STRAIGHT (w/o INSERT) ASSY.

Engineering Load Data

Design Criteria:

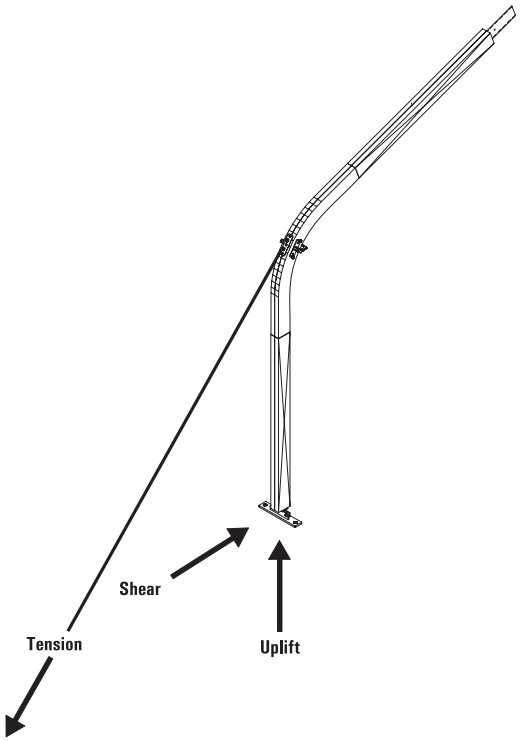
Code: ASCE 7-98
Wind Speed: 90MPH 3-Second Gust, 70mph sustained Exposure C
Nature of Occupancy: Type 1-Temporary Facility

Notes:

External Guys to be installed at 45 degree from horizontal
Provide 1/4" cable cross bracing one end bay and every 6th bay as length requires.
Tent not to be located near abrupt changes in topography
Temporary Installation only (I=0.52)
Suspended Load: 3psf Projected on roof Maximum 200lbs point load

Soil conditions will vary from site to site. The included anchoring package for this tent may need to be supplemented with alternate anchoring during windy conditions and in areas with questionable soil holding power. The below chart lists the required resistance loads that must be supported by the anchoring system to meet the engineering loads specified under the code.

	Tectrac SK W/O Guys			Tectrac SK W/ Guys		
Width	**(A) Uplift**	**(A) Shear**		**(B)Uplift w/HWK**	**(B) Shear w/HWK**	**(B) GUY Tension**
20'x	70mph- 1110lbs	70mph- 1120lbs		N/A	N/A	N/A
30'x	70mph- 2420lbs	70mph-1600lbs		N/A	N/A	N/A
40'x	70mph- 3802lbs	70mph- 1800lbs		80mph- 4070lbs	80mph- 1610lbs	80mph- 4910lbs
50'x	N/A	N/A		70mph- 3490lbs	70mph- 700lbs	70mph- 3980lbs



Parts Listing

Item	Item No.	Weight lbs
TecTracSK Base Pl. w/Shackles	Z4040005	15
TecTracSK Base Insert Side	Z4040010	5
TecTracSK Base Insert Gable	Z4040015	5
TecTracSK EndCol Top Ins 5'-2"	Z4040020	20
TecTracSK Leg 5'-7" Asy flared	Z4040025	23
TecTracSK Str 10'-7 3/4" Plain	Z4040030	33
TecTracSK Str 5'-3 7/8" Assy	Z4040035	22
TecTracSK 5'-3 7/8" Asy w/Brkt	Z4040040	24
TecTracSK Str 5'-3 7/8" Plain	Z4040045	17
TecTracSK Eave Beam Assy.	Z4040050	36
TecTracSK Apex Beam Assy.	Z4040055	32
TecTracSK Purlin 10' Hinged	Z4040060	22.5
TecTracSK Purlin 15' Hinged	Z4040065	31.75
TecTracSK Purlin 20' Hinged	Z4040070	84
TecTracSK Kedar Purlin 10'	Z4040075	25.8
TecTracSK Kedar Purlin 15'	Z4040080	36.5
TecTracSK Kedar Purlin 20'	Z4040085	96.6
TecSK Cbl Lwr 1/4"x12'-6" 10'B	Z4040090	10
TecSK Cbl Lwr 1/4"x16'-8" 15'B	Z4040095	10
TecSK Cbl Lwr 1/4"x20'-11" 20B	Z4040100	10
TecSK Cbl Upr 1/4"x21'-11" 20x	Z4040105	10
TecSK Cbl Upr 1/4"x24'-9" 30x	Z4040110	11
TecSK Cbl Upr 1/4"x25'-3" 40x	Z4040115	12
TecSK Cbl Mdl 1/4"x22'-0" 50x	Z4040120	10
TecSK Cbl Lwr Ext 1/4"x10 1/8"	Z4040125	2
TecSK Asy Cbl 1/4"x18'-8" 20x	Z4040130	4
TecSK Asy Cbl 1/4"x28'-8" 30x	Z4040135	4
TecSK Asy Cbl 1/4"x38'-8" 40x	Z4040140	5
TecSK Asy Cbl 1/4"x48'-8" 50x	Z4040145	5
TecTracSK Leg Ext 2' Assy	Z4040150	12
TecSK 2'Adj. Base Ins 2' Side	Z4040155	20
TecSK 2'Adj. Base Ins 2' Gbl	Z4040160	20
*10x TectracSK Beam Cover UW	Z40310BCUW	9
*10x TectracSK Gable End UW	Z40310GPUW	30
*10x10 TectracSK Main Panel UW	Z40310MP10UW	25
*10x15 TectracSK Main Panel UW	Z40310MP15UW	38
*10x20 TectracSK Main Panel UW	Z40310MP20UW	52
*20x TectracSK Beam Cover UW	Z40320BCUW	10
*20x TectracSK Gable End UW	Z40320GPUW	40
*20x10 TectracSK Main Panel UW	Z40320MP10UW	35
*20x15 TectracSK Main Panel UW	Z40320MP15UW	50
*20x20 TectracSK Main Panel UW	Z40320MP20UW	65
*30x TectracSK Beam Cover UW	Z40330BCUW	15
*30x TectracSK Gable End UW	Z40330GPUW	60
*30x10 TectracSK Main Panel UW	Z40330MP10UW	45
*30x15 TectracSK Main Panel UW	Z40330MP15UW	65
*30x20 TectracSK Main Panel UW	Z40330MP20UW	89
*40x TectracSK Beam Cover UW	Z40340BCUW	20
*40x TectracSK Gable End UW	Z40340GPUW	80
*40x10 TectracSK Main Panel UW	Z40340MP10UW	56
*40x15 TectracSK Main Panel UW	Z40340MP15UW	85
*40x20 TectracSK Main Panel UW	Z40340MP20UW	111
*50x TectracSK Beam Cover UW	Z40350BCUW	25
*50x TectracSK Gable End UW	Z40350GPUW	100
*50x10 TectracSK Main Panel UW	Z40350MP10UW	67
*50x15 TectracSK Main Panel UW	Z40350MP15UW	100
*50x20 TectracSK Main Panel UW	Z40350MP20UW	135
8x10 TectracSK MainWall 1pcFW	Z40508101PCFW	14
8x10 TectracSK MainWall 1pcUW	Z40508101PCUW	14
8x10 TectracSK MainWall 2pcFW	Z40508102PCFW	14
8x10 TectracSK MainWall 2pcUW	Z40508102PCUW	14
8x15 TectracSK MainWall 1pcFW	Z40508151PCFW	21
8x15 TectracSK MainWall 1pcUW	Z40508151PCUW	21
8x15 TectracSK MainWall 2pcFW	Z40508152PCFW	21
8x15 TectracSK MainWall 2pcUW	Z40508152PCUW	21
8x20 TectracSK MainWall 1pcFW	Z40508201PCFW	28
8x20 TectracSK MainWall 1pcUW	Z40508201PCUW	28
8x20 TectracSK MainWall 2pcFW	Z40508202PCFW	28
8x20 TectracSK MainWall 2pcUW	Z40508202PCUW	28
10x10 TectracSK MainWall 1pcFW	Z40510101PCFW	16
10x10 TectracSK MainWall 1pcUW	Z40510101PCUW	16
10x10 TectracSK MainWall 2pcFW	Z40510102PCFW	16
10x10 TectracSK MainWall 2pcUW	Z40510102PCUW	16
10x15 TectracSK MainWall 1pcFW	Z40510151PCFW	24
10x15 TectracSK MainWall 1pcUW	Z40510151PCUW	24
10x15 TectracSK MainWall 2pcFW	Z40510152PCFW	24
10x15 TectracSK MainWall 2pcUW	Z40510152PCUW	24
10x20 TectracSK MainWall 1pcFW	Z40510201PCFW	32
10x20 TectracSK MainWall 1pcUW	Z40510201PCUW	32
10x20 TectracSK MainWall 2pcFW	Z40510202PCFW	32
10x20 TectracSK MainWall 2pcUW	Z40510202PCUW	32

Item	Item No.	Weight lbs
8x10 SK Gbl Wall 1pc FW	Z405GW08101PCFW	14
8x10 SK Gbl Wall 1pc UW	Z405GW08101PCUW	14
8x10 SK Gbl Wall 2pc FW	Z405GW08102PCFW	14
8x10 SK Gbl Wall 2pc UW	Z405GW08102PCUW	14
8x15 Left SK Gbl Wall 1pc FW	Z405GW0815L1PFW	21
8x15 Left SK Gbl Wall 1pc UW	Z405GW0815L1PUW	21
8x15 Left SK Gbl Wall 2pc FW	Z405GW0815L2PFW	21
8x15 Left SK Gbl Wall 2pc UW	Z405GW0815L2PUW	21
8x15 Right SK Gbl Wall 1pc FW	Z405GW0815R1PFW	21
8x15 Right SK Gbl Wall 1pc UW	Z405GW0815R1PUW	21
8x15 Right SK Gbl Wall 2pc FW	Z405GW0815R2PFW	21
8x15 Right SK Gbl Wall 2pc UW	Z405GW0815R2PUW	21
8x20 SK Gbl Wall 1pc FW	Z405GW08201PCFW	28
8x20 SK Gbl Wall 1pc UW	Z405GW08201PCUW	28
8x20 SK Gbl Wall 2pc FW	Z405GW08202PCFW	28
8x20 SK Gbl Wall 2pc UW	Z405GW08202PCUW	28
8x20 Left SK Gbl Wall 1pc FW	Z405GW0820L1PFW	28
8x20 Left SK Gbl Wall 1pc UW	Z405GW0820L1PUW	28
8x20 Left SK Gbl Wall 2pc FW	Z405GW0820L2PFW	28
8x20 Left SK Gbl Wall 2pc UW	Z405GW0820L2PUW	28
8x20 Right SK Gbl Wall 1pc FW	Z405GW0820R1PFW	28
8x20 Right SK Gbl Wall 1pc UW	Z405GW0820R1PUW	28
8x20 Right SK Gbl Wall 2pc FW	Z405GW0820R2PFW	28
8x20 Right SK Gbl Wall 2pc UW	Z405GW0820R2PUW	28
8x25 Left SK Gbl Wall 1pc FW	Z405GW0825L1PFW	36
8x25 Left SK Gbl Wall 1pc UW	Z405GW0825L1PUW	36
8x25 Left SK Gbl Wall 2pc FW	Z405GW0825L2PFW	36
8x25 Left SK Gbl Wall 2pc UW	Z405GW0825L2PUW	36
8x25 Right SK Gbl Wall 1pc FW	Z405GW0825R1PFW	36
8x25 Right SK Gbl Wall 1pc UW	Z405GW0825R1PUW	36
8x25 Right SK Gbl Wall 2pc FW	Z405GW0825R2PFW	36
8x25 Right SK Gbl Wall 2pc UW	Z405GW0825R2PUW	36
10x10 SK Gbl Wall 1pc FW	Z405GW10101PCFW	16
10x10 SK Gbl Wall 1pc UW	Z405GW10101PCUW	16
10x10 SK Gbl Wall 2pc FW	Z405GW10102PCFW	16
10x10 SK Gbl Wall 2pc UW	Z405GW10102PCUW	16
10x15 Left SK Gbl Wall 1pc FW	Z405GW1015L1PFW	24
10x15 Left SK Gbl Wall 1pc UW	Z405GW1015L1PUW	24
10x15 Left SK Gbl Wall 2pc FW	Z405GW1015L2PFW	24
10x15 Left SK Gbl Wall 2pc UW	Z405GW1015L2PUW	24
10x15 Right SK Gbl Wall 1pc FW	Z405GW1015R1PFW	24
10x15 Right SK Gbl Wall 1pc UW	Z405GW1015R1PUW	24
10x15 Right SK Gbl Wall 2pc FW	Z405GW1015R2PFW	24
10x15 Right SK Gbl Wall 2pc UW	Z405GW1015R2PUW	24
10x20 SK Gbl Wall 1pc FW	Z405GW10201PCFW	32
10x20 SK Gbl Wall 1pc UW	Z405GW10201PCUW	32
10x20 SK Gbl Wall 2pc FW	Z405GW10202PCFW	32
10x20 SK Gbl Wall 2pc UW	Z405GW10202PCUW	32
10x20 Left SK Gbl Wall 1pc FW	Z405GW1020L1PFW	32
10x20 Left SK Gbl Wall 1pc UW	Z405GW1020L1PUW	32
10x20 Left SK Gbl Wall 2pc FW	Z405GW1020L2PFW	32
10x20 Left SK Gbl Wall 2pc UW	Z405GW1020L2PUW	32
10x20 Right SK Gbl Wall 1pc FW	Z405GW1020R1PFW	32
10x20 Right SK Gbl Wall 1pc UW	Z405GW1020R1PUW	32
10x20 Right SK Gbl Wall 2pc FW	Z405GW1020R2PFW	32
10x20 Right SK Gbl Wall 2pc UW	Z405GW1020R2PUW	32
10x25 Left SK Gbl Wall 1pc FW	Z405GW1025L1PFW	40
10x25 Left SK Gbl Wall 1pc UW	Z405GW1025L1PUW	40
10x25 Left SK Gbl Wall 2pc FW	Z405GW1025L2PFW	40
10x25 Left SK Gbl Wall 2pc UW	Z405GW1025L2PUW	40
10x25 Right SK Gbl Wall 1pc FW	Z405GW1025R1PFW	40
10x25 Right SK Gbl Wall 1pc UW	Z405GW1025R1PUW	40
10x25 Right SK Gbl Wall 2pc FW	Z405GW1025R2PFW	40
10x25 Right SK Gbl Wall 2pc UW	Z405GW1025R2PUW	40

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